



DETAIL A
MOUNT KIT ASSEMBLY
SCALE: 1:2

PROCEDURE 67115.1

1. ASSEMBLE MOUNT KIT AS SHOWN IN DETAIL A.
2. TO ATTACH THE MOUNT KIT TO THE CAROUSEL, REMOVE THE 4 BOLTS THAT ARE HOLDING THE HUB TO THE BOTTOM PLATE ADAPTER.
3. REPLACE THESE BOLTS WITH ITEM 8. SLIDE BOLT BACK INTO HUB AND PLATE ADAPTER.
4. LIBERALLY APPLY NEVER-SEEZ TO THESE BOLTS AND NUTS.
5. SLIDE MOUNT KIT UP UNDER CAROUSEL ONTO THESE BOLTS. THEN SLIDE THE FLAT WASHER, LOCK WASHER AND NUT ONTO THE BOLTS.
6. TIGHTEN DOWN BOLTS TO SECURE MOUNT CLAMP TO CAROUSEL.
7. SLIDE SENSOR INTO MOUNT AND TIGHTEN DOWN THE SCREW ON SENSOR CLAMP.

8	30613	CAP SCREW, 1/2-13 X 3" SOCKET HEAD, SS	4
7	30845	MACH SCREW, 10-24 X 1-1/4" FLAT HEAD, SS	4
6	30254	WASHER, 1/4 SPLIT RING LOCK, SS	4
5	30254	WASHER, 1/4 SPLIT RING LOCK, SS	4
4	30886	CAP SCREW, 1/4-20 X 1", SOCKET HEAD, SS	4
3	231114	FLUOROMETER, MOUNTING BRACKET CLAMP	2
2	231255	SBE32SC FLUOR MT PLATE/ 21283A	2
1	231256C	SBE32SC FLUOR MT. BAR, ANODIZED/ 21282	2
Item	P/N	Description	Quantity

SEA-BIRD ELECTRONICS, INC			
P/N	50217	SCALE	DRAWN BY
		NTS	LRG
APPROVED BY			
SBE 32 SC ST FLUOROMETER MOUNT KIT			
DATE	DWG NO.	SHEET	REV
6/29/01	67115	1 of 1	-