



SEA -B I R D E L E C T R O N I C S, I N C.

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SBE P/N 50195

DATE	SYM	REVISION RECORD	AUTH	DR	CHK

SBE32SC Spare Hardware Kit

Kit Hardware Contents

SBE P/N	Manufacturer P/N	Primary SBE Application	QTY
30137	Mach screw, 6-32 x 1/4 PH SS	32 Groundstrap to Actuator Endcap	1
30154	Mach screw, 8-32 x 3/8 PH SS	CTD Groundstrap to 32 Connector Endcap	1
30164	Mach screw, 8-32 x 1-1/8 PH SS	CTD Groundstrap/connector endcap to trigger housing	2
30231	Nut, 1/2-13 Hex SS	Used with Lifting Bail, 30603 hardware	5
30241	Washer, #6 nylon	Used with 30137 hardware	3
30253	Washer, 1/4 Fender	Used with CTD Mount clamp screws 30602	2
30259	Washer, 1/2" Flat, narrow	Used with 30231, all applications	5
30267	Screw Insul, #8 x 1/2	Used with connector endcap to housing hardware 30164, 30588	2
30294	Screw Insul, 1/4 x 1/4	Actuator endcap to SBE 32 Hub Hardware	3
30570	Washer, 1/4 flat	Actuator endcap to SBE 32 Hub Hardware	3
30587	Screw, 10-32 x 3/4 Socket SS	Secures trigger mount disk to actuator endcap	2
30588	Screw, 6-32 x 2" PH SS	Secures endcap to trigger housing, 1 with Groundstrap	3
30594	Washer, 1/2 Split ring lock	Used with 30231, all applications	5
30602	Screw, 1/4-20 x 2-1/4 Socket SS	Secure CTD Mount clamps to extension stand	3
30603	Screw, 1/2-13 x 3-1/2 Socket SS	Secure lower guard to bottom adapter plate and hub	4
30604	Screw Insul, #10 x 1/4"	Used with trigger mount disk and actuator screws	2

Kit Miscellaneous Contents

SBE P/N	Part Description	Primary SBE Application	QTY
23920	SBE 32 Small Bail Insulator	Bail guides for lower guard, adapter plate, and hub	2
23921	SBE 32 Small Bail Insulator	Bail guides for lower guard, adapter plate, and hub	2
30666	Bostik Blue Moly, 8 oz. can	Hardware lubricant, install on all metal hardware	1

Parent Part Number: 50195

SBE Drawings:

40809 SBE32SC Carousel Frame Assembly

Sea-Bird Electronics Procedure

PROCEDURE NUMBER: **67046**

TITLE: **SBE32SC Spare Hardware Kit**

REVISION:

EFFECTIVE DATE: **11/08/2002**

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PAGE 1 of 1



SEA-BIRD ELECTRONICS, INC.

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APPLICATIONS:

SBE 32 Carousel Pylon Assembly

SBE P/N	Manufacturer P/N	Primary SBE Application	QTY
30137	Mach screw, 6-32 x 1/4 PH SS	32 Groundstrap to Actuator Endcap	1
30154	Mach screw, 8-32 x 3/8 PH SS	CTD Groundstrap to 32 Connector Endcap	1
30164	Mach screw, 8-32 x 1-1/8 PH SS	CTD Groundstrap/connector endcap to trigger housing	2
30241	Washer, #6 nylon	Used with 30137 hardware	3
30267	Screw Insul, #8 x 1/2	Used with connector endcap to housing - 30164, 30588	2
30294	Screw Insul, 1/4 x 1/4	Actuator endcap to SBE 32 Hub Hardware	3
30570	Washer, 1/4 flat	Actuator endcap to SBE 32 Hub Hardware	3
30587	Screw, 10-32 x 3/4 Socket SS	Secures trigger mount disk to actuator endcap	2
30588	Screw, 6-32 x 2" PH SS	Secures endcap to trigger housing, 1 with Groundstrap	3
30604	Screw Insul, #10 x 1/4"	Used with trigger mount disk and actuator screws	2
30666	Bostik Blue Moly, 8 oz. can	Hardware lubricant, install on all metal hardware	1

SBE 32 Sub-Compact Carousel Frame

SBE P/N	Manufacturer P/N	Primary SBE Application	QTY
30231	Nut, 1/2-13 Hex SS	Used with Bail threaded rod, 30603 hardware	5
30253	Washer, 1/4 Fender	Used with CTD Mount clamp screws 30603	2
30259	Washer, 1/2" Flat, narrow	Used with 30231, all applications	5
30594	Washer, 1/2 Split ring lock	Used with 30231, all applications	5
30602	Screw, 1/4-20 x 2-1/4 Socket SS	Secure CTD Mount clamps to extension stand	3
30603	Screw, 1/2-13 x 3-1/2 Socket SS	Secure lower guard to bottom adapter plate and hub	4
23920	SBE 32 Small Bail Insulator	Bail guides for lower guard, adapter plate, and hub	2
23921	SBE 32 Small Bail Insulator	Bail guides for lower guard, adapter plate, and hub	2
30666	Bostik Blue Moly, 8 oz. can	Hardware lubricant, install on all metal hardware	1

Parent Part Number: 50195

SBE Drawings:

40809 SBE32SC Carousel Frame Assembly

Sea-Bird Electronics Procedure

PROCEDURE NUMBER: **67046**

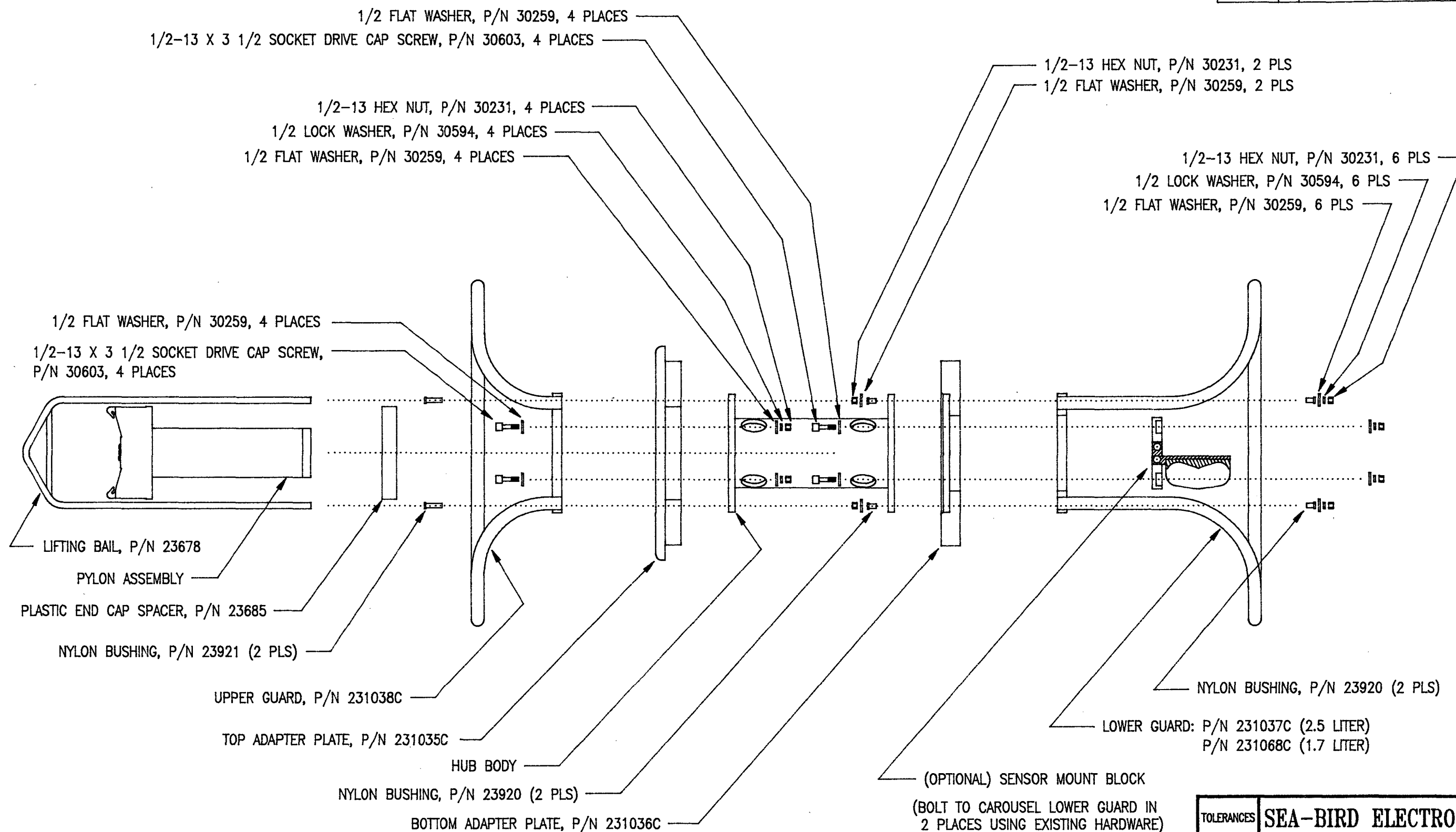
TITLE: **SBE32SC Spare Hardware Kit**

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DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.
6/5/96	A	DEL SIDE BARS, ADD 231068C	RB	DG	



TOLERANCES	SEA-BIRD ELECTRONICS, INC			
FRACTIONAL	P/N	SCALE	DRAWN BY DG	
DECIMAL	TITLE	APPROVED BY		
ANGULAR	DATE	DWG NO.	REV	
	11/15/95	40809	A	