



SEA -B I R D E L E C T R O N I C S, I N C.

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SBE P/N 50279

DATE	SYM	REVISION RECORD	AUTH	DR	CHK

SBE32 Titanium Pylon Spare Hardware Kit

Kit Contents

SBE P/N	Manufacturer P/N	Primary SBE Application	QTY
30097	O-Ring, Parker 2-111 N674-70	Used to interface actuator with endcap	4
30116	Mach Screw, 2-56 X 3/8 PH, SS	Secure coil terminate PCB to endcap	2
30235	Washer, Wn-2, #2 Nylon Washer	Use with coil securing screws (30116)	2
30238	Washer, # 4 Flat, 1/4" OD, SS	Use with actuator endcap screws (30586)	6
30240	Washer, # 4 Split ring lock, SS	Use with actuator endcap screws (30586)	6
30271	Spacer, #2 X 1/8", Nylon, Rsn-2/2	Underneath coil terminate with screws (30116)	2
30346	Mach Screw, 10-24 x 1" HH Ti	Fastens connector endcap to trigger assembly	4
30526	Mach Screw, 1/4-20x3/4, Craftech	Plug Jackscrew holes	3
30547	Washer, #10 Flat, Ti	For Trigger Mount Disk Hardware (30587)	3
30586	Mach Screw, 4-40 X 1-1/2 Soc HD, SS	Secure Actuator into recesses in endcap	6
30590	Insulator, #4 x 3/8", IN-4/6	For Actuator Endcap Hardware (30586)	6
30604	Screw Insul, #10 X 1/4", Fn109-33-5	For Trigger Mount Disk Hardware (30587)	3
30606	Screw Insul, #4 X 1/2"	For Actuator Endcap Hardware (30586)	6
30618	O-Ring, Parker 2-106 E962-90 Epr	placed on trigger spacer for cover plate cushion	12
30628	Mach Screw, 10-32 x 3/4 Hex	Secure trigger disk to coil/actuator endcap	6
30657	Mach Screw, 2-56 X 3/8, FH Slot Ti	Secure trigger plate and slider to side plate	6
30658	Mach Screw, 6-32 X 11/16, FH Slot Ti	Secure trigger retainer disk to mount disk	6
30659	Mach Screw, 4-40 X 13/16, FH Slot Ti	Attach support bars to trigger assembly	12
30663	SBE 32 Latch Spring, .012"/Mp35n	provide recoil motion in trigger slider	3
30815	O-Ring, Parker 2-233 E603-70, EP	O-Ring for Connector endcap to Housing	2
31179	Mach Screw, 6-32 x 1-3/4 PH Slot, Ti	Use to secure actuator endcap to housing	3

Sea-Bird Electronics Procedure

PROCEDURE NUMBER: **67109**

TITLE: **SBE PN 50279, SBE32 Ti Hardware Kit**

REVISION:

EFFECTIVE DATE: **12/03/2002**

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