



Assembly Notes:

- 1) First, attach item #2 (P/N 231933) to XMISS using, 4 each, 4mm x 13mm titanium socket head cap screws (P/N 30898).
- 2) Second, attach item #1 (P/N 23832) to item #2 using 4 10-24 machine screws, with 4 10-24 nuts.

← Top of Sensor array

NOTES:
 MATERIAL = .5" BLACK CELCON
 TOLERANCES = X.XX = +/- 0.01
 X.XXX = +/- 0.005

Item	Qty	P/N	Description	Length
5	4	30845	MACH SCREW, 10-24 X 1-1/4 FLAT HEAD, STAINLESS	-
4	8	30361	NUT, 10-24 NYLON STOP, STAINLESS	-
3	4	30898	SCREW, 4mm X 13mm SOCKET HD, TITANIUM	-
2	1	231933	SBE CHELSEA XMISS MOUNT BAR, 10.489 x 1.56 x .5	-
1	1	23832	SBE CHELSEA XMISS MOUNT PLATE, 11 x 4 x .5	-

TOLERANCES	SEA-BIRD ELECTRONICS, INC		
FRACTIONAL	P/N 50209	SCALE 1:4	DRAWN BY LRG
DECIMAL	TITLE SBE 25 TO 2K/6K CHELSEA XMISS MOUNT KIT ASSEMBLY		
ANGULAR	DATE 4/6/01	DWG NO. 41134	REV -