SBE 37-SIP MicroCAT

Conductivity, Temperature, and (optional) Pressure Sensor with RS-485 Interface and Integral Pump

For most applications, deploy in orientation shown (connector end down) for proper operation

Shown with titanium housing;
ShallowCAT plastic housing available

User's Manual

CE

Limited Liability Statement

Extreme care should be exercised when using or servicing this equipment. It should be used or serviced only by personnel with knowledge of and training in the use and maintenance of oceanographic electronic equipment.

SEA-BIRD ELECTRONICS, INC. disclaims all product liability risks arising from the use or servicing of this system. SEA-BIRD ELECTRONICS, INC. has no way of controlling the use of this equipment or of choosing the personnel to operate it, and therefore cannot take steps to comply with laws pertaining to product liability, including laws which impose a duty to warn the user of any dangers involved in operating this equipment. Therefore, acceptance of this system by the customer shall be conclusively deemed to include a covenant by the customer to defend, indemnify, and hold SEA-BIRD ELECTRONICS, INC. harmless from all product liability claims arising from the use or servicing of this system.

Declaration of Conformity

Sea-Bird Electronics, Inc.
13431 NE 20th Street, Bellevue, WA 98005 USA

DECLARATION OF CONFORMITY

Manufacturer's Name: **Sea-Bird Electronics**
Manufacturer's Address: 13431 NE 20th Street
                            Bellevue, WA 98005, USA

The Authorized Representative located within the Community is:
                            OTT MESSTECHNIK GmbH & Co.KG
                            P.O.Box: 2140 / 87411 Kempten / Germany
                            Ludwigstrasse 16 / 87437 Kempten
                            Internet: http://www.ott.com
                            Phone: +49 831 5617 – 100
                            Fax: +49 831 5617 - 209

Device Description: Various Data Acquisition Devices and Sensors

Model Numbers:

3S	3F	3plus	4C	4M	5T	5P	5M	7
8	9plus	11plus	14	16plus V2	16plus-IM V2		17plus V2	18
19plus V2	21	25plus	26plus	27	29	32	32C	32SC
33	35	35RT	36	37-IMP	37-IM	37-SMP	37-SM	37-SIP
37-SI	38	39	39-IM	39plus	41	41CP	43	43F
44	45	49	50	52-MP	53BPR	54	55	56
63	SIM	ICC	IMM	PDIM	AFM	90488	90204	90402
90504	Glider Payload CTD	NiMH Battery Charger and Battery Pack						

Applicable EU Directives: Machinery Directive 98 / 37 /EC
                            EMC Directive 2004 / 108 /EC
                            Low Voltage Directive (73 / 23 /EEC) as amended by (93 / 68 /EEC)

Applicable Harmonized Standards:
                            EN 61326-1:2006 Class A Electrical Equipment for Measurement,
                            Control, and Laboratory Use, EMC Requirement – Part 1: General
                            Requirements
                            (EN 55011:2007 Group 1, Class A)

                            EN 61010-1:2001, Safety Requirements for Electrical Equipments for
                            Measurement, Control, and Laboratory Use – Part 1: General
                            Requirements

Declaration based upon compliance to the Essential Requirements and Letter of Opinion from
CKC Certification Services, LLC., Notified Body 0976

I, the undersigned, hereby declare that the equipment specified above conforms to the above
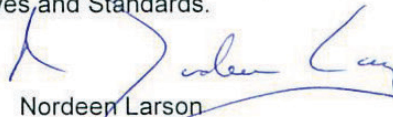European Union Directives and Standards.

Authorized Signature:
            Name: Nordeen Larson
Title of Signatory: President
            Date: 3 September 2013
            Place: Bellevue, WA

Table of Contents

Section 1: Introduction

This section includes a Quick Start procedure, and photos of a typical MicroCAT shipment.

About this Manual

This manual is to be used with the SBE 37-SIP MicroCAT Conductivity and Temperature Sensor (pressure optional) with **RS-485 S**erial **I**nterface and integral **P**ump. It is organized to guide the user from installation through operation and data collection. We've included detailed specifications, command descriptions, maintenance and calibration information, and helpful notes throughout the manual.

Sea-Bird welcomes suggestions for new features and enhancements of our products and/or documentation. Please contact us with any comments or suggestions (seabird@seabird.com or 425-643-9866). Our business hours are Monday through Friday, 0800 to 1700 Pacific Standard Time (1600 to 0100 Universal Time) in winter and 0800 to 1700 Pacific Daylight Time (1500 to 0000 Universal Time) the rest of the year.

Quick Start

Follow these steps to get a Quick Start using the MicroCAT.
The manual provides step-by-step details for performing each task:

1. Test power and communications (*Section 3: Preparing MicroCAT for Deployment*).
2. Deploy the MicroCAT (*Section 4: Deploying and Operating MicroCAT*):
   A. Ensure all data has been uploaded, and then send **#iiInitLogging** to make entire memory available for recording if desired.
   B. Set date and time (**#iiDateTime=** or **DateTime=**).
   C. Establish setup and operating parameters.
   D. Check status (**#iiDS**) and calibration coefficients (**#iiDC**) to verify setup.
   E. Remove yellow protective label from plumbing intake and exhaust. Remove conductivity cell guard, and verify AF24173 Anti-Foulant Devices are installed. Replace conductivity cell guard. Leave label off for deployment.
   F. Install I/O cable connector and locking sleeve.
   G. If you will be sampling autonomously, use one of the following sequences to start logging:
      - **#iiStartNow** to start logging now, sampling every **#iiSampleInterval=** seconds.
      - **#iiStartDateTime=** and **#iiStartLater** to start logging at specified date and time, sampling every **#iiSampleInterval=** seconds.
   H. Deploy MicroCAT, using optional Sea-Bird mounting hardware or customer-supplied hardware. For **most** applications, mount the MicroCAT with the connector at the bottom for proper operation.
   I. If desired, save real-time data to a file, using Seaterm485's Capture menu or your own software.
   J. Upload data from memory.

Unpacking MicroCAT

Shown below is a typical MicroCAT shipment.

SBE 37-SIP MicroCAT

I/O cable

Spare hardware
and o-ring kit

Conductivity cell cleaning
solution (Triton-X)

Software, and Electronic Copies of
Software Manuals and User Manual

Section 2: Description of MicroCAT

This section describes the functions and features of the SBE 37-SIP MicroCAT, including specifications, dimensions, end cap connector, cables and wiring, and sample timing.

System Description

Titanium housing; plastic housing available

For most applications, deploy in orientation shown (connector end down) for proper operation – see Optimizing Data Quality / Deployment Orientation in Section4: Deploying and Operating MicroCAT

The SBE 37-SIP MicroCAT is a high-accuracy, externally powered, conductivity and temperature (pressure optional) sensor with non-volatile memory, integral pump, and an **RS-485 serial interface**. Designed to be incorporated into oceanographic sensing systems, MicroCATs have non-corroding housings. The MicroCAT is rated for operation to 350 meters (plastic *ShallowCAT* housing) or 7000 meters (titanium housing), or pressure sensor full-scale range.

Communication with the MicroCAT is over a 2-wire, RS-485 link. Commands can be sent to the MicroCAT to provide status display, data acquisition setup, and diagnostic tests. User-selectable operating modes include:

- **Autonomous sampling** – At pre-programmed intervals, the MicroCAT wakes up, runs the pump, samples, stores data in its FLASH memory, and goes to sleep.
- **Polled sampling** – On command, the MicroCAT wakes up, runs the pump, takes one sample, transmits the data, and goes to sleep. Polled sampling is useful for integrating the MicroCAT with satellite, radio, or wire telemetry equipment.

- **Serial line sync** – In response to a pulse on the serial line, the MicroCAT wakes up, runs the pump, samples, stores the data in its FLASH memory, optionally transmits the data, and goes to sleep. This provides an easy method for synchronizing MicroCAT sampling with other instruments such as Acoustic Doppler Current Profilers (ADCPs) or current meters, without drawing on their battery or memory resources.

A command to take a sample can be sent globally to all MicroCATs on the RS-485 line or to an individual MicroCAT. Each MicroCAT then holds the data in a buffer until it receives a command to transmit the data.

Calibration coefficients stored in EEPROM allow the MicroCAT to transmit data in engineering units. The MicroCAT retains the temperature and conductivity sensors used in the SeaCAT and SeaCAT *plus* family. The MicroCAT's aged and pressure-protected thermistor has a long history of exceptional accuracy and stability (typical drift is less than 0.002 °C per year). Electrical isolation of the conductivity electronics eliminates any possibility of ground-loop noise.

The MicroCAT's internal-field conductivity cell is immune to proximity errors and unaffected by external fouling. The conductivity cell guard retains the expendable AF24173 Anti-Foulant Devices at the conductivity cell intake and pump exhaust.
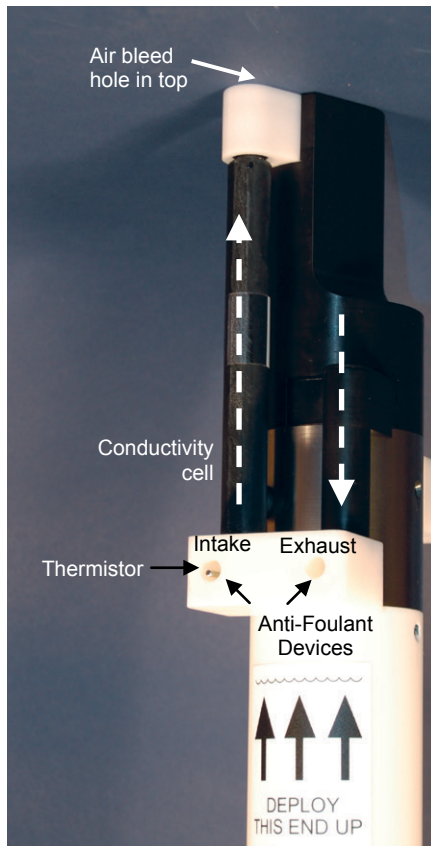
Shown with conductivity cell guard removed

The MicroCAT's integral pump runs for 1.0 second each time the MicroCAT takes a sample, providing the following advantages over a non-pumped system:

- Improved conductivity response – The pump flushes the previously sampled water from the conductivity cell and brings a new water sample quickly into the cell.
- Reduced fouling – Water does not freely flow through the conductivity cell between samples, minimizing fouling.

Note that the MicroCAT was designed to be deployed as shown, with the sensor end up, providing an inverted U-shape. This orientation prevents sediment from being trapped in the pump impeller housing. An air bleed hole in the top of the duct allows air to escape from the plumbing, so the pump will prime. See *Optimizing Data Quality / Deployment Orientation* in *Section 4: Deploying and Operating MicroCAT*.

The MicroCAT's optional strain-gauge pressure sensor is available in the following pressure ranges: 20, 100, 350, 600, 1000, 2000, 3500, and 7000 meters. Compensation of the temperature influence on pressure offset and scale is performed by the MicroCAT's CPU.

Future upgrades and enhancements to the MicroCAT firmware can be easily installed in the field through a computer RS-485 serial port and the bulkhead connector on the MicroCAT, without the need to return the MicroCAT to Sea-Bird.

Notes:
- Help files provide detailed information on the use of the software.
- A separate software manual on CD-ROM contains detailed information on the setup and use of SBE Data Processing.
- Sea-Bird supplies the current version of our software when you purchase an instrument. As software revisions occur, we post the revised software on our FTP site. See our website (www.seabird.com) for the latest software version number, a description of the software changes, and instructions for downloading the software from the FTP site.

The MicroCAT is supplied with a powerful software package, Seasoft$^{©}$ V2, which includes:

- **SeatermV2** – terminal program for easy communication and data retrieval. SeatermV2 is a *launcher*, and launches the appropriate terminal program for the selected instrument (**Seaterm485** for RS-485 instruments such as this MicroCAT).
- **SBE Data Processing** - program for calculation and plotting of conductivity, temperature, pressure (optional), and derived variables such as salinity, sound velocity, depth, density, etc.

Specifications

	Temperature (°C)	Conductivity (S/m)	Optional Pressure
Measurement Range	-5 to +45	0 to 7 (0 to 70 mS/cm)	0 to full scale range: 20 / 100 / 350 / 600 / 1000 / 2000 / 3500 / 7000 meters
Initial Accuracy	± 0.002 (-5 to 35 °C); ± 0.01 (35 to 45 °C)	± 0.0003 (0.003 mS/cm)	± 0.1% of full scale range
Typical Stability	0.0002 per month	0.0003 (0.003 mS/cm) per month	0.05% of full scale range per year
Resolution *	0.0001	0.00001 (0.0001 mS/cm)	0.002% of full scale range
Sensor Calibration	+1 to +32	0 to 6; physical calibration over the range 2.6 to 6 S/m, plus zero conductivity (air)	Ambient pressure to full scale range in 5 steps
Memory	8 Mbyte non-volatile FLASH memory		
Data Storage	Conductivity & temperature: 6 bytes/sample (3 bytes each) Time: 4 bytes/sample. Pressure (optional): 5 bytes/sample. **Recorded Parameters** **Memory Space (# of samples)** C, T, and time 800,000 C, T, P, and time 533,000		
Real-Time Clock	32,768 Hz TCXO accurate to ±1 minute/year.		
Power Requirements	0.25 Amps at 9-24 VDC. See *Power and Cable Length* in *Section 4: Deploying and Operating MicroCAT*. • Quiescent current: 30 microAmps. • Communication current: 15 milliAmps transmitting; 0.2 milliAmps idle. • Acquisition current: 9.1 milliAmps • Pump current: 25.3 milliAmps (0.0.025 Amp-sec for 1.0 sec pulse) Acquisition time: 1.9 – 3.0 sec per sample (depending on sampling mode and inclusion of pressure sensor, see *Sample Timing*).		
Housing and Depth Rating	Titanium housing rated at 7000 m (23,000 ft) Plastic housing rated at 350 m (1150 ft)		
Weight	*Titanium housing (without pressure sensor or clamps):* In air: 3.0 kg (6.5 lbs) In water: 1.8 kg (4.0 lbs) *Plastic housing (with pressure sensor, without clamps):* In air: 2.3 kg (5 lbs) In water: 1.4 kg (3.2 lbs) *Plastic housing (with pressure sensor, with clamp and guide):* In air: 2.5 kg (5.6 lbs) In water: 1.6 kg (3.5 lbs)		

*Resolution
Typical RMS noise with fixed resistors on the temperature and conductivity inputs is 0.000127 °C and 0.000008 S/m.

Dimensions and End Cap Connector

Note:
For most applications, deploy in the orientation shown (connector end down) for proper operation.

138.9 mm
(5.47 in.)

66.3 mm
(2.61 in.)

108.0 mm
(4.25 in.)

87.6 mm
(3.45 in.)

19.0 mm
(0.75 in.)

475.2 mm
(18.71 in.)

27.9 mm
(1.10 in.)

383.7 mm
(15.10 in.)

403.1 mm
(15.87 in.)

6.63 mm
(0.261 in.)
diameter,
4 places

243.6 mm
(9.59 in.)

19.0 mm
(0.75 in.)

87.6 mm
(3.45 in.)

108.0 mm
(4.25 in.)

113.5 mm
(4.47 in.)
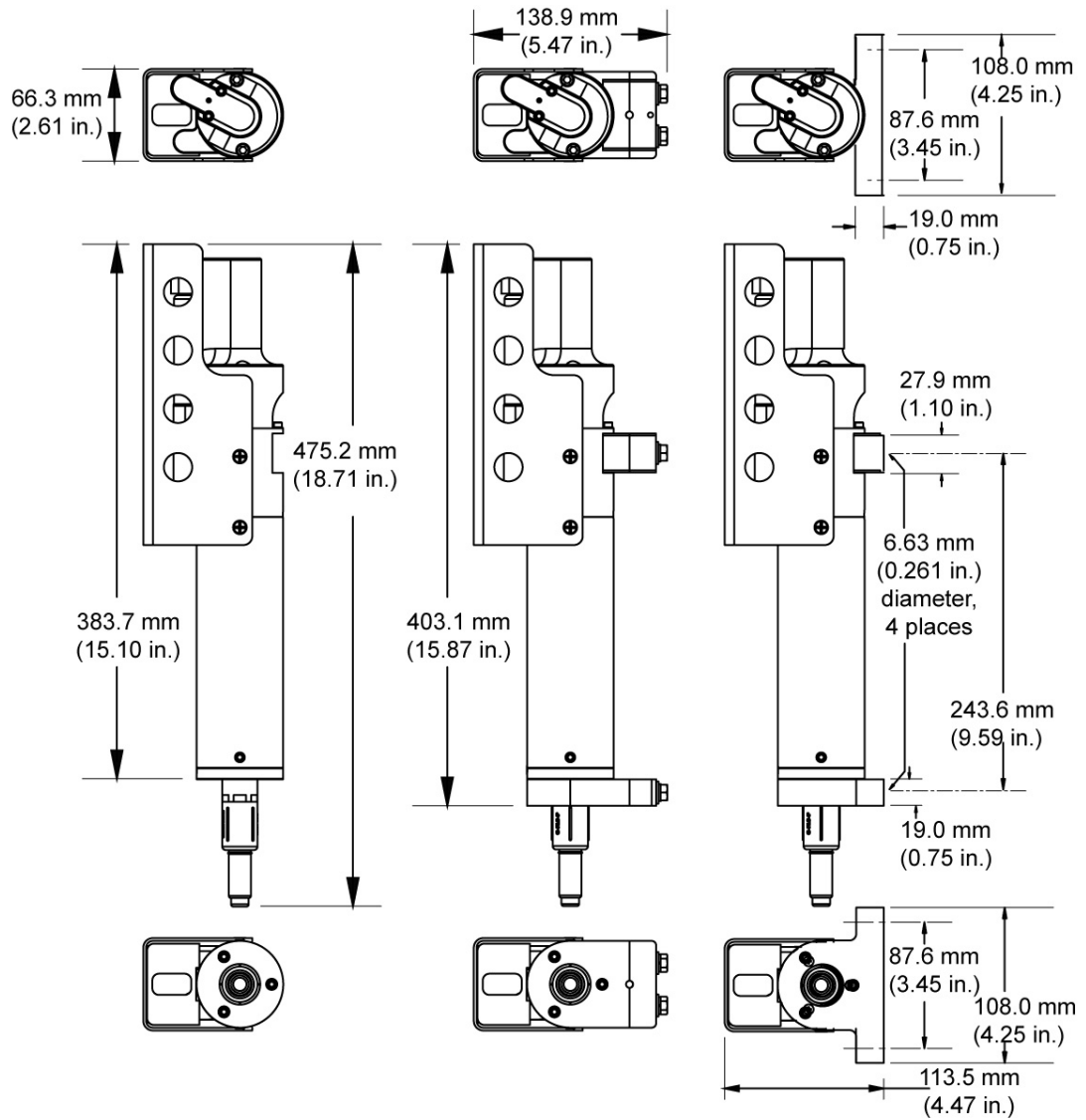
**Standard Without
Mounting Hardware**

**Optional Wire Mounting
Clamp and Guide**

**Optional Flat Surface
Mounting Brackets**
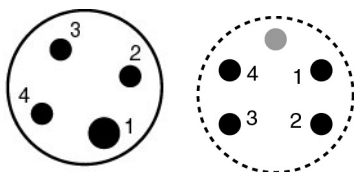
Pin	Signal
1	Common
2	RS-485 **A**
3	RS-485 **B**
4	External power (9 – 24 VDC)

◯ = XSG-4-BCL-HP-SS connector

◯ = MCBH-4MP (WB), TI (3/8" length base, ½-20 thread) connector

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Cables and Wiring

> **Note:**
> See *Application Note 56: Interfacing to RS-485 Sensors* for information on RS-485 adapters and converters.

RMG Connector Cable Wiring -- DN 32277

RMG-4FS W/LOCKING SLEEVE

PN17096 DB-9S FEMALE CONNECTOR
PN17097 DB9 CONNECTOR HOOD

1 WHITE
4 RED — 2 BLACK
3 GREEN
P1

P1

P2

P2

P1 RMG-4FS		P2 DB-9S	BLK/RED PAIR
PIN 1	WHITE	PIN 5	BLK
PIN 2	BLACK	PIN 3	
PIN 3	GREEN	PIN 2	
PIN 4	RED		RED

BLK/RED TWISTED PAIR

BLK#20 (-)
RED#20 (+)
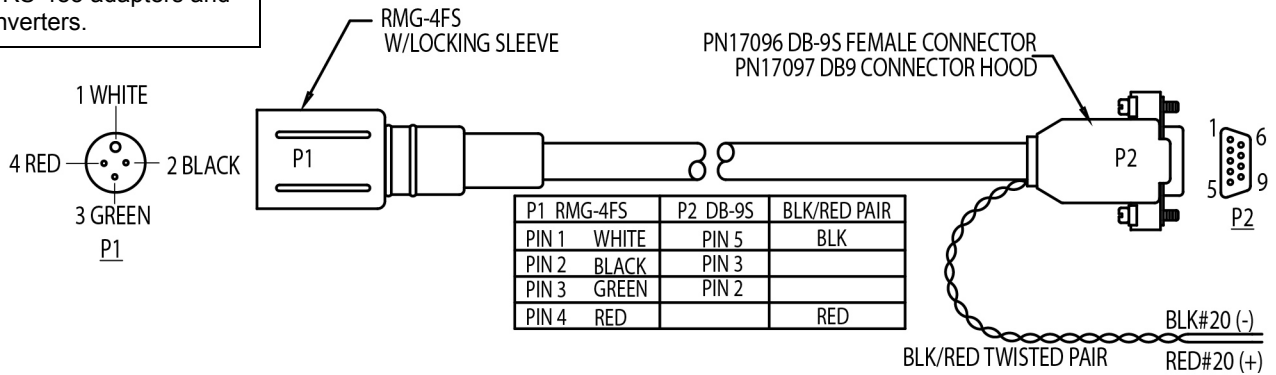
MCIL Wet-Pluggable Connector Cable Wiring -- DN 32366

MCIL-4FS W/LOCKING SLEEVE

LOCATING PIN
1 BLACK   4 GREEN
2 WHITE   3 RED
P1

P1

P1 MCIL-4FS		P2 DB-9S	BLK/RED PAIR
PIN 1	BLACK	PIN 5	BLK
PIN 2	WHITE	PIN 3	
PIN 3	RED	PIN 2	
PIN 4	GREEN	---	RED

172293, DF11 CONNECTOR, 6 PIN

XSG Connector Wiring -- DN 41823

PIN 3 (GRN)
PIN 1 (WHT)
PIN 2 (BLK)
PIN 4 (RED)

BACK SIDE
DF11
(VIEW B-B)

'O' RING 2-017, PN 30072

IMPULSE XSG-4BCL-HP-SS
1/2-20, PN 17654

WHT
1
BLK 2   4 RED
3
GRN

VIEW A-A
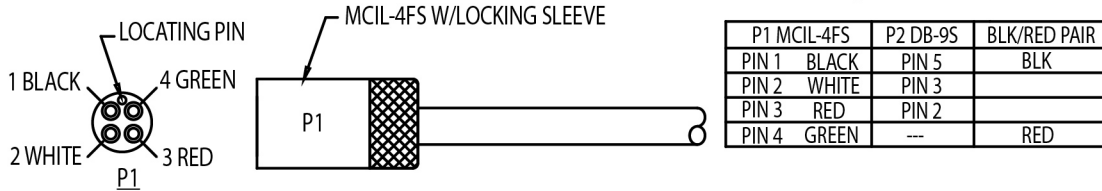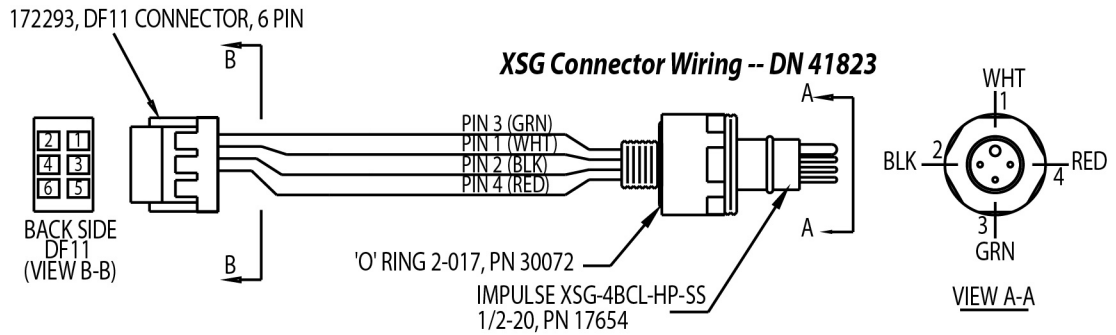
MCBH Wet-Pluggable Connector Wiring -- DN 41822

DF11 CONNECTOR	BULKHEAD CONNECTOR	FUNCTION
PIN 1		
PIN 2	PIN 1 (WHT)	COMMON
PIN 3		
PIN 4	PIN 4 (RED)	EXTERNAL PWR
PIN 5	PIN 3 (GRN)	RS-485 'B'
PIN 6	PIN 2 (BLK)	RS-485 'A'

PIN 3 (GRN)
PIN 1 (WHT)
PIN 2 (BLK)
PIN 4 (RED)

'O' RING 2-015, PN 30325

CONN, MCBH-4MP(WB), TI,
1/2-20,IMPULSE, PN 172021

GUIDE PIN
RED 4   1 WHT
GRN 3   2 BLK

VIEW A-A
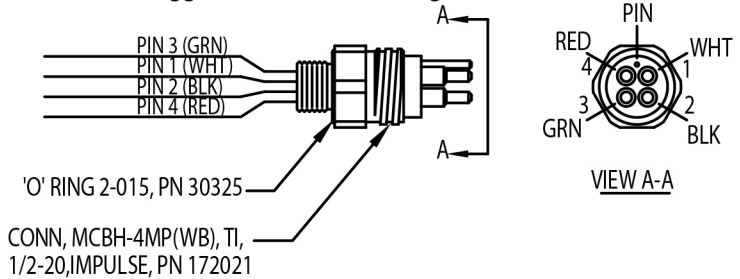
Sample Timing

> **Notes:**
> - The pump runs for 1.0 sec before each sample measurement.
> - Acquisition time shown does not include time to transmit real-time data, which is dependent on baud rate and number of characters being transmitted (defined by **#iiOutputFormat=**, **#iiOutputSal=**, **#iiOutputSV=**, **#iiOutputDensity**, and **#iOutputDepth=**).
> - Time stored and output with data is the time at the **start** of the sample, after a small amount of time for the MicroCAT to wake up, run the pump, and prepare to sample. For example, if the MicroCAT is programmed to wake up and sample at 12:00:00, the stored time will indicate 12:00:01 or 12:00:02.

Sample timing is dependent on several factors, including sampling mode and whether the optional pressure sensor is included in the MicroCAT. The pump runs for 1.0 sec while the Wein bridge is stabilizing before each sample measurement.

Autonomous Sampling (time between samples = **#iiSampleInterval**)
Power on time for each sample while logging:
- **Without pressure**: power-on time = 1.9 sec to run pump and sample
- **With pressure**: power-on time = 2.6 sec to run pump and sample

Serial Line Sync Sampling
Power on time for each sample, if not transmitting real-time data:
- **Without pressure**: power-on time = 2.0 sec to run pump and sample
- **With pressure**: power-on time = 2.6 sec to run pump and sample
Power on time for each sample, if transmitting real-time data:
- **Without pressure**: power-on time = 2.3 sec to run pump and sample
- **With pressure**: power-on time = 3.0 sec to run pump and sample

Polled Sampling or GData
Time from receipt of take sample command to beginning of reply:
- **Without pressure**: power-on time = 2.0 sec to run pump and sample
- **With pressure**: power-on time = 2.6 sec to run pump and sample

Communications Timing, which is the time to request and transmit data from each MicroCAT to the computer/controller (**Dataii** command): 0.5 sec

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Section 3: Preparing MicroCAT for Deployment

This section describes:
- installing software
- testing power and communications for the MicroCAT, and setting the MicroCAT ID

Software Installation

Notes:
- Help files provide detailed information on the software. A separate software manual on the CD-ROM contains detailed information on SBE Data Processing.
- It is possible to use the MicroCAT without the SeatermV2 terminal program by sending direct commands from a dumb terminal or terminal emulator, such as Windows HyperTerminal.
- Sea-Bird supplies the current version of our software when you purchase an instrument. As software revisions occur, we post the revised software on our FTP site. See our website (www.seabird.com) for the latest software version number, a description of the software changes, and instructions for downloading the software from the FTP site.

Seasoft V2 was designed to work with a PC running Windows XP service pack 2 or later, Windows Vista, or Windows 7.

If not already installed, install Sea-Bird software programs on your computer using the supplied software CD:

1. Insert the CD in your CD drive.

2. Install software: Double click on **SeasoftV2.exe**. Follow the dialog box directions to install the software. The installation program allows you to install the desired components. Install all the components, or just install SeatermV2 (terminal program *launcher* for the MicroCAT) and SBE Data Processing (data processing).

The default location for the software is c:\Program Files\Sea-Bird. Within that folder is a sub-directory for each program.

Test Setup

I/O cable
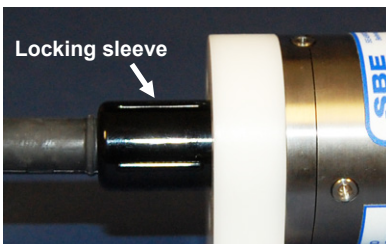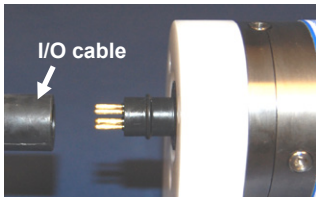
Locking sleeve

1. Remove the dummy plug:
   A. By hand, unscrew the locking sleeve from the MicroCAT's bulkhead connector. **If you must use a wrench or pliers, be careful not to loosen the bulkhead connector instead of the locking sleeve**.
   B. Remove the dummy plug from the MicroCAT's I/O bulkhead connector by pulling the plug firmly away from the connector.

2. Install the Sea-Bird I/O cable connector:
   XSG Connector (shown in photos) - Install the Sea-Bird I/O cable connector, aligning the raised bump on the side of the connector with the large pin. **OR**
   MCBH Connector – Install the I/O cable connector, aligning the pins

3. Connect the I/O cable connector to your computer's serial port.

4. Connect the I/O cable connector's red (+) and black (-) wires to a power supply (9 - 24 VDC).

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Power and Communications Test and Setting MicroCAT ID

Notes:
- See *Application Note 56: Interfacing to RS-485 Sensors* for information on RS-485 adapters and converters.
- See SeatermV2's Help files.

1. Double click on **SeatermV2.exe**. The main screen looks like this:
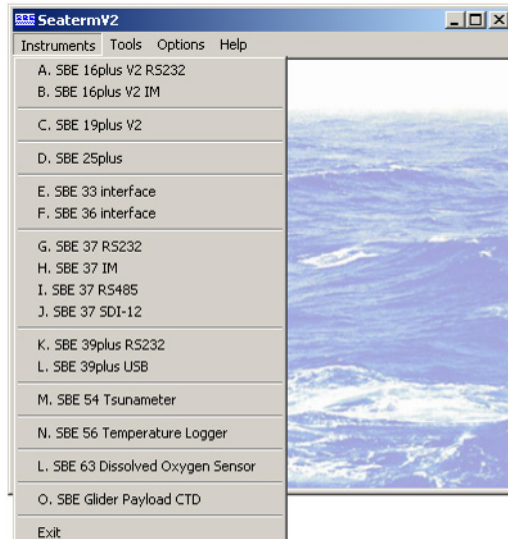
SeatermV2 is a *launcher*, and launches the appropriate terminal program for the selected instrument.

Note:
See Seaterm485's Help files.

2. In the Instruments menu, select *SBE 37 RS485*. **Seaterm485** opens; the main screen looks like this:
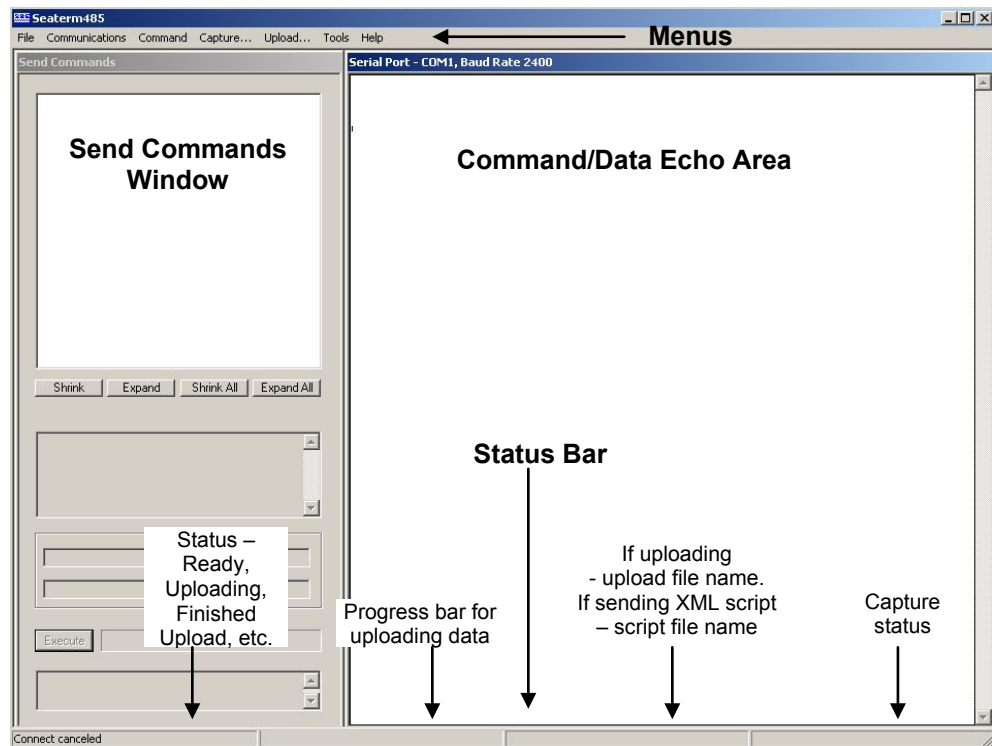
- Menus – For tasks and frequently executed instrument commands.
- Send Commands window – Contains commands applicable to your MicroCAT. The list appears after you connect to the MicroCAT.
- Command/Data Echo Area – Title bar of this window shows Seaterm485's current comm port and baud rate. Commands and the MicroCAT responses are echoed here. Additionally, a command can be manually typed or pasted (ctrl + V) here. Note that the MicroCAT must be *connected* and *awake* for it to respond to a command.
- Status bar – Provides connection, upload, script, and capture status information.

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Following is a description of the menus:

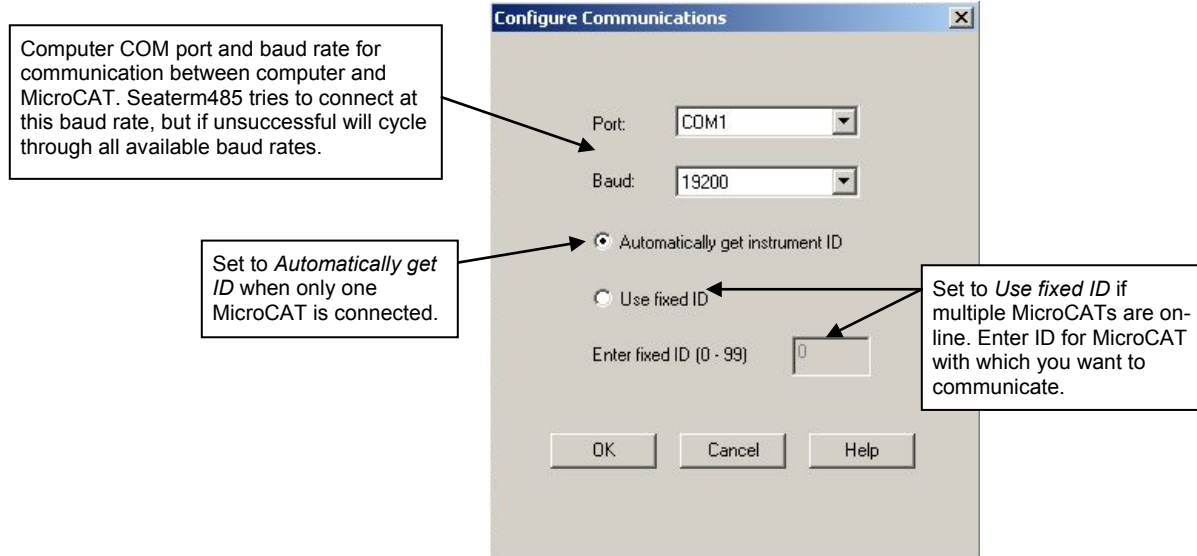| Menu	Description	Equivalent Command*
File	• Load command file – opens selected .XML command file, and fills Send Commands window with commands. • Unload command file – closes command file, and removes commands from Send Commands window. • Exit - Exit program.	-
Communications	• Configure – Establish communication parameters (comm port, baud rate, ID). • Connect – connect to comm port. • Disconnect – disconnect from comm port. • Disconnect and reconnect – may be useful if instrument has stopped responding.	-
Command	• Abort – interrupt and stop MicroCAT's attempt to connect or to upload data, or sending of a script. • Send 5 second break (for use with Serial Line Sync mode). • Send stop command. • Set local time– Set date and time to time sent by timekeeping software on your computer; accuracy ± 25 msec of time provided by computer. • Set UTC Time (Greenwich Mean Time) – Set date and time to time sent by timekeeping software on your computer; accuracy ± 25 msec of time provided by computer.	• (press Esc key several times for Abort) • **#iiStop** • **#iiDateTime=** • **#iiDateTime=**
Capture	Capture instrument responses on screen to file, to save real-time data or use for diagnostics. File has .cap extension. Click Capture menu again to turn off capture. Capture status displays in Status bar.	—
Upload	Upload data stored in memory, in a format that Sea-Bird's data processing software can use. Uploaded data has .xml extension, and is then automatically converted to a .hex and a .xmlcon file that can be used in SBE Data Processing's Data Conversion module. Before using Upload: **stop logging** by sending **#iiStop**.	Several status commands and appropriate data upload command as applicable to user selection of range of data to upload (use Upload menu if you will be processing data with SBE Data Processing)
Tools	• Diagnostics log - Keep a diagnostics log. • Convert .XML data file – Using Upload menu automatically does this conversion; tool is available if there was a problem with the automatic conversion. • Send script – Send XML script to MicroCAT. May be useful if you have a number of MicroCATs to program with same setup.	-

*See *Command Descriptions* in *Section 4: Deploying and Operating MicroCAT*.

Note:
Set local time and *Set UTC time* are disabled if the baud rate in Seaterm485 is set to 115200, because the software cannot reliably set the time at that baud.

3. If this is the first time Seaterm485 is being used, the configuration dialog box displays:

Computer COM port and baud rate for communication between computer and MicroCAT. Seaterm485 tries to connect at this baud rate, but if unsuccessful will cycle through all available baud rates.

Set to *Automatically get ID* when only one MicroCAT is connected.

Set to *Use fixed ID* if multiple MicroCATs are on-line. Enter ID for MicroCAT with which you want to communicate.

Configure Communications

Port: COM1

Baud: 19200

◉ Automatically get instrument ID

○ Use fixed ID

Enter fixed ID (0 - 99) 0

OK   Cancel   Help

Make the desired selections, and click OK.

Notes:
- For reliable operation, all commands *may* need to be preceded with two **@** characters to clear the MicroCAT's communication buffers. Seaterm485 precedes all automatically generated commands with **@@**.
  Example (query for MicroCAT ID): **@@id?**
- **#iiGetHD** provides factory-set data such as instrument type, serial number and firmware version.
- Seaterm485's baud rate must be the same as the MicroCAT baud rate (set with **#iiBaudRate=**). MicroCAT baud is factory-set to 9600, but can be changed by the user (see *Command Descriptions* in *Section 4: Deploying and Operating MicroCAT*). Other communication parameters – 8 data bits, 1 stop bit, and no parity – cannot be changed.
- Set to *Use fixed ID* to designate the appropriate MicroCAT if there are multiple MicroCATs on the RS-485 line. If desired, use *Automatically get instrument ID* if there is only 1 MicroCAT on the RS-485 line. Note that the ID is stored in the MicroCAT's EEPROM and can be changed so that multiple MicroCATs on a single RS-485 line each have a unique ID. See the Configuration Sheet for the factory-set ID.

4. Seaterm485 tries to automatically connect to the MicroCAT. The connection attempt varies, depending on the configuration setting the last time Seaterm485 was used:
    - If Seaterm485 was set to *Automatically get instrument ID* the last time it was used – Seaterm485 sends **id?** and waits for a response from the MicroCAT. Once the ID response is received, Seaterm485 sends #**iiGetHD**, using the ID provided by the MicroCAT.
    - If Seaterm485 was set to *Use fixed ID* the last time it was used – Seaterm485 sends #**iiGetHD**, using the fixed ID that was entered the last time the software was used.

Seaterm485 then fills the Send Commands window with the correct list of commands for your MicroCAT.

If there is no communication (no response to id? and/or no response to #iiGetHD):

A. In the Communications menu, select *Configure*. The Configure Communications dialog box appears. Select the Comm port and baud rate for communication. Note that the factory-set baud rate is documented on the Configuration Sheet. If using a fixed ID, verify that the designated ID is correct for the MicroCAT with which you want to communicate. Click OK.
B. In the Communications menu, select *Connect* (if *Connect* is grayed out, select *Disconnect and reconnect*). Seaterm485 will attempt to connect at the baud specified in Step A, but if unsuccessful will then cycle through all other available baud rates.
C. If there is still no communication, check cabling between the computer and MicroCAT, and try to connect again.
D. If there is still no communication, repeat Step A with a different comm port and/or different fixed ID, and try to connect again.

Note:
The Send
Commands
window indicates
SBE37SI because
the 37-SIP uses
the same firmware
as the 37-SI.

Taking a look at the Send Commands window:

These commands are **not** preceded by **#ii** prefix.

These commands are preceded by **#ii** prefix, directing them to a specific MicroCAT.

Click on desired command description in list.
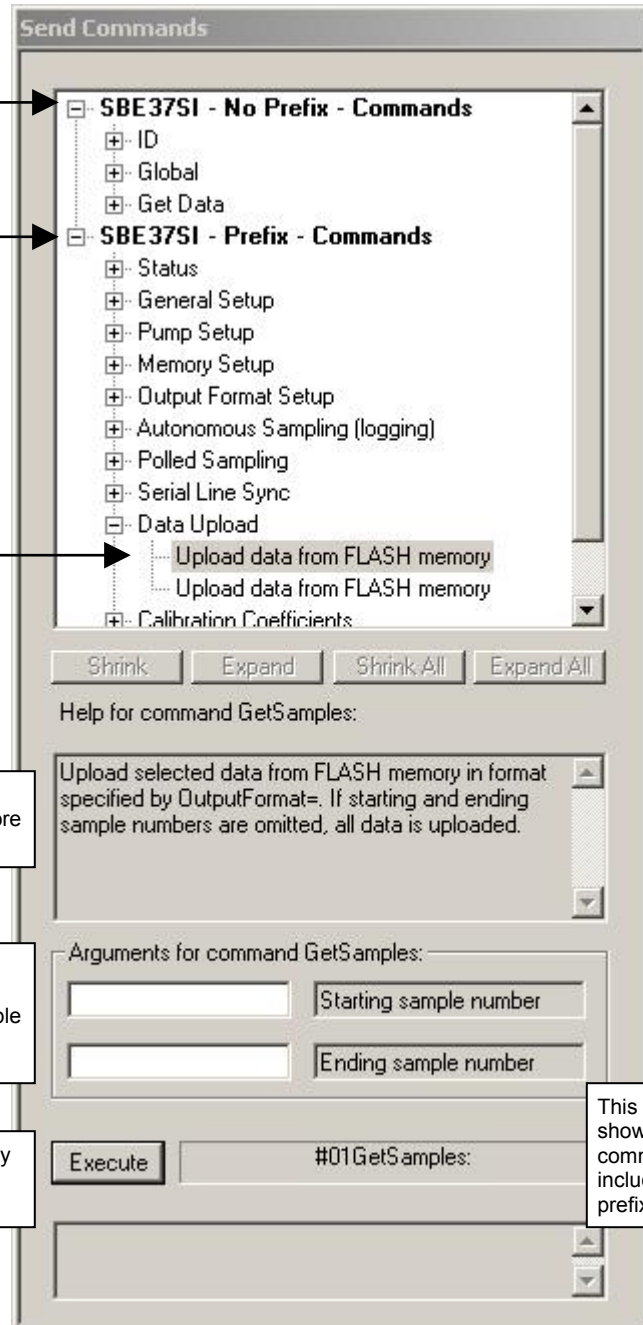
Help box describes selected command in more detail.

Enter any command arguments (such as starting and ending sample number for upload) in these boxes.

Click Execute when ready to send selected command.

This box shows selected command, including ID prefix.

You can use the Send Commands window to send commands, or simply type the commands in the Command/Data Echo area if desired.

Notes:

- You may need to send the **#iiStop** command (type **#iiStop** and press the Enter key) to interrupt sampling, depending on how the instrument was set up the last time it was used. You may need to send **#iiStop** several times to get the MicroCAT to respond.

- The status display indicates *SBE37-SI* because the 37-SIP uses the same firmware as the 37-SI.

- The MicroCAT has a timeout algorithm. If it does not receive a command or sample data for 2 minutes, it powers down its communication circuits, placing it in quiescent (sleep) state and drawing minimal current. If the system does not appear to respond, select *Connect* in the Communications menu to reestablish communications, send two @ characters, or press any key to reestablish communications.

CAUTION:
The MicroCAT **always** runs the pump in response to polled sampling commands (**#iiTS**, etc.), regardless of the conductivity frequency from the last sample and the setting for **#iiMinCondFreq=**.
Do not run the pump dry. The pump is water lubricated; running it without water will damage it. If briefly testing your system with polled sampling commands in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the inside of the pump head with water via the pump exhaust tubing. This will provide enough lubrication to prevent pump damage during brief testing.

Note:
If more than one MicroCAT is on-line when you set the ID, all MicroCATs will be set to the same ID.

5. Display MicroCAT status information by typing #**iiDS** (**ii** = MicroCAT ID) and pressing the Enter key. The display looks like this:

```
SBE37-SI 485 V 4.2 SERIAL NO. 0011 30 Apr 2013 11:49:08
vMain =  13.21, vLith =  3.31
samplenumber = 0, free = 559240
not logging, stop command
sample interval = 30 seconds
data format = converted engineering
sync mode = no
pump installed = yes, minimum conductivity frequency = 3000.0
RS485TxDelay = 25
RS485RxDelay = 25
```

6. Command the MicroCAT to take a sample by typing **#iiTS** (**ii** = MicroCAT ID) and pressing the Enter key. The display looks like this (if pressure sensor installed, **#iiOutputFormat=1** [data format = converted engineering], and not outputting salinity, sound velocity, density, or depth):

```
01, 03709999,  23.7658,  0.00019,    0.062,
30 Apr 2013, 11:50:08
```

    where   01 = MicroCAT ID
                    03709999 = MicroCAT serial number
                    23.7658 = temperature in degrees Celsius
                    0.00019 = conductivity in S/m
                    0.062 = pressure in decibars
                    30 Apr 2013 = date
                    11:50:08 = time

These numbers should be reasonable; i.e., room temperature, zero conductivity, barometric pressure (gauge pressure), current date and time (shipped from the factory set to Pacific Daylight or Standard Time).

7. Each MicroCAT on an RS-485 line must have a unique ID for communicating with the computer. Set the ID as described below, first verifying that only one MicroCAT is on-line before you set the ID:
    A. Set the MicroCAT ID by typing ***ID=ii** (ii = user-assigned ID number) and pressing the Enter key.
    B. The computer responds by requesting verification, requiring you to again type ***ID=ii** and press the Enter key.
    C. Record the ID for future reference.
    D. If you have Seaterm485 configured to *Use fixed id* – Select *Configure* in the Communications menu. In the Configure Communications dialog box, enter the new fixed ID and click OK.
    E. Select *Disconnect and reconnect* in the Communications menu. Seaterm485 should connect to the MicroCAT, using its new ID.

8. Send other commands as desired.

9. Command the MicroCAT to go to sleep (quiescent state) by typing **PwrOff** and pressing the Enter key.

The MicroCAT is ready for programming and deployment.

Section 4:
Deploying and Operating MicroCAT

This section includes:
- System operation
- Sampling modes with example sets of operation commands
- Baud rate, cable length, power, and data transmission rate limitations
- Cable termination
- Timeout description
- Detailed command descriptions
- Data formats
- Optimizing data quality / deployment orientation
- Deploying and recovering the MicroCAT
- Uploading and processing data from the MicroCAT's memory

Note:
Separate software manuals and Help files contain detailed information on installation, setup, and use of Sea-Bird's software.

Operation Description

A command prefix (**#ii**) directs commands to a MicroCAT with the same ID (ii = ID). Global commands do not require a prefix and are recognized by all MicroCATs attached to the RS-485 interface.

There is a user-programmable delay (**#iiRxDelay=**, default 25 millisec) after the MicroCAT receives a command, until the transmitter is enabled. Similarly, there is a user-programmable delay (**#iiTxDelay=**, default 25 millisec) after the MicroCAT transmits a reply until the transmitter is disabled. These built-in delays prevent transmissions and responses from interfering with each other.

Note:
In autonomous sampling and serial line sync modes, the pump runs only if the conductivity frequency from the last sample was greater than the minimum conductivity frequency for running the pump (**#iiMinCondFreq=**). Checking the conductivity frequency prevents the pump from running in air for long periods of time, which could damage it. See *Command Descriptions* for details on setting the minimum conductivity frequency.

The MicroCAT's integral pump runs for 1.0 se before each sample. The pump flushes the previously sampled water from the conductivity cell and brings a new water sample quickly into the cell. Water does not freely flow through the conductivity cell between samples, minimizing fouling.

Sampling Modes

The MicroCAT has three basic sampling modes for obtaining data:
- Polled Sampling – On command, the MicroCAT runs the pump, takes one sample, and transmits the data.
- Autonomous Sampling – At pre-programmed intervals, the MicroCAT wakes up, runs the pump, samples, stores data in memory, and goes to sleep.
- Serial Line Synchronization – In response to a pulse on the serial line, the MicroCAT wakes up, runs the pump, samples, stores data in memory, transmits the data (if **#iiTxSyncMode=Y**), and goes to sleep.

Commands can be used in various combinations to provide a high degree of operating flexibility.

Removing external power from the MicroCAT corrupts a small amount of data in the MicroCAT's memory (but the real-time data is unaffected); see *Memory* in *Appendix I: Functional Description* for details. **Therefore, a deployment where power is completely removed between sets of samples (for example, applying power to sample autonomously for a short time and then removing power) will not provide reliable data in memory, unless the data in memory is uploaded before removing power.**

Descriptions and examples of the sampling modes follow for a system with three MicroCATs (IDs 01, 02, and 03) online. Note that the MicroCATs' response to each command is not shown in the examples. Review the operation of the basic sampling modes and the commands described in *Command Descriptions* before setting up your system.

CAUTION:
Do not run the pump dry. The pump is water lubricated; running it without water will damage it. If briefly testing your system in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the inside of the pump head with water via the pump exhaust tubing. This will provide enough lubrication to prevent pump damage during brief testing.

Polled Sampling

On command, the MicroCAT runs the pump for 1.0 sec and then takes one sample of data. Output of data to the computer and storing of data in the MicroCAT's FLASH memory is dependent on the particular command used.

Note that the pump runs automatically in response to a polled sampling command, regardless of the setting for the minimum conductivity frequency (**#iiMinCondFreq=**).

---

*Example: **Polled Sampling*** (user input in bold)
Wake up all MicroCATs. Globally set current date and time to September 1, 2013 9 am. For each MicroCAT: set up to output salinity. After all parameters are entered, verify setup. Send power-off command to all MicroCATs.

(Select *Connect* in Seaterm485's Communications menu to connect and wake up all MicroCATs.)
DATETIME=09012013090000
#01OUTPUTSAL=Y
#01GETCD   (to verify setup)
(repeat **#iiOUTPUTSAL=Y** through **#iiGETCD** for MicroCATs 02 and 03)
PWROFF

To take **samples that are synchronized**: Wake up all MicroCATs. Simultaneously command all MicroCATs to take a sample, command each MicroCAT to transmit sample data to computer. Send power-off command to all MicroCATs.

(Select *Connect* in Seaterm485's Communications menu to connect and wake up all MicroCATs.)
GDATA   (All MicroCAT pumps run for 1.0 sec, and all MicroCATs take a sample and hold data in buffer.)
DATA01   (MicroCAT 01 transmits data.)
DATA02   (MicroCAT 02 transmits data.)
DATA03   (MicroCAT 03 transmits data.)
PWROFF
(Repeat this process at periodic intervals as desired.)

To take **samples that are not synchronized**: Wake up all MicroCATs. Command each MicroCAT to take a sample and send sample data to computer. Send power-off command to all MicroCATs.

(Select *Connect* in Seaterm485's Communications menu to connect and wake up all MicroCATs.)
#01TS   (Pump for MicroCAT 01 runs for 1.0 sec, and MicroCAT 01 takes and transmits a sample.)
#02TS   (Pump for MicroCAT 02 runs for 1.0 sec, and MicroCAT 02 takes and transmits a sample.)
#03TS   (Pump for MicroCAT 03 runs for 1.0 sec, and MicroCAT 03 takes and transmits a sample.)
PWROFF
(Repeat this process at periodic intervals as desired.)

Autonomous Sampling (Logging commands)

The MicroCAT samples data at pre-programmed intervals, defined by **#iiSampleInterval**. For each sample, the MicroCAT wakes up, the pump runs for 1.0 sec (if the conductivity frequency from the last sample was greater than **#iiMinCondFreq=**), the MicroCAT samples and stores the data in its FLASH memory, and the MicroCAT goes to sleep (enters quiescent state). Logging is started with **#iiStartNow** or **#iiStartLater**, and is stopped with **#iiStop**. **#iiSL** can be used to transmit the last data sample without interrupting data acquisition.

The MicroCAT has a *lockout* feature to prevent unintended interference with sampling. If the MicroCAT is logging or is waiting to start logging (**#iiStartLater** has been sent, but logging has not started yet), the MicroCAT will only accept: **GData**, **PwrOff**, **Dataii**, **ID?**, **#iiGetCD**, **#iiGetSD**, **#iiGetCC**, **#iiGetEC**, **#iiGetHD**, **#iiDS**, **!iiDS**, **#iiDC, #iiTS, #iiTSR, #iiTSH**, **#iiSL, #iiSLT**, and **#iiStop**.

Notes:
- If the FLASH memory is filled to capacity, autonomous sampling stops (i.e., the MicroCAT does not overwrite the data in memory).
- Use **#iiStop** to:
  - stop logging.
  - stop waiting to start logging (after **#iiStartLater** has been sent). Once **#iiStop** is sent, the MicroCAT will accept all commands again.

Example: Autonomous Sampling (user input in bold)

Wake up all MicroCATs. Globally set date and time for all MicroCATs to 05 September 2013, 12:00:00. For each MicroCAT: initialize logging to overwrite previous data in memory; set up to sample every 20 sec; and start on 10 September 2013 at 12:00:00. After all parameters are entered, verify setup. Send power-off command to MicroCATs – system will automatically wake up and go to sleep for each sample.

(Select *Connect* in Seaterm485's Communications menu to connect and wake up all MicroCATs.)
DATETIME=09052013120000
#01INITLOGGING
#01SAMPLEINTERVAL=20
#01STARTDATETIME=09102013120000
#01STARTLATER
#01GETCD   (to verify setup)
(repeat **#iiINITLOGGING** through **#iiGETCD** for MicroCATs 02 and 03)
PWROFF

After logging begins, send global command to each MicroCAT to take a sample. Then send command to each MicroCAT to transmit data, and go to sleep:

(Select *Connect* in Seaterm485's Communications menu to connect and wake up all MicroCATs.)
GDATA   (each pump runs for 1 sec, and each MicroCAT takes a sample and holds data in buffer.)
DATA01   (MicroCAT 01 transmits data.)
DATA02   (MicroCAT 02 transmits data.)
DATA03   (MicroCAT 03 transmits data.)
PWROFF

When ready to upload all data to computer, wake up all MicroCATs, stop sampling, upload data, and go to sleep:

(Select *Connect* in Seaterm485's Communications menu to connect and wake up all MicroCATs.)
#01STOP
(Click Upload menu – Seaterm485 leads you through screens to define data to be uploaded and where to store it.)
(Repeat **#iiSTOP** and upload for MicroCATs 02 and 03.)
PWROFF

Serial Line Synchronization (Serial Line Sync)

Notes:
- Use **#iiGetCD** or **#iiDS** to view Serial Line Sync enable/disable status.
- If the FLASH memory is filled to capacity, serial line sync sampling can continue, but additional data is not written to memory (i.e., the MicroCAT does not overwrite the data in memory).

Serial Line Sync allows a simple pulse (or a single character) on the RS-485 line to initiate a sample. This mode provides easy integration with ADCPs or current meters, which can synchronize MicroCAT sampling with their own without drawing on their battery or memory resources.

If serial line sync mode is enabled (**#iiSyncMode=Y**), sending a pulse (for example, by pressing any key) causes the MicroCAT to wake up, run the pump for 1.0 sec (if the conductivity frequency from the last sample was greater than **#iiMinCondFreq=**), take a sample, store the data in FLASH memory, transmit the data (if **#iiTxSyncMode=Y**), and go to sleep. Note that data sampled via serial line sync mode cannot be transmitted real-time for systems with more than one MicroCAT on-line, because all of the MicroCATs will attempt to respond at the same time.

To disable serial line sync mode, press the Esc key twice within 3 sec of sending a pulse.

---

*Example: **Serial Line Sync*** (user input in bold)

Wake up all MicroCATs. Globally set current date and time to September 1, 2013 9 am. For each MicroCAT: initialize logging to overwrite previous data in memory; enable serial line sync mode, and disable transmission of real-time data. After all parameters are entered, verify setup. Send power-off command.

(Select *Connect* in Seaterm485's Communications menu to connect and wake up all MicroCATs.)
DATETIME=09012013090000
#01INITLOGGING
#01SYNCMODE=Y
#01TXSYNCMODE=N
#01GETCD   (to verify setup)
(Repeat **#iiINITLOGGING** through **#iiGETCD** for MicroCATs 02 and 03.)
PWROFF

Take samples using serial line sync mode:

(Send a pulse [press any key]. All MicroCATs wake up, run pump for 1.0 sec, take 1 sample, store data in memory, and go to sleep.)
(Repeat this process at periodic intervals as desired.)

When ready to upload all data to computer, wake up all MicroCATs, disable serial line sync, upload data, and power down:

(Send a pulse [press any key]. All MicroCATs wake up, run pump for 1.0 sec, take 1 sample, store data in memory.)
(Within 3 sec, press Esc key twice to disable serial line sync.)
(Press Enter key.)
#01GETCD   (to verify MicroCAT is communicating)
(Click Upload menu – Seaterm485 leads you through screens to define data to be uploaded and where to store it.)
(Repeat **#iiGETCD** and upload for MicroCATs 02 and 03)
PWROFF

Cable Length, Baud Rate, Data Transmission Rate, and Power

Cable Length, Baud Rate, and Data Transmission Rate

The MicroCAT can transmit data over up to 1200 meters of twisted pair wire cable, 26 AWG or smaller gauge (larger diameter).

The rate that data can be transmitted from the MicroCAT is dependent on the amount of data to be transmitted per scan and the serial data baud rate:

Time to transmit data = (number of characters * 10 bits/character) / baud rate

where number of characters is dependent on the included data and output format (see *Data Formats*). Add 2 to the number of characters shown in the output format, to account for the carriage return and line feed at the end of each scan. Include decimal points, commas, and spaces when counting characters.

See *Sample Timing* in *Section 2: Description of MicroCAT* for information on sampling time.

> **Notes:**
> - Baud rate is set with **#iiBaudRate=**.
> - Output format is set with **#iiOutputFormat=**.
>
> See *Command Descriptions*.

Power and Cable Length

A consideration in determining maximum cable length is supplying enough power at the power source so that sufficient voltage is available, after IR loss in the cable (***from the 0.25 Amp turn-on transient, two-way resistance***), to power the MicroCAT. Provide at least 9 volts, after IR loss.

$$V - IR \geq 9 \text{ volts}$$

where I = MicroCAT turn-on transient (0.25 Amps; see *Specifications*).

> **Note:**
> Common wire resistances:
>
> | Gauge | Resistance (ohms/foot) |
> |-------|------------------------|
> | 12 | 0.0016 |
> | 14 | 0.0025 |
> | 16 | 0.0040 |
> | 18 | 0.0064 |
> | 19 | 0.0081 |
> | 20 | 0.0107 |
> | 22 | 0.0162 |
> | 24 | 0.0257 |
> | 26 | 0.0410 |
> | 28 | 0.0653 |

Example 1 – For 20 gauge wire, what is maximum distance to transmit power to MicroCAT if using 12 volt power source?

V - IR $\geq$ 9 volts　　　12 volts - (0.25 Amps) * (0.0107 ohms/foot * 2 * cable length) $\geq$ 9 volts

　　　3 volts $\geq$ (0.25 Amps) * (0.0107 ohms/foot * 2 * cable length)　　　Cable length $\leq$ 560 ft = 170 m

Using a higher voltage power supply or a different wire gauge would increase allowable cable length.

Example 2 – Same as above, but there are 4 MicroCATs powered from same power supply.

V - IR $\geq$ 9 volts　　　12 volts - (0.25 Amps * 4 MicroCATs) * (0.0107 ohms/foot * 2 * cable length) $\geq$ 9 volts

　　　3 volts $\geq$ (0.25 Amps * 4 MicroCATs) *(0.0107 ohms/foot * 2 * cable length)

Cable length $\leq$ 140 ft = 42 m (to MicroCAT furthest from power source)

Cable Termination

The MAX3471 transceivers used in the MicroCAT are designed for bi-directional data communications on multi-point bus transmission lines. MAX3471 is optimized for use in un-terminated buses used in low-power systems. Termination is probably not necessary; if needed, refer to the Maxim data sheet for MAX3471.
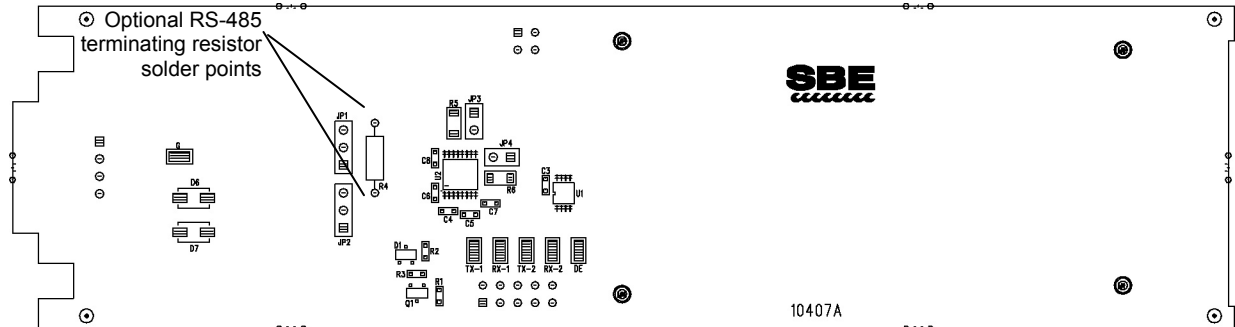
Timeout Description

The MicroCAT has a timeout algorithm. If the MicroCAT does not receive a command for 2 minutes, it powers down its communication circuits. This places the MicroCAT in quiescent state, drawing minimal current. **To re-establish control, select *Connect* in Seaterm485's Communications menu, send two @ characters, or press any key**.

Command Descriptions

This section describes commands and provides sample outputs.
See *Appendix II: Command Summary Table* for a summarized command list.

When entering commands:

> **Note:**
> For reliable operation, all commands *may* need to be preceded with two **@** characters. *Example* (status command for MicroCAT 01):
> `@@#01DS`

- Input commands to the MicroCAT in upper or lower case letters, and register commands by pressing the Enter key. Note that commands are shown with a mix of upper and lower case for ease in reading (for example, **#iiInitLogging**), but do not need to be entered that way.

- The MicroCAT sends an error message if an invalid command is entered.

- Commands to enable a parameter (such as enabling salinity output) can be entered with the *argument* as Y or 1 for yes, and N or 0 for no (for example, **#iiOutputSal=y** and **#iiOutputSal=1** are equivalent; both enable salinity output).

- If a new command is not received within 2 minutes after the completion of a command, the MicroCAT returns to the quiescent (sleep) state.

- If in quiescent state, re-establish communications by selecting *Connect* in Seaterm485's Communications menu, sending two @ characters, or pressing any key.

- The MicroCAT responds only to **GData**, **PwrOff**, **Dataii**, **ID?**, **#iiGetCD**, **#iiGetSD**, **#iiGetCC**, **#iiGetEC**, **#iiGetHD**, **#iiDS, !iiDS**, **#iiDC, #iiTS, #iiTSR, #iiTSH, #iiSL, #iiSLT**, and **#iiStop** while sampling autonomously (**#iiStartNow** has been sent). If you wake the MicroCAT while it is sampling (for example, to send **#iiDS** to check on logging progress), it temporarily stops sampling. Autonomous sampling resumes when it goes back to sleep (either by sending **PwrOff** or after the 2-minute timeout).

- The MicroCAT responds only to **GData**, **PwrOff**, **Dataii**, **ID?**, **#iiGetCD**, **#iiGetSD**, **#iiGetCC**, **#iiGetEC**, **#iiGetHD**, **#iiDS, !iiDS**, **#iiDC, #iiTS, #iiTSH, #iiSL, #iiSLT**, and **#iiStop** while waiting to start autonomous sampling (**#iiStartLater** has been sent). To send any other commands, send **#iiStop**, send the desired commands to modify the setup, and then send **#iiStartLater** again.

MicroCAT ID Commands

Only one MicroCAT can be online when sending these commands.

ID?	Get MicroCAT ID (ID = ii, where ii= 0-99).
*ID=ii	Set MicroCAT ID to **ii**, where ii= 0-99. ***ID=ii** must be sent twice, because computer requests verification. **If more** **than one MicroCAT is online when** **sending *ID=ii, all MicroCATs online** **will be set to same ID**.

Global Commands

> **Note:**
> **GData** causes all MicroCATs to sample at the same time. Because of the large sampling turn-on transient (0.25 Amps), if you use this command while powering more than one MicroCAT from the same power source, the power source must be able to supply 0.25 Amps for each MicroCAT simultaneously. See *Power and Cable Length* above for power calculations.

DateTime=mmddyyyyhhmmss	Set real-time clock month, day, year, hour, minute, second for **all** MicroCATs on-line.
GData	Command **all** MicroCATs to run pump for 1.0 sec and get one sample. Data is held in buffer until receiving **Dataii**. Data is **not** stored in FLASH memory.
PwrOff	Quit session and place **all** MicroCATs in quiescent (sleep) state. Main power is turned off. Data logging and memory retention are not affected.

> **CAUTION:**
> The MicroCAT **always** runs the pump in response to **GData** or a polled sampling command (**#iiTS**, **#iiTSH**, etc.), regardless of the conductivity frequency from the last sample and the setting for **#iiMinCondFreq=**.
> **Do not run the pump dry**. The pump is water lubricated; running it without water will damage it. If briefly testing your system with **GData** in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the inside of the pump head with water via the pump exhaust tubing. This will provide enough lubrication to prevent pump damage during brief testing.

Get Data Command

> **Note:**
> In Seaterm485, to save data to a file, click the Capture menu before getting data.

Dataii	Get data obtained with **GData** from MicroCAT with ID = ii.

All remaining commands are preceded by **#ii** (**ii**= MicroCAT ID [0-99]).

Status Command

Notes:
- All the status responses indicate *SBE37-SI* because the 37-SIP uses the same firmware as the 37-SI. The internal pump is applicable to the 37-SIP only.
- **#iiGetCD** output does not include calibration coefficients. To display calibration coefficients, use the **#iiGetCC** command.

#iiGetCD

Get and display configuration data, which includes parameters related to MicroCAT setup. Most of these parameters can be user-input/modified. List below includes, where applicable, command used to modify parameter:
- Device type, Serial number
- Pressure sensor installed?
- Reference pressure to use in calculations if no pressure sensor installed (appears if pressure sensor not installed) [**#iiReferencePressure**=]
- Pump installed? Always yes for 37-SIP
- Minimum conductivity frequency for pump turn-on [**#iiMinCondFreq**=]
- Output data format [**#iiOutputFormat**=]
- Output salinity with each sample [**#iiOutputSal**=]?
- Output sound velocity with each sample [**#iiOutputSV**=]?
- Output depth with each sample [**#iiOutputDepth**=]?
- Latitude for depth calculation [**#iiLatitude**=]
- Output density with each sample [**#iiOutputDensity**=]?
- Interval between samples for autonomous sampling [**#iiSampleInterval**=]
- Serial sync mode enabled [**#iiSyncMode**=]?
- Transmit real-time data in serial line sync mode [**#iiTxSyncMode**=]?
- RS-485 transmitter enable delay [#**iiRxDelay**=]
- RS-485 transmitter disable delay [#**iiTxDelay**=]

Example: MicroCAT with a pressure sensor, with ID=03 (user input in bold, command used to modify parameter in parentheses).

```
#03GETCD
<ConfigurationData DeviceType = 'SBE37SI-RS485' SerialNumber = '03709999>
   <PressureInstalled>yes</PressureInstalled>                              (inclusion of pressure sensor set at factory)
   <PumpInstalled>yes</PumpInstalled>                                      [only valid setting for 37-SIP]
   <MinCondFreq>3000.0</MinCondFreq>                                       [#iiMinCondFreq=]
   <SampleDataFormat>converted engineering</SampleDataFormat>              [#iiOutputFormat=]
   <OutputSalinity>yes</OutputSalinity>                                    [#iiOutputSalinity=]
   <OutputSV>yes</OutputSV>                                                [#iiOutputSV=]
   <OutputDepth>yes</OutputDepth>                                          [#iiOutputDepth=]
   <Latitude>0.0</Latitude>                                                [#iiLatitude=]
   <OutputDensity>yes</OutputDensity>                                      [#iiOutputDensity=]
   <SampleInterval>15</SampleInterval>                                     [#iiSampleInterval=]
   <SyncMode>no</Syncmode>                                                 [#iiSyncMode=]
   <TxSyncMode>no</TxSyncmode>                                             [#iiTxSyncMode=]
   <Rs485RxDelay>25</Rs485RxDelay>                                         [#iiRxDelay=]
   <Rs485TxDelay>25</Rs485TxDelay>                                         [#iiTxDelay=]
</ConfigurationData>
```

Status Commands (*continued*)

#iiGetSD   Get and display status data, which contains
                                      data that changes while deployed.
                                      List below includes, where applicable,
                                      command used to modify parameter:
- Device type, Serial number
- Date and time [**DateTime=** or
  #iiDateTime=] in ISO8601-2000
  extended format
  (yyyy – mm-ddThh:mm:ss)
- Number of recorded events in event
  counter [reset with **#iiResetEC**]
- Voltages – external power voltage and
  back-up lithium battery voltage
- Memory – [reset with **#iiInitLogging**]
  - Number of bytes in memory
  - Number of samples in memory
  - Number of additional samples that
    can be placed in memory
  - Length (number of bytes) of each
    sample
- Logging status –
  yes or no (to indicate whether it is
  currently logging data);
  if applicable, reason that logging has
  stopped

Example: MicroCAT with ID=03 (user input in bold, command used to modify parameter in parentheses)
#03getsd
```
<StatusData DeviceType = 'SBE37SI-RS485' SerialNumber = '03709999'>
   <DateTime>2013-04-20T00:48:32</DateTime>                          [DateTime= or #iiDateTime=]
   <EventSummary numEvents = '0'/>                                   [can clear with #iiResetEC=]
   <Power>
      <vMain> 13.21</vMain>
      <vLith> 3.31</vLith>
   </Power>
   <MemorySummary>
      <Bytes>0</Bytes>
      <Samples>0</Samples>                                          [can clear with #iiInitLogging]
      <SamplesFree>559240</SamplesFree>                             [can clear with #iiInitLogging]
      <SampleLength>15</SampleLength>
   </MemorySummary>
   <AutonomousSampling>no, stop command</AutonomousSampling>  [#iiStartNow or #iiStartLater, #iiStop]
</StatusData>
```

Status Commands (*continued*)

Note: Dates shown are when calibrations were performed.	**#iiGetCC**	Get and display calibration coefficients, which are initially factory-set and should agree with Calibration Certificates shipped with MicroCAT.

Example: MicroCAT with a pressure sensor with ID=03 (user input in bold, command used to modify parameter in parentheses)
#03getcc
```
<CalibrationCoefficients DeviceType = 'SBE37SI-RS485' SerialNumber = '03709999'>
   <Calibration format = 'TEMP1' id = 'Temperature'>
      <SerialNum>03709999</SerialNum>
      <CalDate>04-Oct-12</CalDate>                                   [#iiTCalDate=]
      <A0>6.947802e-05</A0>                                          [#iiTA0=]
      <A1>2.615233e-04</A1>                                          [#iiTA1=]
      <A2>-1.265233e-06</A2>                                         [#iiTA2=]
      <A3>1.310479e-07</A3>                                          [#iiTA3=]
   </Calibration>
   <Calibration format = 'WBCOND0' id = 'Conductivity'>
      <SerialNum>03709999</SerialNum>
      <CalDate>04-Oct-12</CalDate>                                   [#iiCCalDate=]
      <G>-1.009121e+00</G>                                           [#iiCG=]
      <H>1.410162e-01</H>                                            [#iiCH=]
      <I>-2.093167e-04</I>                                           [#iiCI=]
      <J>3.637053e-05</J>                                            [#iiCJ=]
      <PCOR>-9.570000e-08</PCOR>                                     [#iiCTCor=]
      <TCOR>3.250000e-06</TCOR>                                      [#iiCPCor=]
      <WBOTC>1.954800e-05</WBOTC>                                    [#iiCWBOTC=]
   </Calibration>
   <Calibration format = 'STRAIN0' id = 'Pressure'>
      <SerialNum>2478619</SerialNum>
      <CalDate>28-Oct-12</CalDate>                                   [#iiPCalDate=]
      <PA0>1.729067e+00</PA0>                                        [#iiPA0=]
      <PA1>1.415754e-01</PA1>                                        [#iiPA1=]
      <PA2>1.246912e-08</PA2>                                        [#iiPA2=]
      <PTCA0>2.243971e+00</PTCA0>                                    [#iiPTCA0=]
      <PTCA1>1.055267e+00</PTCA1>                                    [#iiPTCA1=]
      <PTCA2>-2.276308e-02</PTCA2>                                   [#iiPTCA2=]
      <PTCB0>1.003849e+02</PTCB0>                                    [#iiPTCB0=]
      <PTCB1>1.014510e-02</PTCB1>                                    [#iiPTCB1=]
      <PTCB2>-2.057110e-04</PTCB2>                                   [#iiPTCB2=]
      <PTEMPA0>5.669780e+01</PTEMPA0>                                [#iiPTempA0=]
      <PTEMPA1>-5.474043e-02</PTEMPA1>                               [#iiPTempA1=]
      <PTEMPA2>1.267908e-05</PTEMPA2>                                [#iiPTempA2=]
      <POFFSET>0.000000e+00</POFFSET>                       [#iiPOffset= (decibars)]
      <PRANGE>0.000000e+00</PRANGE>                      [#iiPRange= (psi); factory set]
   </Calibration>
</CalibrationCoefficients>
```

Status Commands (*continued*)

#iiGetEC	Get and display event counter data, which can help to identify root cause of a malfunction. Event counter records number of occurrences of common timeouts, power-on resets, etc. Can be cleared with **#iiResetEC**. Possible events that may be logged include: • WDT reset – unexpected reset • PON reset - power cycled on (each time power is applied) • ErrorADC12TimeOut – response delayed from A/D converter that measures main power and back-up lithium battery power • ErrorUART0TimeOut – timeout for transmitter to finish transmitting previous character • ErrorAD7714TimeOut – response delayed from temperature and pressure A/D converter • ErrorInvWakeUpFlag – unexpected wakeup • ErrorFLASHTimeOut – problem with writing data to FLASH memory • Alarm long - time to take next sample is too far in future • Alarm short - woke up MicroCAT to send a command while logging, and missed taking a sample • LoggingRestartNoAlarm – no sample taken for 8 hours while logging, restart logging • LoggingRestartPON – power cycled while logging, logging restarted

---

Example: MicroCAT with ID=03 (user input in bold, command used to modify parameter in parentheses)

#03getec
```
<EventCounters DeviceType = 'SBE37SI-RS485' SerialNumber = '03709999'>
   <EventSummary numEvents = '0'/>                              [can clear with #iiResetEC]
</EventCounters>
```

#iiResetEC	Delete all events in event counter (number of events displays in **#iiGetSD** response, and event details display in **#iiGetEC** response).

Status Commands (*continued*)

#iiGetHD	Get and display hardware data, which is fixed data describing MicroCAT:
	• Device type, Serial number
	• Manufacturer
	• Firmware version
	• Firmware date
	• PCB assembly numbers and serial numbers
	• Manufacture date
	• Sensor types and serial numbers

Example: MicroCAT with ID=03 (user input in bold, command used to modify parameter in parentheses)

#03gethd

```
<HardwareData DeviceType = 'SBE37SI-RS485' SerialNumber = '03709999'>
   <Manufacturer>Sea-Bird Electronics, Inc.</Manufacturer>
   <FirmwareVersion>4.2</FirmwareVersion>
   <FirmwareDate>Nov 27 2012 09:32:42</FirmwareDate>
   <PCBAssembly>41821</PCBAssembly>
   <PCBSerialNum>20736</PCBSerialNum>
   <PCBAssembly>41660B</PCBAssembly>
   <PCBSerialNum>22272</PCBSerialNum>
   <PCBAssembly>41611B</PCBAssembly>
   <PCBSerialNum>20993</PCBSerialNum>
   <MfgDate>30 March 2013</MfgDate>
   <FirmwareLoader>SBE 37-RS485-V3 FirmwareLoader V 1.0</FirmwareLoader>
   <InternalSensors>
      <Sensor id = 'Temperature'>
         <type>temperature-1</type>
         <SerialNumber>03709999</SerialNumber>
      </Sensor>
      <Sensor id = 'Conductivity'>
         <type>conductivity-1</type>
         <SerialNumber>03709999</SerialNumber>
      </Sensor>
      <Sensor id = 'Pressure'>
         <type>strain-0</type>
         <SerialNumber>2478619</SerialNumber>
      </Sensor>
   </InternalSensors>
</HardwareData>
```

Status Commands (*continued*)

#iiDS

Display operating status and setup.
List below includes, where applicable,
command used to modify parameter.

- firmware version, serial number, date and time [**DateTime=** or **#iiDateTime=**]
- External power voltage and back-up lithium battery voltage
- Number of samples in memory [**#iiSampleNumber=**] and available sample space in memory
- Logging status (logging; not logging, stop command, waiting to start at . . , low battery, out of memory, or never started; or unexpected mode)
- Sample interval time [**#iiSampleInterval=**]
- Output data format [**#iiOutputFormat=**]
- Output salinity with each sample [**#iiOutputSal=**]? Displays if set to yes
- Output sound velocity with each sample [**#iiOutputSV=**]? Displays if set to yes
- Output density with each sample [**iiOutputDensity=**]? Displays if set to yes
- Output depth with each sample [**#iiOutputDepth=**]? Latitude for depth calculation [**#iiLatitude=**]? (Ddisplays if output depth set to yes).
- Serial line sync mode enabled [**#iiSyncMode=**]?
- Transmit real-time data in serial line sync mode [**#iiTxSyncMode=**]? Displays if sync mode enabled
- Pump installed (always installed in 37-SIP)? Minimum conductivity frequency for pump turn-on [**#iiMinCondFreq=**]
- Reference pressure to use in calculations if no pressure sensor installed (displays if pressure sensor not installed) [**#iiReferencePressure=**]
- RS-485 transmitter disable delay [**#iiTxDelay=**]
- RS-485 transmitter enable delay [**#iiRxDelay=**]

Notes:
- The **#iiDS** response contains similar information as the combined responses from **#iiGetSD** and **#iiGetCD**, but in a different format.
- An alternate form of this command (with the same output) is **!iiDS**.

Example: MicroCAT with a pressure sensor, with ID=03 (user input in bold, command used to modify parameter in parentheses).

```
#03DS
```
```
SBE37-SI 485 V 4.2 SERIAL NO. 0011  30 Apr 2013 12:00                    [DateTime= or #iiDateTime=]
vMain =  13.21, vLith =  3.31
samplenumber = 77, free = 559163                                          [#iiSampleNumber=]
not logging, stop command
sample interval = 15 seconds                                             [#iiSampleInterval=]
data format = converted engineering                                     [#iiOutputFormat=]
output salinity                                                           [#iiOutputSal=]
output sound velocity                                                     [#iiOutputSV=]
output density                                                           [#iiOutputDensity=]
output depth, latitude = 0.0                            [#iiOutputDepth=, #iiLatitude=]
sync mode = no                                                          [#iiSyncMode=]
pump installed = yes, minimum conductivity frequency = 3000.00          [#iiMinCondFreq=]
RS485TxDelay = 25                                                       [#iiTxDelay=]
RS485RxDelay = 25                                                       [#iiRxDelay=]
```

Status Commands (*continued*)

<table>
<tr>
<td rowspan="2" valign="top">
Notes:

The #iiDC and #iiGetCC responses contain the same information, but in different formats.
Dates shown are when calibrations were performed.

</td>
<td>#iiDC</td>
<td>Display calibration coefficients, which are initially factory-set and should agree with Calibration Certificates shipped with MicroCAT.</td>
</tr>
</table>

Example: MicroCAT with a pressure sensor, with ID=03 (user input in bold, command used to modify parameter in parentheses).

```
#03DC
SBE37SI-RS485 V 4.2 9999
temperature: 04-oct-12                                          [#iiTCalDate=]
TA0 = 6.947802e-05                                                   [#iiTA0=]
TA1 = 2.615233e-04                                                   [#iiTA1=]
TA2 = -1.265233e-06                                                  [#iiTA2=]
TA3 = 1.310479e-07                                                   [#iiTA3=]
conductivity: 04-oct-12                                         [#iiCCalDate=]
G = -1.036689e+00                                                     [#iiCG=]
H = 1.444342e-01                                                      [#iiCH=]
I = -3.112137e-04                                                     [#iiCI=]
J = 3.005941e-05                                                      [#iiCJ=]
CPCOR = -9.570001e-08                                              [#iiCPCor=]
CTCOR = 3.250000e-06                                               [#iiCTCor=]
WBOTC = 1.968100e-05                                              [#iiCWBOTC=]
pressure S/N 2478619, range = 2901 psia, 03-oct-12   [#iiPRange= (psi) [factory set], #iiPCalDate=]
    PA0 = 0.000000e+00                                               [#iiPA0=]
    PA1 = 0.000000e+00                                               [#iiPA1=]
    PA2 = 0.000000e+00                                               [#iiPA2=]
    PTCA0 = 0.000000e+00                                           [#iiPTCA0=]
    PTCA1 = 0.000000e+00                                           [#iiPTCA1=]
    PTCA2 = 0.000000e+00                                           [#iiPTCA2=]
    PTCB0 = 0.000000e+00                                           [#iiPTCB0=]
    PTCB1 = 0.000000e+00                                           [#iiPTCB1=]
    PTCB2 = 0.000000e+00                                           [#iiPTCB2=]
    PTEMPA0 = 0.000000e+00                                       [#iiPTempA0=]
    PTEMPA1 = 0.000000e+00                                       [#iiPTempA1=]
    PTEMPA2 = 0.000000e+00                                       [#iiPTempA2=]
    POFFSET = 0.000000e+00                              [#iiPOffset= (decibars)]
```

General Setup Commands

Notes: • The MicroCAT's baud rate (set with **#iiBaudRate=**) must be the same as Seaterm485's baud rate (set in the Communications menu). • **#iiBaudRate=** must be sent twice. After the first entry, the MicroCAT changes to the new baud, and then waits for the command to be sent again at the new baud (In Seaterm485's Communications menu, select *Configure*. In the dialog box, select the new baud rate and click OK. Then retype the command.). This prevents you from accidentally changing to a baud that is not supported by your computer. If the MicroCAT does not receive the command again at the new baud, it reverts to the previous baud rate.	

#iiBaudRate=x   **x**= baud rate (600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, or 115200). Check capability of your computer and terminal program before increasing baud; high baud requires a short cable and good PC serial port with accurate clock. **Command must be sent twice to change rate.**

#iiRxDelay=x   **x**= delay after MicroCAT receives a command until transmitter is enabled. Range 0 – 500 millisec; default 25 millisec.

#iiTxDelay=x   **x**= delay after MicroCAT transmits a reply until transmitter is disabled. Range 0 – 500 millisec; default 25 millisec.

#iiDateTime=
mmddyyyyhhmmss   Set real-time clock month, day, year, hour, minute, second.

> *Example:* Set current date and time for MicroCAT with ID=03 to 10 April 2013 12:00:00 (user input in bold).
> **#03DATETIME=04102013120000**

#iiOutputExecutedTag=x   **x=Y**: Display XML Executing and Executed tags. Executed tag displays at end of each command response; Executing tag displays one or more times if MicroCAT response to command requires additional time.

x=N: Do not.

> *Example:* Set MicroCAT with ID=03 to output Executed and Executing tags (user input in bold).
> **#03outputexecutedtag=y**
> `<Executed/>`
> **#03getcd**
> `. . .` (**#03GetCD** response)
> `<Executed/>`
> (Note: `<Executed/>` tag at end of command response takes place of S> prompt.)

#iiReferencePressure=x   **x** = reference pressure (gauge) in decibars. MicroCAT without installed pressure sensor uses this reference pressure in conductivity (and optional salinity, sound velocity, depth, and density) calculations. Entry ignored if MicroCAT includes pressure sensor.

Pump Setup Commands

The SBE 37-SIP MicroCAT has an integral pump that is water lubricated; running it *dry* for an extended period of time will damage it. To prevent the pump from running dry while sampling in autonomous or serial line sync mode, the MicroCAT checks the raw conductivity frequency (Hz) from the last sample against the user-input minimum conductivity frequency (**#iiMinCondFreq=**). If the raw conductivity frequency is greater than **#iiMinCondFreq**, it runs the pump for 1.0 se before taking the sample; otherwise it does not run the pump.

If the minimum conductivity frequency is too close to the *zero conductivity frequency* (from the MicroCAT Calibration Sheet), the pump may turn on when the MicroCAT is in air, as a result of small drifts in the electronics. Some experimentation may be required to control the pump, particularly in fresh water applications.

#iiMinCondFreq=x

> **CAUTION:**
> The MicroCAT **always** runs the pump in response to **GData** or a polled sampling command (**#iiTS**, **#iiTSH**, etc.), regardless of the conductivity frequency from the last sample and the setting for **#iiMinCondFreq=**.

x= minimum conductivity frequency (Hz) to enable pump turn-on for autonomous or serial line sync mode sampling, to prevent pump from running before MicroCAT is in water. Pump does not run when conductivity frequency drops below **#iiMinCondFreq=**. MicroCAT Configuration Sheet lists uncorrected (raw) frequency output at 0 conductivity.

For salt water and estuarine applications, typical value (and factory-set default) for **#iiMinCondFreq=** (zero conductivity frequency + 500 Hz).

For fresh water applications, typical value for **#iiMinCondFreq=** (zero conductivity frequency + 5 Hz).

#iiPumpOn

> **CAUTION:**
> **Do not run the pump dry**. The pump is water lubricated; running it without water will damage it. If briefly testing your system with the **#iiPumpOn** command in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the inside of the pump head with water via the pump exhaust tubing. This will provide enough lubrication to prevent pump damage during brief testing.

Turn pump on for testing purposes. Used to test pump or to run it to remove sediment from inside conductivity cell. **Pump runs continuously during test, drawing current**. Send **#iiPumpOff** to stop test.
Note that:
1. MicroCAT does **not** check minimum conductivity frequency when user sends **#iiPumpOn**.
2. **#iiPumpOn** has no effect on pump operation while sampling.

#iiPumpOff

Turn pump off if it was turned on with **#iiPumpOn**. Note that **#iiPumpOff** has no effect on pump operation while sampling.

Note:
If the FLASH memory is filled to capacity, autonomous sampling stops (i.e., the MicroCAT does not overwrite the data in memory).

Note:
Do not send #iiInitLogging or #iiSampleNumber=0 until all data has been uploaded. These commands do not delete the data; they just reset the data pointer. **If you accidentally send one of these commands before uploading**, recover the data as follows:
1. Set **#iiSampleNumber=x**, where **x** is your estimate of number of samples in memory.
2. Upload data. If **x** is more than actual number of samples in memory, data for non-existent samples will be bad, random data. Review uploaded data file carefully and delete any bad data.
3. If desired, increase **x** and upload data again, to see if there is additional valid data in memory.

Notes:
- See *Data Formats* after the command descriptions for complete details.
- The MicroCAT does not *store* salinity, sound velocity, depth, or density in memory if those parameters are enabled. It calculates and outputs the values real-time or as data is uploaded; therefore, outputting these parameters has no effect on the number of samples that can be stored in memory.
- Salinity, sound velocity, depth, and/or density can also be calculated in SBE Data Processing, from data uploaded from the MicroCAT's memory.

Memory Setup Commands

#iiInitLogging	Initialize logging – after all previous data has been uploaded, initialize logging before starting to sample again to make entire memory available for recording. **#iiInitLogging** sets sample number (**#iiSampleNumber=**) to 0 (sampling will start with sample 1). **Command must be sent twice.** If not set to 0, data will be stored after last recorded sample. **Do not send #iiInitLogging until all data has been uploaded.**
#iiSampleNumber=x	**x=** sample number for last sample in memory. **Command must be sent twice. #iiSampleNumber=0** is equivalent to **#iiInitLogging**. **Do not send** #ii**SampleNumber=0 until all data has been uploaded.**

Output Format Setup Commands

#iiOutputFormat=x	**x=0**: output raw decimal data.
	x=1 (default): output converted decimal data.
	x=2: output converted decimal data in XML.
	x=3: output converted decimal data, alternate format.
#iiOutputSal=x	**x=Y:** Calculate and output salinity (psu) with each sample. Applies if **#iiOutputFormat=1**, **2**, or **3**.
	x=N (default)**:** Do not.
#iiOutputSV=x	**x=Y:** Calculate and output sound velocity (m/sec) with each sample, using Chen and Millero formula (UNESCO Technical Papers in Marine Science #44). Applies if **#iiOutputFormat=1**, **2**, or **3**.
	x=N (default)**:** Do not.
#iiOutputDensity=x	**x=Y:** Calculate and output local density with each sample, based on salinity, temperature, and pressure. Applies if **#iiOutputFormat=1**, **2**, or **3**. Note: Local density = Sigma (s,t,p) - 1000
	x=N (default)**:** Do not.
#iiOutputDepth=x	**x=Y:** Calculate and output depth (m) with each sample. Applies if **#iiOutputFormat=1**, **2**, or **3**.
	x=N (default)**:** Do not.
#iiLatitude=x	**x=** latitude (degrees) for depth calculation. Applicable if **#iiOutputDepth=Y**.

Autonomous Sampling (Logging) Commands

Logging commands direct the MicroCAT to run the pump and sample data at pre-programmed intervals, and store the data in its FLASH memory. Pump operation is dependent on the setting for **#iiMinCondFreq=**.

Notes:
- In Seaterm485, to save data to a file (if transmitting occasional samples while logging), click the Capture menu before beginning logging.
- If the FLASH memory is filled to capacity, autonomous sampling stops (i.e., the MicroCAT does not overwrite the data in memory).
- If the MicroCAT is sampling and the external voltage is less than 7.1 volts for 5 consecutive scans, the MicroCAT halts logging.

#iiSampleInterval=x   **x**= interval between samples (6 – 21,600 sec). When commanded to start sampling with **#iiStartNow** or **#iiStartLater**, MicroCAT takes measurement (running pump for 1.0 sec before each measurement), stores data in FLASH memory, and goes to sleep (enters quiescent state) at **x** sec intervals.

#iiStartNow   Start logging now, at rate defined by **#iiSampleInterval**. Data is stored in FLASH memory.

#iiStartDateTime= mmddyyyyhhmmss   Set delayed logging start month, day, year, hour, minute, second.

Notes:
- After receiving **#iiStartLater**, the MicroCAT displays `not logging: waiting to start` in reply to **#iiDS**. Once logging has started, the reply displays `logging`.
- If the delayed start time has already passed when **#iiStartLater** is received, the MicroCAT executes **#iiStartNow**.
- If the delayed start date and time is more than 30 days in the future when **#iiStartLater** is received, the MicroCAT assumes that the user made an error in setting the delayed start date and time, and it executes **#iiStartNow**.

#iiStartLater   Start logging at time set with delayed start date and time command, at rate defined by **#iiSampleInterval**. Data is stored in FLASH memory.
If you need to change MicroCAT setup after **#iiStartLater** has been sent (but before logging has started), send **#iiStop**, change setup as desired, and then send **#iiStartLater** again.

> *Example:* Program MicroCAT with ID=03 to start logging on 20 July 2013 12:00:00 (user input in bold).
> **#03STARTDATETIME=07202013120000**
> **#03STARTLATER**

#iiStop   Stop logging (that was started with **#iiStartNow** or **#iiStartLater**) or stop waiting to start logging (if **#iiStartLater** was sent but logging has not begun yet). Press Enter key before entering **#iiStop**. **#iiStop** must be sent before uploading data from memory.

Note:
You may need to send **#iiStop** several times to get the MicroCAT to respond. This is most likely to occur if sampling with a small **#iiSampleInterval**.

CAUTION:
The MicroCAT **always** runs the pump in response to **GData** or a polled sampling command (**#iiTS**, **#iiTSH**, etc.), regardless of the conductivity frequency from the last sample and the setting for **#iiMinCondFreq=**.
Do not run the pump dry. The pump is water lubricated; running it without water will damage it. If briefly testing your system with a polled sampling command in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the inside of the pump head with water via the pump exhaust tubing. This will provide enough lubrication to prevent pump damage during brief testing.

Note:
The MicroCAT has a buffer that stores the most recent data sample. Unlike data in the FLASH memory, data in the buffer is erased upon removal or failure of power.

Polled Sampling Commands

These commands are used to request a sample from the MicroCAT. Data from these commands is **not** stored in FLASH memory, except where noted.

#iiTS	Run pump for 1.0 sec, take sample, store data in buffer, and output data.
#iiTSR	Run pump for 1.0 sec, take sample, store data in buffer, and output data in raw decimal form (regardless of **#iiOutputFormat=**).
#iiTSH	Run pump for 1.0 sec, take sample, store data in buffer (do not output data).
#iiTSS	Run pump for 1.0 sec, take sample, store data in buffer and in **FLASH memory**, and output data. Note: MicroCAT ignores this command if sampling data (**#iiStartNow** or **#iiStartLater** has been sent).
#iiTSN:x	Run pump continuously while taking **x** samples and outputting data. Note: MicroCAT ignores this command if sampling data (**#iiStartNow** or **#iiStartLater** has been sent).
#iiSL	Output last sample stored in buffer.
#iiSLT	Output last sample stored in buffer. Then run pump for 1.0 sec, take new sample, and store data in buffer (do not output data from new sample).

Serial Line Sync Commands

If serial line sync mode is enabled (**#iiSyncMode=Y**):
When a simple pulse (or a single character) is transmitted on the RS-485 line, the MicroCAT wakes up, runs the pump for 1.0 sec, takes a sample, stores data in FLASH memory, transmits data (if **#iiTxSyncMode=Y**), and powers down. Pump operation is dependent on the setting for **#iiMinCondFreq=**. Serial line sync mode is disabled by pressing the Enter key twice within 3 sec of sending a pulse.

Notes:
- In Seaterm485, to save data to a file (if transmitting data), click the Capture menu.
- If the FLASH memory is filled to capacity, serial line sync sampling can continue, but additional data is not written to memory (i.e., the MicroCAT does not overwrite the data in memory).
- See *Sampling Modes* for complete details on the operation of serial line synchronization.

#iiSyncMode=x	**x=Y**: Enable serial line sync mode.
	x=N: Disable serial line sync mode.
#iiTxSyncMode=x	**x=Y**: Transmit real-time data when in serial line sync mode.
	x=N: Do not transmit real-time data when in serial line sync mode.

Data Upload Commands

Send **#iiStop** before uploading data.

#iiGetSamples:b,e   Upload data from scan **b** to scan **e**, in format defined by **#iiOutputFormat=**. First sample is number 1. As data is uploaded, screen first displays
```
start time =
start sample number =
```
These are start time and starting sample number for last set of logged data; can be useful in determining what data to review.

#iiDDb,e   Upload data from scan **b** to scan **e**, in alternate converted decimal form (**#iiOutputFormat=3**) (regardless of user setup for **#iiOutputFormat=**). First sample is number 1. As data is uploaded, screen first displays
```
start time =,
start sample number =.
```
These are start time and starting sample number for last set of logged data. This information can be useful in determining what data to review.

Example: Upload samples 1 to 200 for MicroCAT with ID=03 (user input in bold).

(Click Capture menu and enter desired filename in dialog box)

#03GETSAMPLES:1,200
   or
#03DD1,200

Calibration Coefficients Commands

The individual Coefficient Commands listed below are used to modify a particular coefficient or date:

<table>
<tr><td colspan="2">Temperature</td></tr>
<tr><td>#iiTCalDate=S</td><td>S=Temperature calibration date</td></tr>
<tr><td>#iiTA0=F</td><td>F=Temperature A0</td></tr>
<tr><td>#iiTA1=F</td><td>F=Temperature A1</td></tr>
<tr><td>#iiTA2=F</td><td>F=Temperature A2</td></tr>
<tr><td>#iiTA3=F</td><td>F=Temperature A3</td></tr>
<tr><td colspan="2">Conductivity</td></tr>
<tr><td>#iiCCalDate=S</td><td>S=Conductivity calibration date</td></tr>
<tr><td>#iiCG=F</td><td>F=Conductivity G</td></tr>
<tr><td>#iiCH=F</td><td>F=Conductivity H</td></tr>
<tr><td>#iiCI=F</td><td>F=Conductivity I</td></tr>
<tr><td>#iiCJ=F</td><td>F=Conductivity J</td></tr>
<tr><td>#iiWBOTC=F</td><td>F=Conductivity wbotc</td></tr>
<tr><td>#iiCTCor=F</td><td>F=Conductivity ctcor</td></tr>
<tr><td>#iiCPCor=F</td><td>F=Conductivity cpcor</td></tr>
<tr><td colspan="2">Pressure</td></tr>
<tr><td>#iiPCalDate=S</td><td>S=Pressure calibration date</td></tr>
<tr><td>#iiPA0=F</td><td>F=Pressure A0</td></tr>
<tr><td>#iiPA1=F</td><td>F=Pressure A1</td></tr>
<tr><td>#iiPA2=F</td><td>F=Pressure A2</td></tr>
<tr><td>#iiPTCA0=F</td><td>F=Pressure ptca0</td></tr>
<tr><td>#iiPTCA1=F</td><td>F=Pressure ptca1</td></tr>
<tr><td>#iiPTCA2=F</td><td>F=Pressure ptca2</td></tr>
<tr><td>#iiPTCB0=F</td><td>F=Pressure ptcb0</td></tr>
<tr><td>#iiPTCB1=F</td><td>F=Pressure ptcb1</td></tr>
<tr><td>#iiPTCB2=F</td><td>F=Pressure ptcb2</td></tr>
<tr><td>#iiPTempA0=F</td><td>F=Pressure temperature a0</td></tr>
<tr><td>#iiPTempA1=F</td><td>F=Pressure temperature a1</td></tr>
<tr><td>#iiPTempA2=F</td><td>F=Pressure temperature a2</td></tr>
<tr><td>#iiPOffset=F</td><td>F=Pressure offset (decibars)</td></tr>
</table>

> **Note:**
> F = floating point number
> S = string with no spaces

Data Formats

Notes:
- Time is the time at the **start** of the sample.
- The MicroCAT's pressure sensor is an absolute sensor, so its **raw** output (**#iiOutputFormat=0**) includes the effect of atmospheric pressure (14.7 psi). As shown on the Calibration Sheet, Sea-Bird's calibration (and resulting calibration coefficients) is in terms of psia. However, when outputting pressure in **decibars**, the MicroCAT outputs pressure relative to the ocean surface (i.e., at the surface the output pressure is 0 decibars). The MicroCAT uses the following equation to convert psia to decibars:
pressure (db) =
[pressure (psia) - 14.7] * 0.689476

Each scan ends with a carriage return <CR> and line feed <LF>.

- **#iiOutputFormat=0**: raw decimal data, intended for diagnostic use at Sea-Bird
  tttttt, cccc.ccc, pppppp, vvvv, dd mmm yyyy, hh:mm:ss

  where
  tttttt = temperature A/D counts.
  cccc.ccc = conductivity frequency (Hz).
  pppppp = pressure sensor pressure A/D counts; sent if optional pressure sensor installed.
  vvvv = pressure sensor pressure temperature compensation A/D counts; sent if optional pressure sensor installed.
  dd mmm yyyy = day, month, year.
  hh:mm:ss = hour, minute, second.
  Note that salinity, sound velocity, depth, and density are not sent, regardless of the setting for those parameters. All data is separated with a comma and a space.

Example: Response to **Dataii** command for MicroCAT with ID=03, pressure sensor is installed, **#iiOutputFormat=0**:
524276, 2886.656, 785053, 2706, 20 Oct 2013, 09:01:34
(temperature, conductivity, pressure sensor pressure, pressure sensor temperature compensation, date, time)

- **#iiOutputFormat=1** (default): converted decimal data
  ii, nnnnnnnn,tttt.tttt,ccc.ccccc,ppppp.ppp,dddd.ddd,ssss.ssss,
  vvvvv.vvv,rrr.rrrr, dd mmm yyyy, hh:mm:ss

  where
  ii = MicroCAT ID (0 – 99); sent in response to **Dataii** or polled sampling command (not sent in response to data upload command).
  nnnnnnnn = MicroCAT serial number; sent in response to **Dataii** or polled sampling command (not sent in response to data upload command).
  tttt.tttt = temperature (°C, ITS-90).
  ccc.ccccc = conductivity (S/m).
  ppppp.ppp = pressure (decibars); sent if optional pressure sensor installed.
  dddd.ddd = depth (m); sent if **#iiOutputDepth=Y**.
  ssss.ssss= salinity (psu); sent if **#iiOutputSal=Y**.
  vvvvv.vvv = sound velocity (m/s); sent if **#iiOutputSV=Y**.
  rrr.rrrr = local density (kg/m^3); sent if **#iiOutputDensity=Y**.
  dd mmm yyyy = day, month, year.
  hh:mm:ss = hour, minute, second.

  Leading zeros are suppressed, except for one zero to the left of the decimal point. All data is separated with a comma; serial number, date, and time are also preceded by a space.

Example: Response to **Dataii** command for MicroCAT with ID=03, pressure sensor is installed, **#iiOutputFormat=1**,
#iiOutputDepth=Y, **#iiOutputSal=Y**, **#iiOutputSV=Y**, **#iiOutputDensity=Y**:
03, 03709999, 8.5796, 0.15269, 531.316, 527.021, 1.1348, 1451.478, 3.2486,
20 Oct 2013, 09:01:44
(ID, serial number, temperature, conductivity, pressure, depth, salinity, sound velocity, local density, date, time)


Note:
For ease in reading, the data structure is shown with each XML tag on a separate line. However, there are no carriage returns or line feeds between tags (see example below).

- **#iiOutputFormat=2**: converted decimal data in XML

```
<?xml version="1.0"?>
<datapacket>
<hdr>
<mfg>Sea-Bird</mfg>
<model>37SI</model>
<id>ii</id>
<sn>nnnnnnnn</sn>
</hdr>
<data>
<t1>ttt.tttt</t1>
<c1>cc.ccccc</c1>
<p1>pppp.ppp </p1>
<dm>dddd.ddd</dm>
<sal>sss.ssss</sal>
<sv>vvvv.vvv</sv>
<sr>rrr.rrrr</sr>
<dt>yyyy-mm-ddThh:mm:ss</dt>
</data>
</datapacket>
```

where
ii = MicroCAT ID (0 – 99).
nnnnnnnn = MicroCAT serial number.
ttt.tttt = temperature (°C, ITS-90).
cc.ccccc = conductivity (S/m).
pppp.ppp = pressure (decibars); sent if optional pressure sensor installed.
dddd.ddd = depth (m); sent if **#iiOutputDepth=Y**.
sss.ssss= salinity (psu); sent if **#iiOutputSal=Y**.
vvvv.vvv = sound velocity (m/s); sent if **#iiOutputSV=Y**.
rrr.rrrr = local density (kg/m^3); sent if **#iiOutputDensity=Y**.
yyyy-mm-ddThh:mm:ss = year, month, day, hour, minute, second.

Leading zeros are suppressed, except for one zero to the left of the decimal point.

Example: Sample data output when pressure sensor is installed, **#iiOutputFormat=2**, **#iiOutputDepth=Y**, **#iiOutputSal=Y**, **#iiOutputSV=Y**, **#iiOutputDensity=Y**:

```
<?xml version="1.0"?><datapacket><hdr><mfg>Sea-Bird</mfg><model>37SI</model><id>03</id>
<sn>03709999</sn></hdr><data><t1>  8.5796</t1><c1> 0.15269</c1><p1> 531.316</p1>
<dm> 527.021</dm><sal>   1.1348</sal><sv>1451.478</sv><sr>  3.2486</sr>
<dt>2013-10-20T09:01:44</dt></data></datapacket> CRLF
```
(ID, serial number, temperature, conductivity, pressure, depth, salinity, sound velocity, local density, date and time)

Note:
This format is identical to the format from an SBE 37-SIP with *firmware < 3.0* and **#iiFormat=1**. It is provided for compatibility with systems programmed for those older instruments.

- **#iiOutputFormat=3**: converted decimal data, *alternate*
ii, nnnnn,ttt.tttt,cc.ccccc, pppp.ppp, dddd.ddd, sss.ssss, vvvv.vvv, rrr.rrrr, dd mmm yyyy, hh:mm:ss

where
ii = MicroCAT ID (0 – 99); sent in response to **Dataii** (not sent in response to polled sampling command or data upload command).
nnnnn = MicroCAT serial number (5 digits, omits the *037* prefix); sent in response to **Dataii** or polled sampling command (not sent in response to data upload command).
ttt.tttt = temperature (°C, ITS-90).
cc.ccccc = conductivity (S/m).
pppp.ppp = pressure (decibars); sent if optional pressure sensor installed.
dddd.ddd = depth (m); sent if **#iiOutputDepth=Y**.
sss.ssss= salinity (psu); sent if **#iiOutputSal=Y**.
vvvv.vvv = sound velocity (m/sec); sent if **#iiOutputSV=Y**.
rrr.rrrr = local density (kg/m^3); sent if **#iiOutputDensity=Y**.
dd mmm yyyy = day, month, year.
hh:mm:ss = hour, minute, second.

Leading zeros are suppressed, except for one zero to the left of the decimal point. There is a comma but no space before temperature and before conductivity. All other data is separated with a comma and a space.

Example: Response to **Dataii** command for MicroCAT with ID=03, pressure sensor is installed, **#iiOutputFormat=3**, **#iiOutputDepth=Y, #iiOutputSal=Y**, **#iiOutputSV=Y**, **#iiOutputDensity=Y**:
```
03, 09999,  8.5796, 0.15269,  531.316,  527.021,   1.1348, 1451.478,   3.2486,
20 Oct 2013, 09:01:44
```
(ID, serial number, temperature, conductivity, pressure, depth, salinity, sound velocity, local density, date, time)

Optimizing Data Quality / Deployment Orientation

Note:
A pump clogged with sediment results in poor flushing, causing poor quality data.

Intake   Exhaust
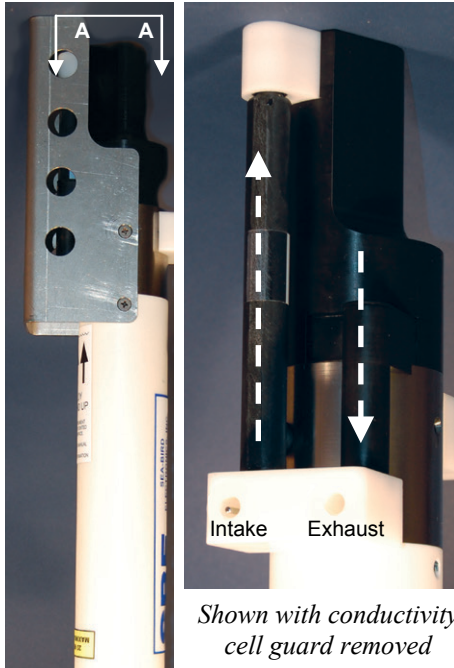
Shown with conductivity cell guard removed
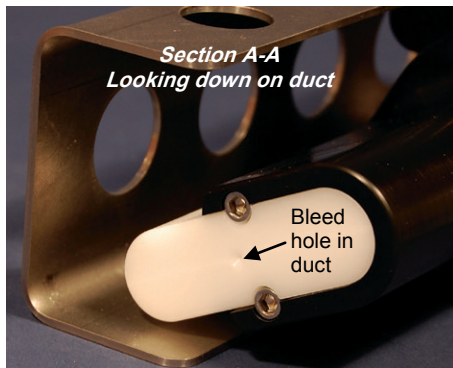
Section A-A
Looking down on duct

Bleed hole in duct
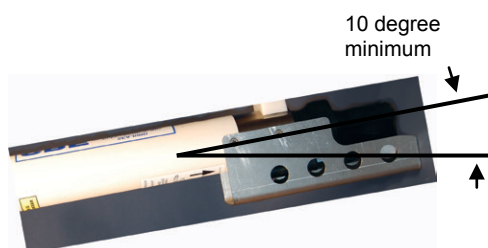
10 degree minimum

Background Information

Sea-Bird's general recommendation is to deploy the MicroCAT with the plumbing in an **inverted** U-shape, to reduce the ingestion of sediment. A small bleed hole in the duct provides a way for air to exit the plumbing, so that the pump will prime and operate. In considering the effect of air on the pump, it can be instructive to look at the amount of air in the water column:

- **Case 1**: The top ∼2 meters of the water column may contain a continuous supply of bubbles injected into the system by breaking waves. In this area, the ability to continuously eliminate air from the system, throughout the deployment, is of prime concern.
- **Case 2:** The next ∼30 meters of the water column is not typically affected by bubbles from breaking waves. *Without a bleed hole*, it could take a few days to weeks after deployment for the air to clear out of the system in an inverted U-shape. However, once the air was bled, no more air would be injected into the plumbing.
- **Case 3:** Below ∼30 meters, *without a bleed hole*, it could take only a few hours to a day for the air to clear out of the system in an inverted U-shape. As in Case 2, once the air was bled, no more air would be injected into the plumbing.

The bleed hole, while providing a way for air to exit the plumbing, also provides a little more ventilation; this ventilation will cause a slight decrease in the concentration of anti-foulant in the water held in the plumbing between samples. In our judgment, and the experience of customers, the risk of poor data due to sediment accumulation is usually greater than the risk of slightly reduced effectiveness of the anti-foulant, or is at least a reasonable trade-off.

Deployment Recommendations

- **Most deployments** – Deploy the MicroCAT with the plumbing in an **inverted** U-shape (as shown in the photos), allowing air to exit the plumbing through the bleed hole.
- **Deployments where severe bio-fouling is the main concern and sediment is not an issue** –
  Case A: You need accurate data immediately upon deployment - Plug the bleed hole. Deploy the MicroCAT with the plumbing in an **upright** U-shape, providing maximum bio-foul protection but leaving the MicroCAT vulnerable to ingestion of sediment.
  Case B: You can skip some initial data, allowing time for trapped air to dissolve into the water and the pump to prime properly – **Plug the bleed hole**. Deploy the MicroCAT with the plumbing in an **inverted** U-shape, providing maximum bio-foul protection as well as protection from the ingestion of sediment. This deployment method will provide good data within a day if the deployment is deeper than ∼30 meters. Eliminate scans associated with the initial deployment by evaluating the conductivity data; minimal changes in conductivity are an indication that pump flow is not correct because air in the plumbing has prevented the pump from priming.
- **Deployments where air bubbles are the main concern and sediment is not an issue - Plug the bleed hole**. Deploy the MicroCAT with the plumbing in an **upright** U-shape. This orientation provides better bleeding of air from the plumbing than can be achieved with the small bleed hole, but leaves the MicroCAT vulnerable to ingestion of sediment.
- **Deployments where (for mounting reasons) the preferred orientation is horizontal** – Sea-Bird does not recommend horizontal mounting, because sediment can accumulate in the conductivity cell, resulting in very poor quality conductivity data. **As a minimum, incline the MicroCAT 10 degrees above the horizontal, with the inlet and exhaust pointing down,** to prevent sediment accumulation and provide proper pump operation.

Setup for Deployment

1. Program the MicroCAT for the intended deployment (see *Section 3: Preparing MicroCAT for Deployment* for connection information; see information in this section on commands and sampling modes):

   A. Ensure all data has been uploaded, and then send **#iiInitLogging** to make the entire memory available for recording. If **#iiInitLogging** is not sent, data will be stored after the last recorded sample.

   B. Set the date and time. Date and time can be set globally for all MicroCATs online (**DateTime=**) or individually for each MicroCAT (**#iiDateTime=**). To synchronize autonomous sampling for a system with multiple MicroCATs online, set the date and time globally with all MicroCATs online (see *Autonomous Sampling* in this section for details on synchronization).

   C. Establish the setup and logging parameters.

   D. If the system will have multiple MicroCATs online, verify that Seaterm485 is set to *Use fixed ID* to allow use of Seaterm485's Send Commands window:
      (1) In the Communications menu, select *Configure*.
      (2) Click on *Use fixed ID*. Enter the MicroCAT's ID.
      (3) Click OK.

   E. Use **one** of the following sequences to initiate logging:
      - **#iiStartNow** to start logging now, taking a sample every **#iiSampleInterval** seconds.
      - **#iiStartDateTime=** and **#iiStartLater** to start logging at the specified date and time, taking a sample every **#iiSampleInterval** seconds.
      - **#iiSyncMode=Y** to place the MicroCAT in serial line sync mode, so that a simple pulse (or a single character) on the RS-485 line will initiate a sample.

> **Note:**
> You can program your controller to send periodic requests to transmit the last data sample from the MicroCAT memory (**#iiSL**), while sampling autonomously. Alternatively, if not interested in sampling autonomously, you can program the controller to send periodic requests to take and transmit a sample (**#iiTS** or **#iiTSS**).

Deployment

Tapped holes for mounting clamp

Tapped holes for mounting guide
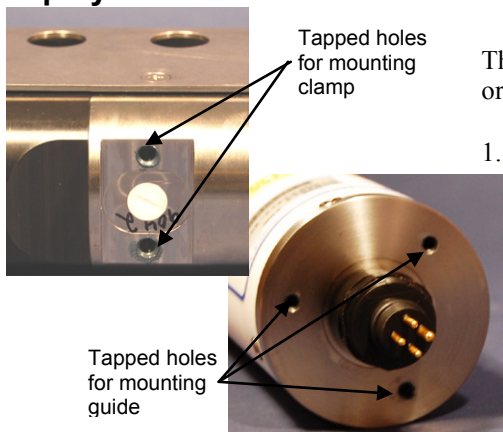
The MicroCAT can be mounted with customer-supplied hardware or can be ordered with pre-installed Sea-Bird mounting brackets.

1. Install customer-supplied mounting equipment (if Sea-Bird mounting clamp and guide or brackets are not pre-installed):
   A. Install a mounting bracket that attaches to the tapped holes in the MicroCAT. Use titanium hardware to attach the mounting bracket to the MicroCAT, and place non-metallic material between the titanium housing and any dissimilar metal in the bracket. **Do not drill any holes in the MicroCAT**.
   B. Ensure the mounting scheme does not transfer mooring through-tension to the end cap, which could pull off the end cap.
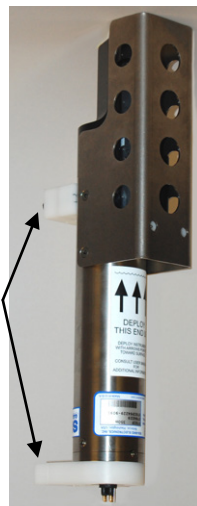
CAUTIONS:
- **Do not use WD-40** or other petroleum-based lubricants, as they will damage the connectors.
- For wet-pluggable MCBH connectors: **Silicone lubricants in a spray can** may contain ketones, esters, ethers, alcohols, or glycols in their propellant. **Do not use these sprays, as they will damage the connector.**


I/O cable

Locking sleeve

For most applications, deploy in orientation shown (connector at bottom)

Sea-Bird mounting clamp and guide – loosen hardware to separate clamp/guide halves and mount on mooring cable

2. New MicroCATs are shipped with AF24173 Anti-Foulant Devices and a yellow protective label pre-installed.
   A. Remove the protective label, if installed, from the intake and exhaust. **The label must be removed prior to deployment or pressurization.** If the label is left in place, the flow will be impeded, the sensor will not operate properly, and you may cause severe damage to the conductivity cell.
   B. Verify that the Anti-Foulant Devices are installed (see *Replacing Anti-Foulant Devices – Mechanical Design Change* in *Section 5: Routine Maintenance and Calibration*).
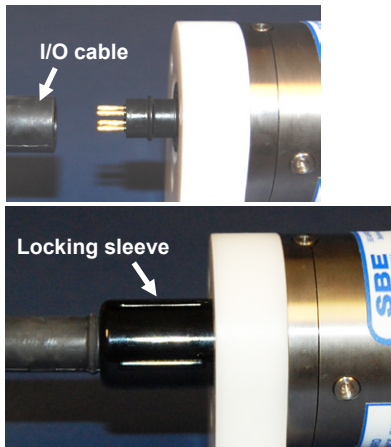
3. Install the I/O cable on the MicroCAT:
   A. Lightly lubricate the inside of the cable connector with silicone grease (DC-4 or equivalent).
   B. **XSG Connector** (shown in photos) - Install the cable connector, aligning the raised bump on the side of the connector with the large pin (pin 1 - ground) on the MicroCAT. Remove any trapped air by *burping* or gently squeezing the connector near the top and moving your fingers toward the end cap. **OR** **MCBH Connector** – Install the cable connector, aligning the pins.
   C. Place the locking sleeve over the connector. Tighten the locking sleeve finger tight only. **Do not overtighten the locking sleeve and do not use a wrench or pliers.**

4. Attach the mounting equipment to the mooring cable or support. See *Optimizing Data Quality / Deployment Orientation* for deployment recommendations.

5. Verify that the hardware and external fittings are secure.

6. Connect the MicroCAT to the computer and power supply. (See *Test Setup* in *Section 3: Preparing MicroCAT for Deployment.*)

7. If using Seaterm485 to view real-time data, click the Capture menu. Enter the desired capture file name in the dialog box, and click Save. Data displayed in Seaterm485 will be saved to the designated .cap file. The .cap file **cannot be processed by Sea-Bird software, as it does not have the required headers and format.**

8. Deploy the MicroCAT.

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Recovery

Reinsert plugs
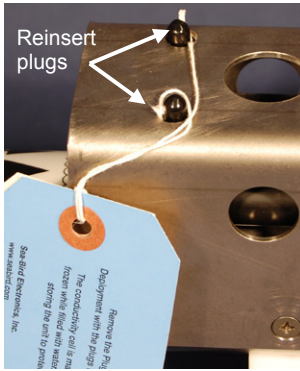
1. Rinse the instrument and the conductivity cell with fresh water. (See *Section 5: Routine Maintenance and Calibration* for cell cleaning and storage.)

2. Install a yellow protective label over the intake and exhaust (1 extra label is included in the spares kit that ships with the MicroCAT).

WARNING!
If the MicroCAT stops working while underwater, is unresponsive to commands, or shows other signs of flooding or damage, carefully secure it away from people until you have determined that abnormal internal pressure does not exist or has been relieved. Pressure housings may flood under pressure due to dirty or damaged o-rings, or other failed seals. When a sealed pressure housing floods at great depths and is subsequently raised to the surface, water may be trapped at the pressure at which it entered the housing, presenting a danger if the housing is opened before relieving the internal pressure. Instances of such flooding are rare. However, a housing that floods at 5000 meters depth holds an internal pressure of more than 7000 psia, and has the potential to eject the end cap with lethal force. A housing that floods at 50 meters holds an internal pressure of more then 85 psia; this force could still cause injury.
If you suspect the MicroCAT is flooded, point it in a safe direction away from people, and loosen the bulkhead connector very slowly, at least 1 turn. This opens an o-ring seal under the connector. Look for signs of internal pressure (hissing or water leak). If internal pressure is detected, let it bleed off slowly past the connector o-ring. Then, you can safely remove the end cap.

Uploading Data

1. Double click on **SeatermV2.exe**. The main screen appears.

2. In the Instruments menu, select *SBE 37 RS485*. **Seaterm485** opens.

3. Seaterm485 tries to automatically connect to the MicroCAT. The connection attempt varies, depending on the configuration setting the last time Seaterm485 was used.
    - If Seaterm485 was set to *Automatically get instrument ID* the last time it was used – Seaterm485 sends **id?** and waits for a response from the MicroCAT. Once the ID response is received, Seaterm485 sends #**iiGetHD**, using the ID provided by the MicroCAT.
    - If Seaterm485 was set to *Use fixed ID* the last time it was used – Seaterm485 sends **#iiGetHD**, using the fixed ID that was entered the last time the software was used.

    Seaterm485 then fills the Send Commands window with the correct list of commands for your MicroCAT.

    If there is no communication (no response to id? and/or no response to #iiGetHD):

    A. In the Communications menu, select *Configure*. The Configure Communications dialog box appears. Select the Comm port and baud rate for communication. If using a fixed ID, verify that the designated ID is correct for the MicroCAT with which you want to communicate. Click OK.
    B. In the Communications menu, select *Connect* (if *Connect* is grayed out, select *Disconnect and reconnect*). Seaterm485 will attempt to connect at the baud specified in Step A, but if unsuccessful will then cycle through all other available baud rates.
    C. If there is still no communication, check cabling between the computer and MicroCAT, and try to connect again.
    D. If there is still no communication, repeat Step A with a different comm port and/or different fixed ID, and try to connect again.

4. If sampling autonomously, command the MicroCAT to stop logging by pressing any key, typing **#iiStop** (ii=MicroCAT ID), and pressing the Enter key.

5. Display MicroCAT status information by typing **#iiDS** and pressing the Enter key. The display looks like this:

```
SBE37-SI 485 V 4.2  SERIAL NO. 0011 30 Apr 2013 11:49:08
vMain =  13.21, vLith =  3.31
samplenumber = 6, free = 559234
not logging, stop command
sample interval = 30 seconds
data format = converted engineering
sync mode = no
pump installed = yes, minimum conductivity frequency = 3000.0
RS485TxDelay = 25
RS485RxDelay = 25
```

    Verify that the status is   **not logging.**

6. If desired, increase the MicroCAT's baud rate for data upload.

7. Click the Upload menu to upload stored data. Seaterm485 responds as follows:
   A. Seaterm485 sends **#iiGetHD** and displays the response, verifying that it is communicating with the 37-SIP.
   B. Seaterm485 sends **#iiOutputExecutedTag=Y**; this setting is required for the upload.
   C. Seaterm485 sends **#iiGetSD** and displays the response, providing information on the number of samples in memory.
   D. In the Save As dialog box, enter the desired upload file name and click Save. The upload file has a .XML extension.
   E. An Upload Data dialog box appears:

Note:
If binary upload is selected, Seaterm485 uploads the data in binary and then converts it to ASCII text, resulting in a data file that is identical to one uploaded in ASCII text.

Select to enable ASCII text or binary upload. Binary is approximately twice as fast.

Select number of bytes uploaded in each block. Seaterm485 uploads data in blocks, and calculates a checksum at end of each block. If block fails checksum verification, Seaterm485 tries to upload block of data again, cutting block size in half.

Defines data upload type and range:
- All data as a single file – All data is uploaded into 1 file.
- By scan number range – Enter beginning scan (sample) number and total number of scans. All data within range is uploaded into 1 file.

To change upload file name selected in Step D above, click Browse to navigate to desired upload file path and name. Upload file has a .xml extension. After Seaterm485 uploads data into .xml data file, it creates .hex data file and .xmlcon configuration file that are compatible with SBE Data Processing. These files are placed in same directory as .xml data file, and have same name (but different extensions).

Upload Data

Upload Data | Header Form

Upload format
- ○ Text ● Binary

Block size [bytes]
`100000`

Memory summary
```
Bytes         90
Samples       6
SamplesFree   559234
SampleLength  15
```

Upload data options
- ○ All data as a single file   ● By scan number range
- ○ All data separated by cast   ○ From a single cast
- ○ By cast number range

Scan range
Beginning with scan #   `1`
Number of scans to upload `6`

Baud rate for upload
[▼]   Not applicable unless device type = SBE54.

Upload file
`C:\UploadTest.xml`
[Browse...]

[Help]   [**Upload**]   [Cancel]

Make the desired selections.

8. Click the Header Form tab to customize the header:

Defines header information included with uploaded data:
- Prompt for header information – As data is uploaded, user is prompted to fill out user-defined header form.
- Include default header form in upload file – User-defined default header form included in upload file. User is not prompted to add any information when data is uploaded.
- Don't include default header form in upload file – Header information not included in upload file.

Upload Data

Upload Data | Header Form

Header Choice   Prompt for Header Information

Prompt for line # 01   Mooring Description:
Prompt for line # 02   Latitude:
Prompt for line # 03   Longitude:
Prompt for line # 04   Deployment Start Date:
Prompt for line # 05   Deployment Recovery Date:
Prompt for line # 06
Prompt for line # 07
Prompt for line # 08
Prompt for line # 09
Prompt for line # 10
Prompt for line # 11
Prompt for line # 12

The entries are free form, 0 to 12 lines long. This dialog box establishes:
- the header prompts that appear for the user to fill in when uploading data, if *Prompt for header information* was selected
- the header included with the uploaded data, if *Include default header form in upload file* was selected

Enter the desired header/header prompts.

9. Click Upload; the Status bar at the bottom of the window displays the upload progress:
   A. Seaterm485 sends several status commands providing information regarding the number of samples in memory, calibration coefficients, etc., and writes the responses to the upload .xml file.
   B. **If you selected *Prompt for header information* in the Upload Data dialog box** – a dialog box with the header form appears. Enter the desired header information, and click OK. Seaterm485 writes the header information to the upload .xml file.
   C. Seaterm485 sends the data upload command, based on your selection of upload range in the Upload Data dialog box, and writes the data to the upload .xml file.
   D. From the information in the .xml file, Seaterm485 creates a .hex data file and .xmlcon configuration file that are compatible with SBE Data Processing for processing and plotting the data. These files are placed in the same directory as the .xml data file and have the same name (but different extensions).

Note:
SeatermV2 with version < 1.1 did not convert the uploaded .xml data file to a .hex and .xmlcon file. *Convert .XML data file* in the Tools menu was used to convert the .xml data file to a .cnv file, which could be processed in SBE Data Processing. We recommend that you update your SeatermV2 software to 1.1b or later.

Notes:
- Ensure all data has been uploaded from the MicroCAT by reviewing the data in SBE Data Processing.
- If you do not run Data Conversion now, you can run it later by opening SBE Data Processing.
- See the SBE Data Processing manual and/or Help for details.

10. After the data has been uploaded, Seaterm485 prompts you to run SBE Data Processing's Data Conversion module if desired. Data Conversion converts the .hex (raw data) file to a .cnv file, which can then be processed by other modules in SBE Data Processing.
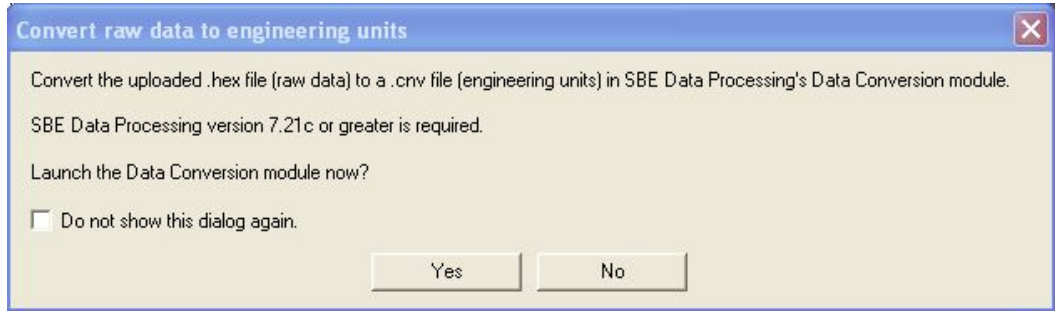
A. If you click Yes, Seaterm485 opens SBE Data Processing's Data Conversion module, and fills in the appropriate instrument configuration (.xmlcon) file and data (.hex) file on the File Setup tab.

Location to store all setup information. Default is directory with SeatermV2 application data, when Data Conversion is launched from Seaterm485.

Instrument configuration (.xmlcon) file location, which is created by Seaterm485, and contains MicroCAT's calibration coefficients (see dialog box below).

Directory and file name for raw data (.hex) file created by Seaterm485 from uploaded data.
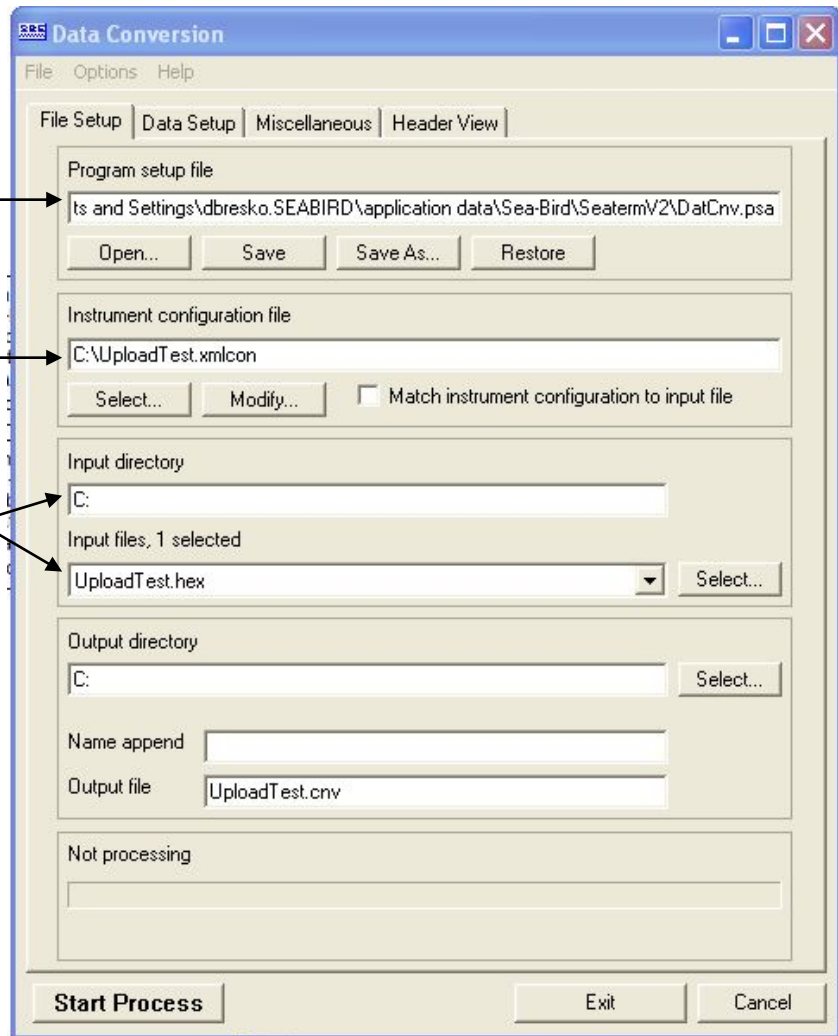
The Configuration dialog box (which appears if you click *Modify* on the File Setup tab) looks like this:

Configuration for the SBE 37 Microcat

Configuration file opened: UploadTest.xmlcon

Sample interval seconds   10

Time between scans. Must agree with MicroCAT setup (**#iiSampleInterval=**); see reply from **#iiGetCD** or **#iiDS**.

Indicates if MicroCAT includes pressure sensor. If no pressure sensor included, deployment pressure is used to calculate conductivity (and derived variables such as salinity and sound velocity). Value shown is based on **#iiReferencePressure=** that was programmed into MicroCAT; **you can change this value in .xmlcon file, if you have updated deployment depth information**.

☐ Pressure sensor

Oxygen sensor   None

Deployment pressure dbar   100

Deployment latitude   0

☐ Use deployment latitude in depth calculations

Indicates whether MicroCAT includes integrated dissolved oxygen sensor (IDO and ODO MicroCATs only).

Latitude is used to calculate local gravity (to calculate salt water depth). If enabled, software uses input latitude in calculation. If disabled, software uses Latitude on Miscellaneous tab of Data Conversion. **Enter latitude for your deployment**.

Channel	Sensor
1. Count	Temperature
2. Frequency	Conductivity

New
Open...
Save
Save As...

Double click on sensor to view and/or modify calibration coefficients, which are based on calibration coefficients that were programmed into MicroCAT.

Modify...

Report...   Help...   Exit   Cancel

The settings in the .xmlcon file created by Seaterm485 are based on the setup of the MicroCAT.

- Review the deployment latitude, and modify as needed.
- If your MicroCAT does not have a pressure sensor, review the deployment pressure, and modify as needed.

Click Save if you made any changes, and then click Exit.

B.   Click on the Data Setup tab.
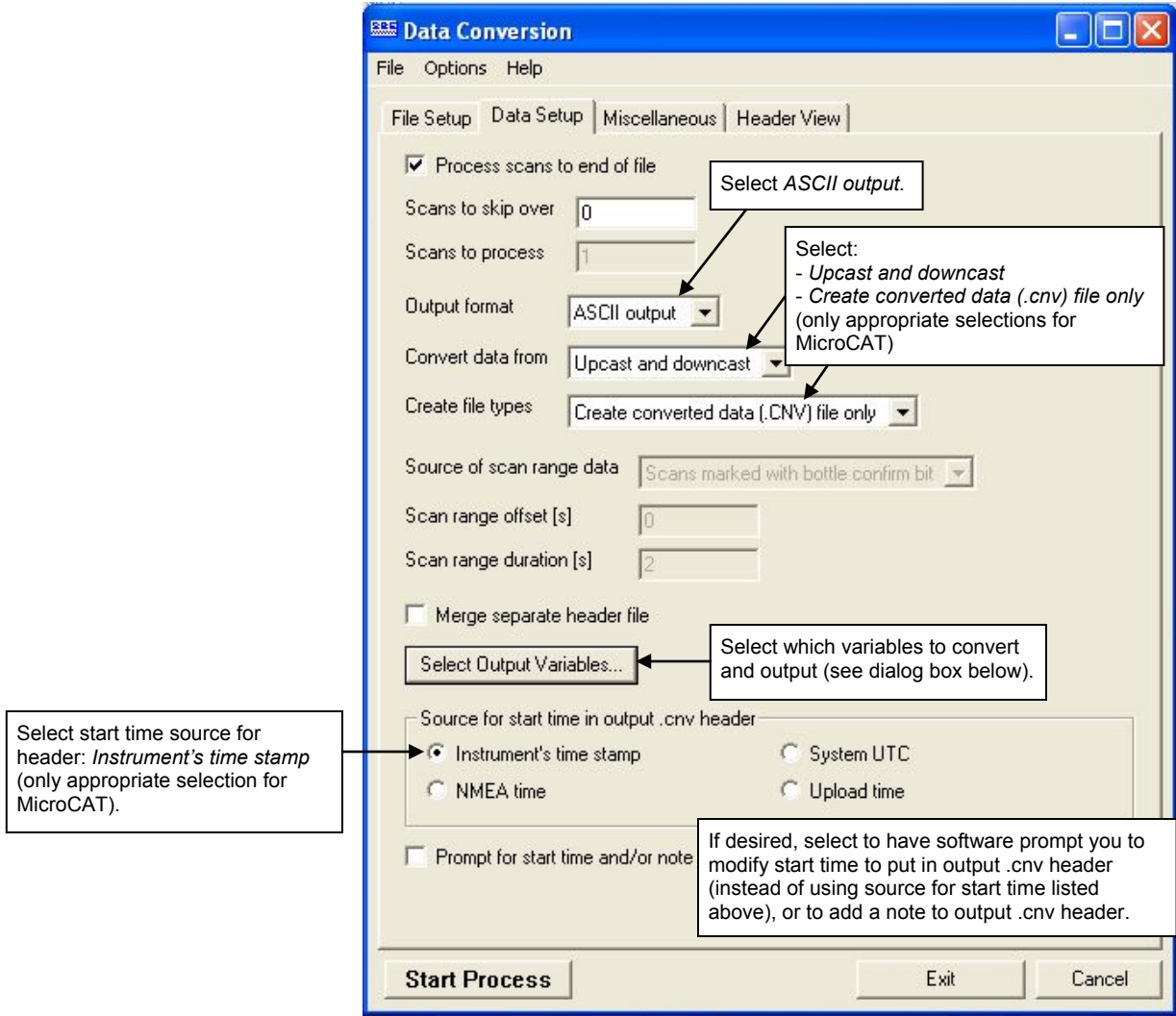
The Select Output Variables dialog box (which appears when you click *Select Output Variables* on the Data Setup tab) looks like this:
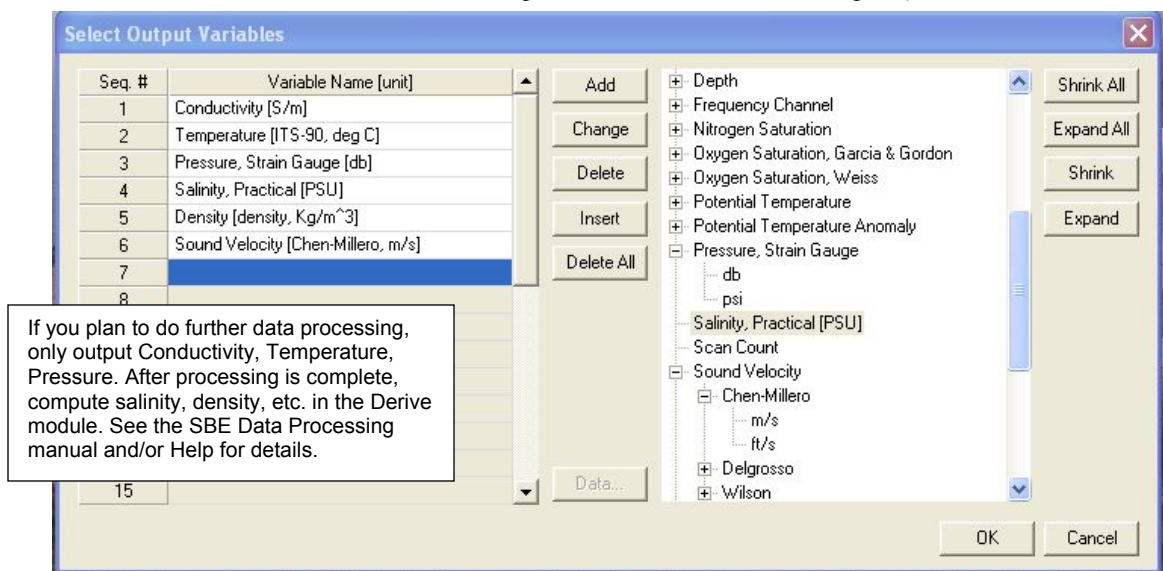
Select Temperature, Conductivity, and Pressure (optional), as well as desired derived variables such as salinity, sound velocity, etc. Click OK.

C.   At the bottom of the Data Conversion dialog box, click Start Process to convert the .hex file to a .cnv file.

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Notes:

To prepare for re-deployment:

1. After all data has been uploaded, send **#iiInitLogging**. If this is not sent, new data will be stored after the last recorded sample, preventing use of the entire memory capacity.
2. Do *one* of the following:
   - Send **PwrOff** to put the MicroCAT in quiescent (sleep) state until ready to redeploy. Quiescent current is only 30 microAmps.
   - Use **#iiStartNow** to begin logging immediately.
   - Set a date and time for logging to start using **#iiStartDateTime=** and **#iiStartLater**.

11. Once the data is converted to a .cnv file, use the other SBE Data Processing modules as desired:
    - Derive module - Calculate additional derived variables.
    - Sea Plot module - Plot data.

Editing Raw Data File

Sometimes users want to edit the raw .hex data file before beginning processing, to remove data at the beginning of the file corresponding to instrument *soak* time, remove blocks of bad data, edit the header, or add explanatory notes . **Editing the raw .hex file can corrupt the data, making it impossible to perform further processing using Sea-Bird software.** Sea-Bird strongly recommends that you first convert the data to a .cnv file (using the Data Conversion module in SBE Data Processing), and then use other SBE Data Processing modules to edit the .cnv file as desired.

Note:
Although we provide this technique for editing a raw .hex file, **Sea-Bird's strong recommendation, as described above, is to always convert the raw data file and then edit the converted file.**

The procedure described below for editing a .hex data file has been found to work correctly on computers running Windows 98, 2000, and NT. **If the editing is not performed using this technique, SBE Data Processing may reject the edited data file and give you an error message.**

1. **Make a back-up copy of your .hex data file before you begin.**
2. Run **WordPad**. In the File menu, select Open. The Open dialog box appears. For *Files of type*, select *All Documents (*.*)*. Browse to the desired .hex file and click Open.
3. Edit the file as desired, **inserting any new header lines after the System Upload Time line**. Note that all header lines must begin with an asterisk (*), and *END* indicates the end of the header. An example is shown below (for an SBE 21), with the added lines in bold:
```
* Sea-Bird SBE 21 Data File:
* FileName = C:\Odis\SAT2-ODIS\oct14-19\oc15_99.hex
* Software Version Seasave Win32 v1.10
* Temperature SN = 2366
* Conductivity SN = 2366
* System UpLoad Time = Oct 15 1999  10:57:19
* Testing adding header lines
* Must start with an asterisk
* Place anywhere between System Upload Time & END of header
* NMEA Latitude = 30 59.70 N
* NMEA Longitude = 081 37.93 W
* NMEA UTC (Time) = Oct 15 1999  10:57:19
* Store Lat/Lon Data = Append to Every Scan and Append to .NAV
File When <Ctrl F7> is Pressed
** Ship:        Sea-Bird
** Cruise:      Sea-Bird Header Test
** Station:
** Latitude:
** Longitude:
*END*
```
4. In the File menu, select Save (**not** Save As). If you are running Windows 2000, the following message displays:
   ```
   You are about to save the document in a Text-Only format, which
   will remove all formatting. Are you sure you want to do this?
   ```
   Ignore the message and click *Yes*.
5. In the File menu, select Exit.

Section 5: Routine Maintenance and Calibration

This section reviews corrosion precautions, connector mating and maintenance, conductivity cell cleaning and storage, plumbing maintenance, plastic housing handling instructions, pressure sensor maintenance, O-ring maintenance, replacement of AF24173 Anti-Foulant Devices, and sensor calibration. The accuracy of the MicroCAT is sustained by the care and calibration of the sensors and by establishing proper handling practices.

Corrosion Precautions

Rinse the MicroCAT with fresh water after use and prior to storage.

All exposed metal is titanium; other materials are plastic. No corrosion precautions are required, but avoid direct electrical connection of the MicroCAT housing to mooring or other dissimilar metal hardware.

Connector Mating and Maintenance

Note:
See *Application Note 57: Connector Care and Cable Installation*.

CAUTIONS:
- **Do not use WD-40** or other petroleum-based lubricants, as they will damage the connectors.
- For wet-pluggable MCBH connectors: **Silicone lubricants in a spray can** may contain ketones, esters, ethers, alcohols, or glycols in their propellant. **Do not use these sprays, as they will damage the connector.**

I/O cable

Locking sleeve

Clean and inspect the connectors and cable before every deployment and as part of your yearly equipment maintenance. Inspect connectors that are unmated for signs of corrosion product around the pins, and for cuts, nicks or other flaws that may compromise the seal.

When remating:

1. Lightly lubricate the inside of the cable connector with silicone grease (DC-4 or equivalent).

2. **XSG Connector** (shown in photos)- Install the cable connector, aligning the raised bump on the side of the cable connector with the large pin (pin 1 - ground) on the MicroCAT. Remove any trapped air by *burping* or gently squeezing the connector near the top and moving your fingers toward the end cap.   **OR**
   MCBH Connector – Install the cable connector, aligning the pins.

3. Place the locking sleeve over the cable connector. Tighten the locking sleeve finger tight only. **Do not overtighten the locking sleeve and do not use a wrench or pliers.**

Verify that a cable is installed on the MicroCAT before deployment.
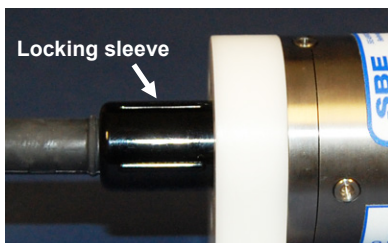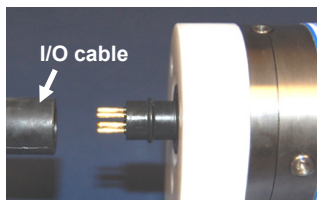
Conductivity Cell Maintenance

CAUTIONS:
- **Do not put a brush or any object inside the plumbing to clean it.** Touching and bending the conductivity cell electrodes can change the calibration. Large bends and movement of the electrodes can damage the cell.
- **Do not store with water in the plumbing.** Freezing temperatures (for example, in Arctic environments or during air shipment) can break the conductivity cell if it is full of water.
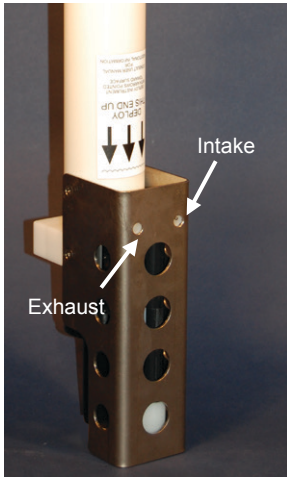
The MicroCAT's conductivity cell is shipped dry to prevent freezing in shipping. **Refer to *Application Note 2D: Instructions for Care and Cleaning of Conductivity Cells* for conductivity cell cleaning procedures and cleaning materials.**

- The Active Use (after each cast) section of the application note is not applicable to the MicroCAT, which is intended for use as a moored instrument.

To rinse or fill the conductivity cell and pump exhaust plumbing:
- Hold or clamp the MicroCAT with the connector end up, so that the plumbing is in a U-shape.
- Pour the water or solution through the plumbing with a syringe or wash bottle.

Plumbing Maintenance
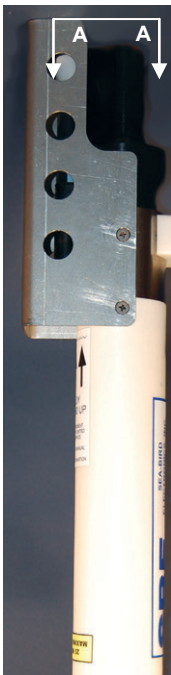
A clogged bleed hole can trap air, preventing the pump from functioning properly; this will affect the data quality. Before each deployment, clean the bleed hole with 0.4 mm (0.016 inch) diameter (#26 AWG) wire; a wire is included in the spares kit that ships with the MicroCAT. Insert the wire 13 mm (0.5 inches) into the hole to clean it; verify it is clear by spraying water into the hole.
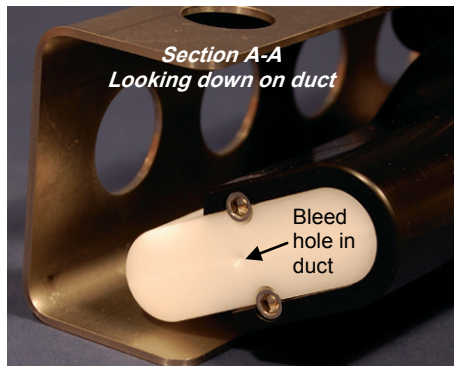
Handling Instructions for Plastic *ShallowCAT*

The MicroCAT's 7000-meter titanium housing offers the best durability with a modest amount of care. The *ShallowCAT*, a 350-meter plastic housing, saves money and weight. However, more care and caution in handling is required. To get the same excellent performance and longevity for the plastic-housing version:

- The MicroCAT's end caps are retained by screws through the side of the housing. The screw holes are close to the end of the housing. Particularly in a cold environment, where plastic is more brittle, the potential for developing a crack around the screw hole(s) is greater for the plastic housing than for the titanium housing.
  Observe the following precautions –
  ➢ When removing end caps (to access the electronics), be careful to avoid any impact in this area of the housing.
  ➢ When reinstalling end caps, do not use excess torque on the screws. Sea-Bird recommends tightening the screws to 15 inch-lbs. Alternatively, tighten the screws finger-tight, and then turn each screw an additional 45 degrees.

- A plastic housing is more susceptible to scratches than a titanium housing. Do not use screwdrivers or other metal tools to pry off the end caps.
  ➢ Of primary concern are scratches on O-ring mating and sealing surfaces. Take extra precaution to avoid a scraping contact with these surfaces when re-seating the end cap.
  ➢ Also take care to keep the O-ring lubricated surfaces clean – avoid trapping any sand or fine grit that can scratch the critical sealing surfaces. If the O-ring lubricant does accumulate any material or grit that can cause a leak or make a scratch, it must be carefully cleaned and replaced with fresh, clean lubricant (Parker Super O Lube).
  ➢ Shallow, external scratches are cosmetic only, and will not affect the performance of the MicroCAT. However, deep external scratches can become points of weakness for deep deployments or fracture from impact during very cold weather.

- If you remove the screws securing the conductivity cell guard to the housing (for example, to change the Anti-Foulant Devices), follow the same precautions as described above for removing and replacing the end cap.

Hex screw securing connector end cap (one each side)

Detail - Connector end cap

Pressure Sensor Maintenance
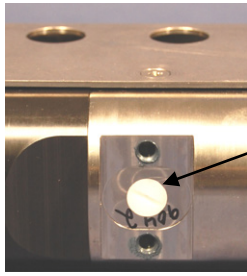
Pressure port plug

CAUTION:
Do not put a brush or any object in the pressure port. Doing so may damage or break the pressure sensor.

The pressure port is located behind the mount clamp. The pressure port plug has a small vent hole to allow hydrostatic pressure to be transmitted to the pressure sensor inside the instrument, while providing protection for the pressure sensor, keeping most particles and debris out of the pressure port.

Periodically (approximately once a year) inspect the pressure port to remove any particles, debris, etc.:

1. Unscrew the pressure port plug from the pressure port.

2. Rinse the pressure port with warm, de-ionized water to remove any particles, debris, etc.

3. Replace the pressure port plug.

O-Ring Maintenance

Note:
For details on recommended practices for cleaning, handling, lubricating, and installing O-rings, see the *Basic Maintenance of Sea-Bird Equipment* module in the Sea-Bird training materials: www.seabird.com/training/ TrainingHandouts.htm.

Recommended inspection and replacement schedule:
- SBE 37-SIP's O-rings are not normally disturbed. We recommend inspection and replacement approximately every 3 to 5 years.

Remove any water from the O-rings and mating surfaces in the housing with a lint-free cloth or tissue. Inspect O-rings and mating surfaces for dirt, nicks, and cuts. Clean or replace as necessary. Apply a light coat of O-ring lubricant (Parker Super O Lube) to O-rings and mating surfaces.

Replacing Anti-Foulant Devices – Mechanical Design Change

CAUTIONS:
- **Be careful not to damage the glass conductivity cell or the thermistor when removing / replacing Anti-Foulant Devices.**
- **If applicable to your MicroCAT, see *Handling Instructions for Plastic ShallowCAT*.**

The AF24173 Anti-Foulant Devices are installed at the conductivity cell intake and the pump exhaust. Details are provided below on replacing the AF24173 Anti-Foulant Devices. This page provides the mechanical details for the current version of the SBE 37-SIP MicroCAT. The following page, developed for an older version MicroCAT without a pump, provides the precautions and handling details.

1. Remove the 4 Phillips-head screws holding the conductivity cell guard to the housing. Carefully remove the cell guard.
2. Remove and replace the Anti-Foulant Devices.
3. Carefully replace the cell guard, securing it to the housing with the 4 Phillips-head screws.

Shown with conductivity cell guard removed

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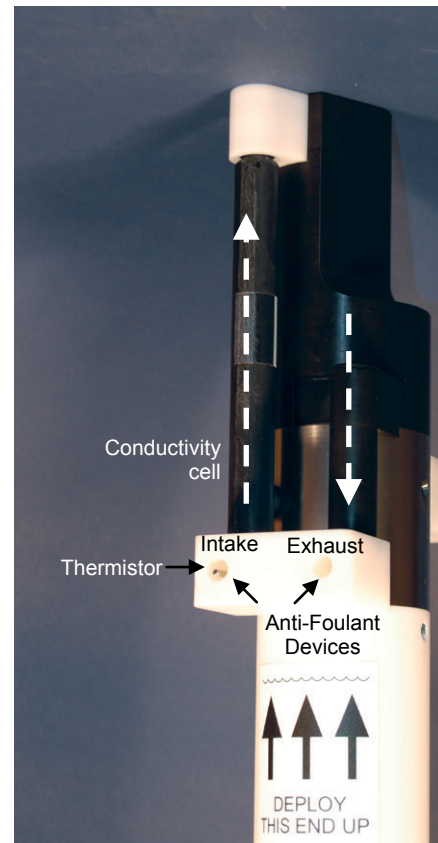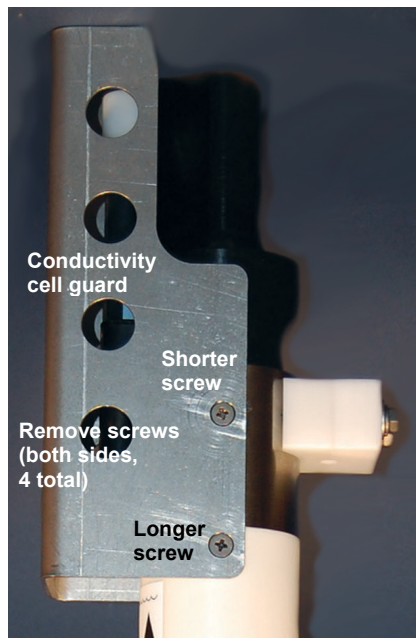
Replacing Anti-Foulant Devices (SBE 37-SI, SM, IM)

AF24173
Anti-Foulant
Device

The MicroCAT has an anti-foulant device cup and cap on each end of the cell. New MicroCATs are shipped with an Anti-Foulant Device and a protective plug pre-installed in each cup.

WARNING!

AF24173 Anti-Foulant Devices contain bis(tributyltin) oxide. Handle the devices only with rubber or latex gloves. Wear eye protection. Wash with soap and water after handling.

Read precautionary information on product label (see Appendix III) before proceeding.

It is a violation of US Federal Law to use this product in a manner inconsistent with its labeling.

Wearing rubber or latex gloves, follow this procedure to replace each Anti-Foulant Device (two):

1. Remove the protective plug from the anti-foulant device cup;

2. Unscrew the cap with a $5/8$-inch socket wrench;

3. Remove the old Anti-Foulant Device. If the old device is difficult to remove:

    •   Use needle-nose pliers and carefully break up material;

    •   If necessary, remove the guard to provide easier access.

    Place the new Anti-Foulant Device in the cup;

4. Rethread the cap onto the cup. Do not over tighten;

5. If the MicroCAT is to be stored, reinstall the protective plug. **Note that the plugs must be removed prior to deployment or pressurization.** If the plugs are left in place during deployment, the cell will not register conductivity. If left in place during pressurization, the cell may be destroyed.

Cup

Cap

Plug

Cap

Cup
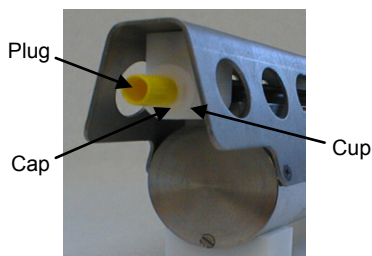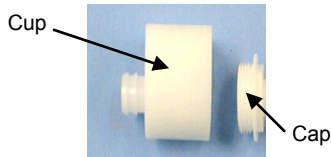
CAUTION:
Anti-foulant device cups are attached to the guard and connected with tubing to the cell**. Removing the guard without disconnecting the cups from the guard will break the cell.** If the guard must be removed:

1. Remove the two screws connecting each anti-foulant device cup to the guard.

2. Remove the four Phillips-head screws connecting the guard to the housing and sensor end cap.

3. Gently lift the guard away.

Sensor Calibration

> **Note:**
> Please remove AF24173 Anti-Foulant Devices from the anti-foulant device cup before returning the MicroCAT to Sea-Bird. Store them for future use. See *Replacing Anti-Foulant Devices* for removal procedure.
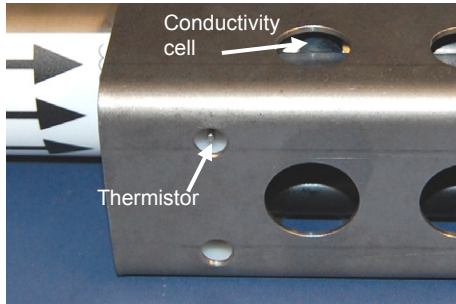
Sea-Bird sensors are calibrated by subjecting them to known physical conditions and measuring the sensor responses. Coefficients are then computed which may be used with appropriate algorithms to obtain engineering units. The conductivity, temperature, and optional pressure sensors on the MicroCAT are supplied fully calibrated, with coefficients printed on their respective Calibration Certificates (see back of manual). These coefficients have been stored in the MicroCAT's EEPROM.

We recommend that MicroCATs be returned to Sea-Bird for calibration.

Conductivity Sensor Calibration

The conductivity sensor incorporates a fixed precision resistor in parallel with the cell. When the cell is dry and in air, the sensor's electrical circuitry outputs a frequency representative of the fixed resistor. This frequency is recorded on the Calibration Certificate and should remain stable (within 1 Hz) over time.

The primary mechanism for calibration drift in conductivity sensors is the fouling of the cell by chemical or biological deposits. Fouling changes the cell geometry, resulting in a shift in cell constant.

Accordingly, the most important determinant of long-term sensor accuracy is the cleanliness of the cell. We recommend that the conductivity sensors be calibrated before and after deployment, but particularly when the cell has been exposed to contamination by oil slicks or biological material.

Temperature Sensor Calibration

The primary source of temperature sensor calibration drift is the aging of the thermistor element. Sensor drift will usually be a few thousandths of a degree during the first year, and less in subsequent intervals. Sensor drift is not substantially dependent upon the environmental conditions of use, and — unlike platinum or copper elements — the thermistor is insensitive to shock.

Pressure Sensor Calibration

The optional strain-gauge pressure sensor is a mechanical diaphragm type, with an initial static error band of 0.05%. Consequently, the sensor is capable of meeting MicroCAT's 0.10% error specification with some allowance for aging and ambient-temperature induced drift.

Pressure sensors show most of their error as a linear offset from zero. A technique is provided below for making small corrections to the pressure sensor calibration using the *offset* (**#iiPOffset=**) calibration coefficient term by comparing MicroCAT pressure output to readings from a barometer.

Allow the MicroCAT to equilibrate in a reasonably constant temperature environment for at least 5 hours before starting. Pressure sensors exhibit a transient change in their output in response to changes in their environmental temperature. Sea-Bird instruments are constructed to minimize this by thermally decoupling the sensor from the body of the instrument. However, there is still some residual effect; allowing the MicroCAT to equilibrate before starting will provide the most accurate calibration correction.

> **Note:**
> The MicroCAT's pressure sensor is an absolute sensor, so its **raw** output (**#iiOutputFormat=0**) includes the effect of atmospheric pressure (14.7 psi). As shown on the Calibration Sheet, Sea-Bird's calibration (and resulting calibration coefficients) is in terms of psia. However, when outputting pressure in **engineering units**, the MicroCAT outputs pressure relative to the ocean surface (i.e., at the surface the output pressure is 0 decibars). The MicroCAT uses the following equation to convert psia to decibars:
> Pressure (db) =
> [pressure (psia) - 14.7] * 0.689476

1. Place the MicroCAT in the orientation it will have when deployed.

2. In Seaterm485:
    A. Set the pressure offset to 0.0 (**#iiPOffset=0**).
    B. Set the output format to converted decimal (**#iiOutputFormat=1**), so the pressure output will be in decibars.
    C. Send **#iiTSN:100** to take 100 samples and transmit data.

3. Compare the MicroCAT output to the reading from a good barometer at the same elevation as the MicroCAT's pressure sensor port.
    Calculate *offset* = barometer reading – MicroCAT reading

4. Enter the calculated offset (positive or negative) in the MicroCAT's EEPROM, using **#iiPOffset=** in Seaterm485.

> *Offset Correction Example*
> Absolute pressure measured by a barometer is 1010.50 mbar. Pressure displayed from MicroCAT is -2.5 dbars.
> Convert barometer reading to dbars using the relationship: mbar * 0.01 = dbar
> Barometer reading = 1010.50 mbar * 0.01 = 10.1050 dbar
> The MicroCAT's internal calculations output gage pressure, using an assumed value of 14.7 psi for atmospheric pressure. Convert MicroCAT reading from gage to absolute by adding 14.7 psia to the MicroCAT's output:
> -2.5 dbars + (14.7 psi * 0.689476 dbar/psia) = -2.5 + 10.13 = 7.635 dbars
> Offset = 10.1050 – 7.635 = + 2.47 dbars
> Enter offset in MicroCAT.

For demanding applications, or where the sensor's air ambient pressure response has changed significantly, calibration using a dead-weight generator is recommended. The pressure sensor port uses a 7/16-20 straight thread for mechanical connection to the pressure source. Use a fitting that has an O-ring tapered seal, such as Swagelok-200-1-4ST, which conforms to MS16142 boss.

Section 6: Troubleshooting

This section reviews common problems in operating the MicroCAT, and provides the most common causes and solutions.

Problem 1: Unable to Communicate with MicroCAT

If **#iiOutputExecutedTag=N**, the S> prompt indicates that communications between the MicroCAT and computer have been established. Before proceeding with troubleshooting, attempt to establish communications again by selecting *Connect* in the Communications menu in Seaterm485, sending two @ characters, or pressing the Enter key several times.

Cause/Solution 1: The I/O cable connection may be loose. Check the cabling between the MicroCAT and computer for a loose connection.

Cause/Solution 2: The instrument communication settings may not have been entered correctly in Seaterm485. Verify the settings in the Configure Communications dialog box (Communications menu -> *Configure*). The settings should match those on the instrument Configuration Sheet.

Cause/Solution 3: The I/O cable between the MicroCAT and computer may not be the correct one.

Problem 2: No Data Recorded

Cause/Solution 1: The memory may be full; once the memory is full, no further data will be recorded. Verify that the memory is not full using **#iiGetSD** or **#iiDS** (*free = 0* or *1* if memory is full). Sea-Bird recommends that you upload all previous data before beginning another deployment. Once the data is uploaded, send **#iiInitLogging** to reset the memory. After the memory is reset, **#iiGetSD** or **#iiDS** will show *samples = 0*.

Problem 3: Unreasonable T, C, or P Data

The symptom of this problem is data that contains unreasonable values (for example, values that are outside the expected range of the data).

Cause/Solution 1: Data with unreasonable (i.e., out of the expected range) values for temperature, conductivity, or pressure may be caused by incorrect calibration coefficients in the MicroCAT. Send **#iiGetCC** to verify the calibration coefficients in the MicroCAT match the instrument Calibration Certificates. Note that calibration coefficients do not affect the raw data stored in MicroCAT memory.
- If you have not yet overwritten the memory with new data, you can correct the coefficients and then upload the data again.
- If you have overwritten the memory with new data, you can manually correct the coefficients in the .xmlcon configuration file, and then reprocess the data in SBE Data Processing's Data Conversion module.

Cause/Solution 2: Minimal changes in **conductivity** are an indication that the pump flow is not correct. Poor flushing can have several causes:

- Air in the plumbing may be preventing the pump from priming. This can result from:
  - A clogged air bleed hole; clean the air bleed hole (see *Plumbing Maintenance* in *Section 5: Routine Maintenance and Calibration*).
  - Incorrect orientation for a shallow deployment in a location with breaking waves; see *Optimizing Data Quality / Deployment Orientation* in *Section 4: Deploying and Operating MicroCAT*.

- The pump may be clogged by sediment. Using a wash bottle, flush the plumbing to attempt to dislodge the sediment. If the sediment is impacted and you cannot flush it, return the MicroCAT to Sea-Bird for servicing. To minimize ingestion of sediment for future deployments, see *Optimizing Data Quality / Deployment Orientation* in *Section 4: Deploying and Operating MicroCAT*.

Problem 4: Salinity Spikes

Salinity is a function of conductivity, temperature, and pressure, and must be calculated from C, T, and P measurements made on the same parcel of water. Salinity is calculated and output by the 37-SIP if **#iiOutputSal=Y**. Alternatively, salinity can be calculated in SBE Data Processing's Data Conversion module from the data uploaded from memory (.hex file) or in SBE Data Processing's Derive module from the converted (.cnv) file.

[*Background information*: Salinity spikes in **profiling** (i.e., moving, fast sampling) instruments typically result from misalignment of the temperature and conductivity measurements in conditions with sharp gradients. This misalignment is often caused by differences in response times for the temperature and conductivity sensors, and can be corrected for in post-processing if the T and C response times are known.]

In **moored,** pumped instruments such as the 37-SIP MicroCAT, the pump flushes the conductivity cell at a faster rate than the environment changes, so the T and C measurements stay closely synchronized with the environment (i.e., even slow or varying response times are not significant factors in the salinity calculation). More typical causes of salinity spikes in a moored 37-SIP include:

Cause/Solution 1: Severe external bio-fouling can restrict flow through the conductivity cell to such an extent that the conductivity measurement is significantly delayed from the temperature measurement.

Cause/Solution 2: For a MicroCAT moored at shallow depth, differential solar heating can cause the actual temperature inside the conductivity cell to differ from the temperature measured by the thermistor. Salinity spikes associated mainly with daytime measurements during sunny conditions may be caused by this phenomenon.

Cause/Solution 3: For a MicroCAT moored at shallow depth, air bubbles from breaking waves or spontaneous formation in supersaturated conditions can cause the conductivity cell to read low of correct.

Glossary

Fouling - Biological growth in the conductivity cell during deployment.

MicroCAT (SBE 37) – High-accuracy conductivity, temperature, and optional pressure Recorder/Sensor. A number of models are available:

- 37-IM (**I**nductive **M**odem, internal battery and memory)
- 37-IMP (**I**nductive **M**odem, internal battery and memory, integral **P**ump)
- 37-IMP-IDO (**I**nductive **M**odem, internal battery and memory, integral **P**ump, **I**ntegrated **D**issolved **O**xygen sensor) – includes internal RS-232 interface
- 37-IMP-ODO (**I**nductive **M**odem, internal battery and memory, integral **P**ump, **O**ptical **D**issolved **O**xygen sensor) – includes internal RS-232 interface
- 37-SM (**S**erial interface, internal battery and **M**emory)
- 37-SMP (**S**erial interface, internal battery and **M**emory, integral **P**ump)
- 37-SMP-IDO (**S**erial interface, internal battery and **M**emory, integral **P**ump, **I**ntegrated **D**issolved **O**xygen sensor)
- 37-SMP-ODO (**S**erial interface, internal battery and **M**emory, integral **P**ump, **O**ptical **D**issolved **O**xygen sensor)
- 37-SI (**S**erial **I**nterface, memory, no internal battery) *
- 37-SIP (**S**erial **I**nterface, integral **P**ump, memory, no internal battery) *
- 37-SIP-IDO (**S**erial **I**nterface, integral **P**ump, **I**ntegrated **D**issolved **O**xygen sensor, memory, no internal battery)
- 37-SIP-ODO (**S**erial **I**nterface, integral **P**ump, **O**ptical **D**issolved **O**xygen sensor, memory, no internal battery)

The serial interface versions are available with RS-232 or RS-485 interface. Some serial interface versions are also available with an SDI-12 interface.
* Note: Version 3.0 and later of the 37-SI and 37-SIP include memory; earlier versions did not include memory.

> **Note:**
> **IDO** MicroCATs are integrated with SBE 43F DO sensors (Clark polarographic membrane type).
> **ODO** MicroCATs are integrated with SBE 63 Optical DO sensors.

PCB – Printed Circuit Board.

SBE Data Processing - Sea-Bird's Windows data processing software, which calculates and plots temperature, conductivity, and optional pressure, and derives variables such as salinity, sound velocity, density, depth, etc.

Scan - One data sample containing temperature, conductivity, optional pressure, and date and time, as well as optional derived variables (salinity, sound velocity, depth, density).

Seasoft V2– Sea-Bird's complete Windows software package, which includes software for communication, real-time data acquisition, and data analysis and display. Seasoft V2 includes *SeatermV2* and *SBE Data Processing*.

SeatermV2 – Windows terminal program *launcher*, which launches the appropriate terminal program for the selected instrument (Seaterm485 for this MicroCAT).

Seaterm485 – Windows terminal program used with Sea-Bird instruments that communicate via an RS-485 interface, and that were developed or redesigned in 2006 and later. The common feature of these instruments is the ability to output data in XML.

> **Note:**
> All Sea-Bird software listed was designed to work with a computer running Windows XP service pack 2 or later, Windows Vista, or Windows 7.

Super O-Lube – Silicone lubricant used to lubricate O-rings and O-ring mating surfaces. Super O-Lube can be ordered from Sea-Bird, but should also be available locally from distributors. Super O-Lube is manufactured by Parker Hannifin (www.parker.com/ead/cm2.asp?cmid=3956).

TCXO - Temperature Compensated Crystal Oscillator.

Triton X100 – Reagent grade non-ionic surfactant (detergent), used for cleaning the conductivity cell. Triton can be ordered from Sea-Bird, but should also be available locally from chemical supply or laboratory products companies. Triton is manufactured by Avantor Performance Materials (see www.avantormaterials.com/commerce/product.aspx?id=2147509608).

Appendix I: Functional Description

Sensors

The MicroCAT embodies the same sensor elements (3-electrode, 2-terminal, borosilicate glass cell, and pressure-protected thermistor) previously employed in our modular SBE 3 and SBE 4 sensors and in the SeaCAT and SeaCAT *plus* family.

> **Note:**
> Pressure ranges are expressed in meters of deployment depth capability.

The MicroCAT's optional strain-gauge pressure sensor is available in the following pressure ranges: 20, 100, 350, 600, 1000, 2000, 3500, and 7000 meters. Compensation of the temperature influence on pressure offset and scale is performed by the MicroCAT's CPU.

Sensor Interface

Temperature is acquired by applying an AC excitation to a hermetically sealed VISHAY reference resistor and an ultra-stable aged thermistor with a drift rate of less than 0.002°C per year. A 24-bit A/D converter digitizes the outputs of the reference resistor and thermistor (and optional pressure sensor).
AC excitation and ratiometric comparison using a common processing channel avoids errors caused by parasitic thermocouples, offset voltages, leakage currents, and reference errors.

Conductivity is acquired using an ultra-precision Wien-Bridge oscillator to generate a frequency output in response to changes in conductivity.

Real-Time Clock

To minimize power and improve clock accuracy, a temperature-compensated crystal oscillator (TCXO) is used as the real-time-clock frequency source. The TCXO is accurate to ± 1 minute per year (0 ºC to 40 ºC).

Memory

The MicroCAT has a 8-Mbyte non-volatile FLASH memory for data storage. FLASH memory is non-volatile, and data in the memory is not lost as a result of removed of external power. Because FLASH is written to a *page* (256 bytes) at a time, data is first accumulated in a 256-byte RAM buffer. When the buffer is full, its contents are transferred to FLASH memory. The buffer is volatile, and thus depends on external power. Therefore, any data that is in the buffer when external power is removed will be corrupted.

Conductivity and temperature are stored in 6 bytes/sample, time in 4 bytes/sample, and optional pressure in 5 bytes/sample. Thus, the 256-byte buffer can hold 25 samples of T, C, and time, or 17 samples, of T, C, P, and time. This is the maximum amount of data that will be corrupted each time external power is removed.

Example 1: You stop logging, do not upload data from memory, and remove external power when there are 256,000 bytes in FLASH memory and 100 bytes in the buffer. When you apply power and resume logging, the MicroCAT fills the remaining 156 bytes in the buffer with new data, writes the entire buffer to the FLASH memory, and continues logging and writing data to the buffer. The 100 bytes that were in the buffer when power was removed is corrupted; the data before it (from the first deployment) and the data after it (from the second deployment) are unaffected.

Example 2: You stop logging, upload data from memory, and remove external power when there are 256,000 bytes in FLASH memory and 100 bytes in the buffer. The MicroCAT correctly uploads the data in the FLASH memory as well as the data in the buffer.

Appendix II: Command Summary

Note:
See *Command Descriptions* in *Section 4: Deploying and Operating MicroCAT* for detailed information and examples.

CATEGORY	COMMAND	DESCRIPTION
MicroCAT ID Commands	**ID?**	Get MicroCAT ID (ID = ii, where ii= 0-99).
	*ID=ii	Set MicroCAT ID to **ii**, where ii= 0-99. Must be sent twice.
Global	**DateTime= mmddyyyyhhmmss**	Set clock month, day, year, hour, minute, second for **all** MicroCATs online.
	GData	Command **all** MicroCATs online to run pump for 1.0 sec and get 1 sample. MicroCATs hold data in buffer until receiving **Dataii**. Data is not stored in FLASH memory.
	PwrOff	Command **all** MicroCATs online to enter quiescent (sleep) state. Main power turned off, but data logging and memory retention unaffected.
Get Data	**Dataii**	Get data obtained with **GData** from MicroCAT with ID=ii.
Status	**#iiGetCD**	Get and display configuration data.
	#iiGetSD	Get and display status data.
	#iiGetCC	Get and display calibration coefficients.
	#iiGetEC	Get and display event counter data.
	#iiResetEC	Reset event counter.
	#iiGetHD	Get and display hardware data.
	#iiDS or **!iiDS**	Get and display status and configuration data.
	#iiDC	Get and display calibration coefficients.
General Setup	**#iiBaudRate=x**	**x**= baud rate (600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, or 115200). Default 9600. Must be sent twice.
	#iiRxDelay=x	**x**= delay after MicroCAT receives command until transmitter is enabled (1 – 500 msec). Default 25 msec.
	#iiTxDelay=x	**x**= delay after MicroCAT transmits reply until transmitter is disabled (1 – 500 msec). Default 25 msec.
	#iiDateTime= mmddyyyyhhmmss	Set clock month, day, year, hour, minute, second.
	#iiOutputExecutedTag=x	**x=Y**: Display XML Executing and Executed tags. **x=N**: Do not.
	#iiReferencePressure =x	**x**= reference pressure (gauge) in decibars (used for conductivity calculation when MicroCAT does not have pressure sensor).
Pump Setup	**#iiMinCondFreq=**	**x**= minimum conductivity frequency (Hz) to enable pump turn-on for autonomous or serial line sync mode sampling.
	#iiPumpOn	Turn pump on for testing or to remove sediment.
	#iiPumpOff	Turn pump off, if turned on with **#iiPumpOn**.

CATEGORY	COMMAND	DESCRIPTION
Memory Setup	**#iiInitLogging**	Initialize logging to make entire memory available for recording. Must be sent twice.
	#iiSampleNumber=x	**x**= sample number for last sample in memory. **#iiSampleNumber=0** equivalent to **#iiInitLogging**. Must be sent twice.
Output Format Setup	**#iiOutputFormat=x**	**x=0**: output raw decimal data. **x=1**: output converted decimal data **x=2**: output converted decimal data in XML. **x=3**: output converted decimal data, alternate format.
	#iiOutputSal=x	**x=Y:** Calculate and output salinity (psu) if **#iiOutputFormat=1, 2,** or **3**. **x=N:** Do not.
	#iiOutputSV=x	**x=Y:** Calculate and output sound velocity (m/sec) if **#iiOutputFormat=1, 2,** or **3**. **x=N:** Do not.
	#iiOutputDensity=x	**x=Y:** Calculate and output local density if **#iiOutputFormat=1, 2,** or **3**. **x=N:** Do not.
	#iiOutputDepth=x	**x=Y:** Calculate and output depth (m) if **#iiOutputFormat=1, 2,** or **3**. **x=N:** Do not.
	#iiLatitude=x	**x**= latitude (degrees) to use in depth calculation.
Autonomous Sampling (Logging)	**#iiSampleInterval=x**	**x**= interval (sec) between samples (6 - 21600). When commanded to start sampling with **#iiStartNow** or **#iiStartLater**, MicroCAT runs pump for 1.0 sec, takes sample, stores data in FLASH memory, and powers down at **x** sec intervals.
	#iiStartNow	Start logging now.
	#iiStartDateTime= mmddyyyyhhmmss	Delayed logging start: month, day, year, hour, minute, second.
	#iiStartLater	Start logging at delayed logging start time.
	#iiStop	Stop logging or stop waiting to start logging. Press Enter key before entering command. Must send **#iiStop** before uploading data.
Polled Sampling	**#iiTS**	Run pump for 1.0 sec, take sample, store in buffer, output data.
	#iiTSR	Run pump for 1.0 sec, take sample, store in buffer, output raw decimal data (regardless of setting for **#iiOutputFormat=**)
	#iiTSH	Run pump for 1.0 sec, take sample, store in buffer (do not output).
	#iiTSS	Run pump for 1.0 sec, take sample, store in buffer and in FLASH memory, output data.
	#iiTSN:x	Run pump continuously while taking **x** samples and outputting data.
	#iiSL	Output last sample stored in buffer.
	#iiSLT	Output last sample stored in buffer, then run pump for 1.0 sec, take new sample, and store in buffer (do not output data from new sample).
Serial Line Sync Mode	**#iiSyncMode=x**	**x=Y**: Enable serial line sync mode. When a simple pulse (or a single character) is transmitted, MicroCAT wakes up, runs pump for 1.0 sec, takes sample, stores data in FLASH memory, transmits data (if **#iiTxSyncMode=Y**), and powers down. Disable serial line sync mode by pressing Enter key twice within 3 sec of sending pulse. **x=N**: Disable serial line sync mode.
	#iiTxSyncMode=x	**x=Y**: Transmit real-time data when in serial line sync mode. **x=N**: Do not.

Note:
Use Seaterm485's Upload menu to upload data that will be processed by SBE Data Processing. Manually entering a data upload command does not produce data with the required header information for processing by SBE Data Processing.

CATEGORY	COMMAND	DESCRIPTION
Data Upload (send **#iiStop** before sending upload command)	**#iiGetSamples:b,e**	Upload scan **b** to scan **e**, in format defined by **#iiOutputFormat=**.
	#iiDDb,e	Upload scan **b** to scan **e**, in alternate converted decimal form (**#iiOutputFormat=3**) (regardless of setting for **#iiOutputFormat=**).
Coefficients (F=floating point number; S=string with no spaces) Dates shown are when calibrations were performed. Calibration coefficients are initially factory-set and should agree with Calibration Certificates shipped with MicroCATs	**#iiTCalDate=S**	**S**=Temperature calibration date.
	#iiTA0=F	**F**=Temperature A0.
	#iiTA1=F	**F**=Temperature A1.
	#iiTA2=F	**F**=Temperature A2.
	#iiTA3=F	**F**=Temperature A3.
	#iiCCalDate=S	**S**=Conductivity calibration date.
	#iiCG=F	**F**=Conductivity G.
	#iiCH=F	**F**=Conductivity H.
	#iiCI=F	**F**=Conductivity I.
	#iiCJ=F	**F**=Conductivity J.
	#iiWBOTC=F	**F**=Conductivity wbotc.
	#iiCTCor=F	**F**=Conductivity ctcor.
	#iiCPCor=F	**F**=Conductivity cpcor.
	#iiPCalDate=S	**S**=Pressure calibration date.
	#iiPA0=F	**F**=Pressure A0.
	#iiPA1=F	**F**=Pressure A1.
	#iiPA2=F	**F**=Pressure A2.
	#iiPTCA0=F	**F**=Pressure ptca0.
	#iiPTCA1=F	**F**=Pressure ptca1.
	#iiPTCA2=F	**F**=Pressure ptca2.
	#iiPTCB0=F	**F**=Pressure ptcb0.
	#iiPTCB1=F	**F**=Pressure ptcb1.
	#iiPTCB2=F	**F**=Pressure ptcb2.
	#iiPTempA0=F	**F**=Pressure temperature a0.
	#iiPTempA1=F	**F**=Pressure temperature a1.
	#iiPTempA2=F	**F**=Pressure temperature a2.
	#iiPOffset=F	**F**=Pressure offset (decibars).

Appendix III: AF24173 Anti-Foulant Device

AF24173 Anti-Foulant Devices supplied for user replacement are supplied in polyethylene bags displaying the following label:

AF24173 ANTI-FOULANT DEVICE

FOR USE ONLY IN SEA-BIRD ELECTRONICS' CONDUCTIVITY SENSORS TO CONTROL THE GROWTH OF AQUATIC ORGANISMS WITHIN ELECTRONIC CONDUCTIVITY SENSORS.

ACTIVE INGREDIENT:
Bis(tributyltin) oxide………..……………………….....   53.0%
OTHER INGREDIENTS: …………………………….....   <u>47.0%</u>
Total…………………………………………………….....   100.0%

DANGER
See the complete label within the Conductivity Instrument Manual for Additional Precautionary Statements and Information on the Handling, Storage, and Disposal of this Product.

Net Contents: Two anti-foulant devices
Sea-Bird Electronics, Inc.   EPA Registration No. 74489-1
13431 NE 20th Street   EPA Establishment No. 74489-WA-1
Bellevue, WA 98005

AF24173 Anti-Foulant Device

FOR USE ONLY IN SEA-BIRD ELECTRONICS' CONDUCTIVITY SENSORS TO CONTROL THE GROWTH OF AQUATIC ORGANISMS WITHIN ELECTRONIC CONDUCTIVITY SENSORS.

ACTIVE INGREDIENT:
Bis(tributyltin) oxide………..………………………..... 53.0%
OTHER INGREDIENTS: …………………………..... 47.0%
Total……………………………………………………..... 100.0%

DANGER
See Precautionary Statements for additional information.

FIRST AID	
If on skin or clothing	- Take off contaminated clothing. - Rinse skin immediately with plenty of water for15-20 minutes. - Call a poison control center or doctor for treatment advice.
If swallowed	- Call poison control center or doctor immediately for treatment advice. - Have person drink several glasses of water. - Do not induce vomiting. - Do not give anything by mouth to an unconscious person.
If in eyes	- Hold eye open and rinse slowly and gently with water for 15-20 minutes. - Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. - Call a poison control center or doctor for treatment advice.
HOT LINE NUMBER	
Note to Physician	Probable mucosal damage may contraindicate the use of gastric lavage.
Have the product container or label with you when calling a poison control center or doctor, or going for treatment. For further information call National Pesticide Telecommunications Network (NPTN) at 1-800-858-7378.	

Net Contents: Two anti-foulant devices

Sea-Bird Electronics, Inc.   EPA Registration No. 74489-1
13431 NE 20th Street   EPA Establishment No. 74489-WA-1
Bellevue, WA 98005

PRECAUTIONARY STATEMENTS

HAZARD TO HUMANS AND DOMESTIC ANIMALS

DANGER

Corrosive - Causes irreversible eye damage and skin burns. Harmful if swallowed. Harmful if absorbed through the skin or inhaled. Prolonged or frequently repeated contact may cause allergic reactions in some individuals. Wash thoroughly with soap and water after handling.

PERSONAL PROTECTIVE EQUIPMENT

USER SAFETY RECOMMENDATIONS

Users should:
- Remove clothing immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing.
- Wear protective gloves (rubber or latex), goggles or other eye protection, and clothing to minimize contact.
- Follow manufacturer's instructions for cleaning and maintaining PPE. If no such instructions for washables, use detergent and hot water. Keep and wash PPE separately from other laundry.
- Wash hands with soap and water before eating, drinking, chewing gum, using tobacco or using the toilet.

ENVIRONMENTAL HAZARDS

Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of EPA. This material is toxic to fish. Do not contaminate water when cleaning equipment or disposing of equipment washwaters.

PHYSICAL OR CHEMICAL HAZARDS
Do not use or store near heat or open flame. Avoid contact with acids and oxidizers.

DIRECTIONS FOR USE
It is a violation of Federal Law to use this product in a manner inconsistent with its labeling. For use only in Sea-Bird Electronics' conductivity sensors. Read installation instructions in the applicable Conductivity Instrument Manual.

STORAGE AND DISPOSAL

PESTICIDE STORAGE: Store in original container in a cool, dry place. Prevent exposure to heat or flame. Do not store near acids or oxidizers. Keep container tightly closed.

PESTICIDE SPILL PROCEDURE: In case of a spill, absorb spills with absorbent material. Put saturated absorbent material to a labeled container for treatment or disposal.

PESTICIDE DISPOSAL: Pesticide that cannot be used according to label instructions must be disposed of according to Federal or approved State procedures under Subtitle C of the Resource Conservation and Recovery Act.

CONTAINER HANDLING: Nonrefillable container. Do not reuse this container for any other purpose. Offer for recycling, if available.

Sea-Bird Electronics/label revised 01-28-10

Appendix IV: Replacement Parts

Part Number	Part	Application Description	Quantity in MicroCAT
801542	AF24173 Anti-Foulant Device	Bis(tributyltin) oxide device inserted into anti-foulant device cup	1 (set of 2)
30411	Triton X-100	Octyl Phenol Ethoxylate – Reagent grade non-ionic cleaning solution for conductivity cell (supplied in 100% strength; dilute as directed)	1
801385	4-pin RMG-4FS to 9-pin DB-9S I/O cable with power leads, 2.4 m (8 ft)	From MicroCAT to computer	1
801206	4-pin MCIL-4FS (wet-pluggable connector) to 9-pin DB-9S I/O cable with power leads, 2.4 m (8 ft)	From MicroCAT to computer	1
17046.1	4-pin RMG-4FS dummy plug with locking sleeve	For when cable not being used	1
171398.1	4-pin MCDC-4FS (wet-pluggable connector) dummy plug with locking sleeve	For when cable not used	1
17043	Locking sleeve for RMG cable	Locks cable/plug in place	1
171192	Locking sleeve for MCIL cable	Locks cable/plug in place	1

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Part Number	Part	Application Description	Quantity in MicroCAT
60060	Spare hardware / O-ring kit for 37-SIP	Assorted hardware and O-rings, including: • 30900 Bolt, $1/4$-20 x 2" hex head, titanium (secures mounting clamp) • 30633 Washer, $1/4$" split ring lock, titanium (for 30900) • 30634 Washer $1/4$" flat, titanium (for 30900) • 31019 O-ring Parker 2-008 N674-70 (for 30900 – retains mounting clamp hardware) • 31066 Cap screw, 8-32 x ¾ socket head, titanium (secures guide to connector end cap) • 31873 Cap Screw, 6-32 x 1/2", socket head, titanium (secures clamp to sensor end cap) • 30867 Washer, #6 split ring lock, titanium (for 31873) • 31089 Screw, 10-32 x ½" FH Phillips, titanium (secures cell guard to end cap) • 31118 Screw, 10-32 x 3/8" FH Phillips, titanium (secures cell guard to sensor end cap) • 31516 Hex Key, 9/64" long arm, DoALL AHT58010 (tool for guide) • 31749 Hex Key, 7/64" long arm, DoALL BDH12106 (tool for clamp) • 311281 Removable shipping sticker (covers cell intake and exhaust for storage) • Air bleed valve wire kit (for clearing bleed valve)	-

Appendix V: Manual Revision History

Manual Version	Date	Description
001	06/04	Initial release.
002	05/05	• Add 600 m Druck pressure sensor. • Cleaning recommendations to correspond to revised application note 2D. • Update AF24173 Anti-Foulant Device appendix to current label. • Add troubleshooting section. • Add notes about not running pump dry.
003	05/06	• Update wet-pluggable connector information. • Add more information to Recovery Warning.
004	12/06	• Incorporate new bleed hole, change orientation recommendation. • Add option for plastic housing • Add more explanation of **NCycles=**. • Update pressure port maintenance – SBE no longer putting silicon oil in port. • Delete non-existent **OutputTime**= command in example in Cable Length, Baud Rate, and Data Transmission Rate section (37-SIP RS-485 always outputs date and time).
005	06/07	• Add handling precautions for plastic housing.
006	07/08	• Update for Version 3 firmware changes: 37-SIP now has memory, many commands changed, power specifications changed, pump operation changed. • Change stability specification for pressure to per year instead of per month. • Update connector maintenance information for consistency with application note 57. • Add information that **POffset** is in decibars. • Add deployment recommendation that 37-SIP should be inclined ≥ 10 degrees from horizontal.
007	08/08	• Firmware revision 3.1c: new output format to match format available from firmware<3.0. **DDb,e** uploads data in this new output format. • Firmware revision: if **#iiStartLater** > 90 days in the future, MicroCAT does **#iiStartNow**. • Manufacturing change: for plastic housing, 2 phillips-head screws at connector end cap end and 1 at sensor end cap end are replaced with hex screws. 9/64" allen wrench shipped with instrument.
008	01/09	• Update for SeatermV2 terminal program. • Add information that when external power removed, any data in 256 byte Ram buffer does not get put in FLASH RAM. • Add information about compatibility with Vista. • Correction: Add PTempA0, PTempA1, PTempA2 to calibration coefficient commands.
009	03/10	• Firmware 3.1f: changed **#iiOutputFormat=3** so that it does not send ii (ID) in response to polled sampling command, providing compatibility with firmware < 3.0. This makes the current firmware fully compatible with systems set up for firmware < 3.0. • Add information to description for serial line sync mode when transmitting real-time: can only have 1 MicroCAT on-line, or replies collide. • Change Seasoft-Win32 to Seasoft V2, update file name to SeasoftV2_*date*.exe. • SBE Data Processing 7.20a: Add information about .xmlcon file. • Add CE mark. • Update SBE address. • Update anti-foul label in Appendix with new Container Handling requirement and new address.
010	07/10	• Firmware 3.1h: Fixed bug related to **StartDateTime=**. Previously, when **StartLater** was sent, register ignored month in **StartDateTime=**, and started at the next day and time corresponding to the day and time (example: if it is July 1 and you set it to start on August 15, it ignored the August part of the date, and started on July 15). Documentation said could be started 90 days out, but this actually limited it to 30 days out. Now, it provides a message saying it will start logging in 5 sec if the start date is more than 30 days out. • Add 60051 spares kit for plastic housing.
011	10/10	• Update for changes to SeatermV2 version 1.1 (upload now converts .xml file to .hex and .xmlcon files, which are used in Data Conversion to convert to .cnv file for further processing). • Remove references to Druck pressure sensors (pressure sensors can be supplied by other manufacturers).

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012	03/11	• SeatermV2 1.1b changes: - Update upload procedure, Seaterm485 now automatically starts SBE Data Processing after upload. - Update SeatermV2 Instruments list screen capture. • Add information about compatibility with Windows 7.
013	04/13	• Firmware Version 4.2, new electronics, new mechanical configuration, new high-efficiency pump. • Add Declaration of Conformity. • Add cable and wiring diagrams. • Add more information on selecting output variables for data processing of uploaded data. • Remove factory-set commands: **#iiSetPressureInstalled=**, **#iiSetMfgDate=**, **#iiSetPCBAssembly=**, **#iiSetPCBSerialNum=**. • Add information on use with high baud rates. • Update software compatibility information. • Update SeatermV2 screen capture. • Update Upload dialog box in Seaterm485. • Update configuration dialog box in SBE Data Processing. • Glossary - Add information on ODO and SDI-12 MicroCATs • Triton – update company name (Avantor Performance Materials) and link. • Fix typos.
014	09/13	• Update plastic housing depth rating to 350 meters. • Update SeatermV2 screen capture and Upload dialog box. • Update software compatibility information. • Add weights for plastic housing version. • Add information on editing raw .hex files. • Update contents of spare hardware & o-ring kit. • Add information on new protective label to cover intake and exhaust, in place of plugs that were used previously. • Update information on cleaning air bleed valve. • Clarify that accuracy specifications are ±. • Add references to Application Note 56 for RS-485 drivers. • Update Declaration of Conformity. • Fix typos.
015	03/14	• Update temperature range and accuracy specifications. • Add information on O-ring maintenance. • Add caution on using spray can lubricants on MCBH connectors. • Remove *standard* and *optional* language.

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