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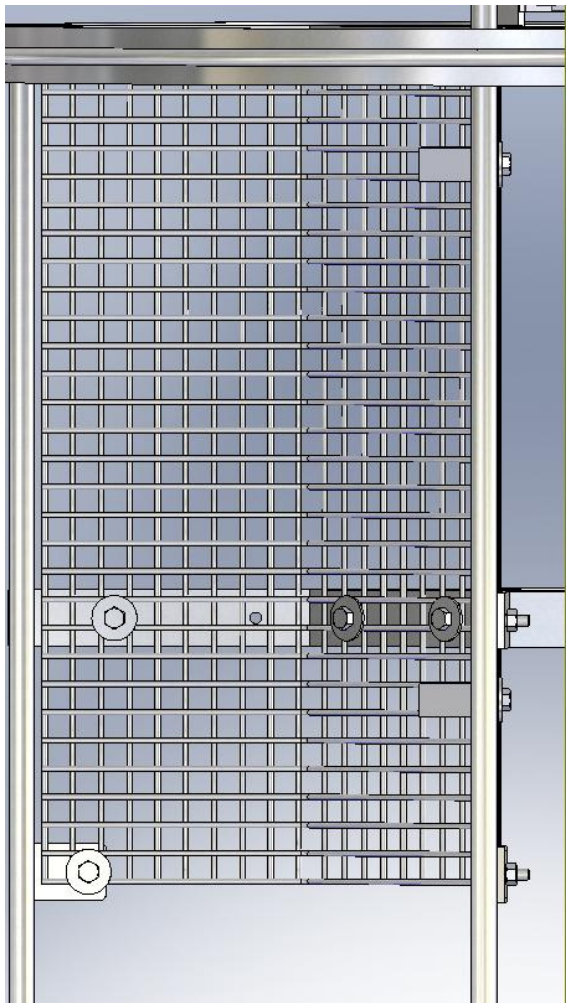
SBE P/N 50422

DATE	REV	REVISION RECORD	AUTH	DR	CHK
7/3/07	A	Rev'ed 233364 and added hardware	PC	PC	CB
7/20/12	B	Changed clamp PN	PL	PL	

SBE55 Universal CTD/Electronics Installation Kit

Kit Contents

SBE P/N	Part Description	Primary SBE Application	QTY
233364.01	Sbe55 4" Mount Block	Universal mount block for CTDs and 4" Housings	2
30253	Washer, 1/4 Fender, SS, 1" OD	Used with bolt to secure Mount Block to Wire Mesh	2
30409	Teflon Tape, 1"	Provides Electrical insulation for Hose Clamps	2
30379	Hose Clamp, SS, #80	Secure Housing and Mount Block to Wire Mesh	2
31138	Bolt, 1/4-20 x 3/4 Hex Hd SS	Secure Mount Block to Wire Mesh	2



Procedure for Installing Housings

1. Image shows a typical installation location. Exact location required will vary, depending on CTD, Bottle, and Sensor orientations
2. Set 4" Mount blocks into place, such that both will rest against housing, neither against endcaps.
3. Secure Mount Blocks to Wire Mesh with 1/4-20 bolts (31138) and 1/4" fender washers (30253).
4. Set CTD / Electronics Housing into position against blocks, and secure with 1 hose clamp around housing, block, and wire mesh, over each block.

Sea-Bird Electronics Procedure

PROCEDURE NUMBER: 67179

TITLE: SBE55 Universal CTD/Electronics Installation

REVISION: B

EFFECTIVE DATE: 07/03/2007

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